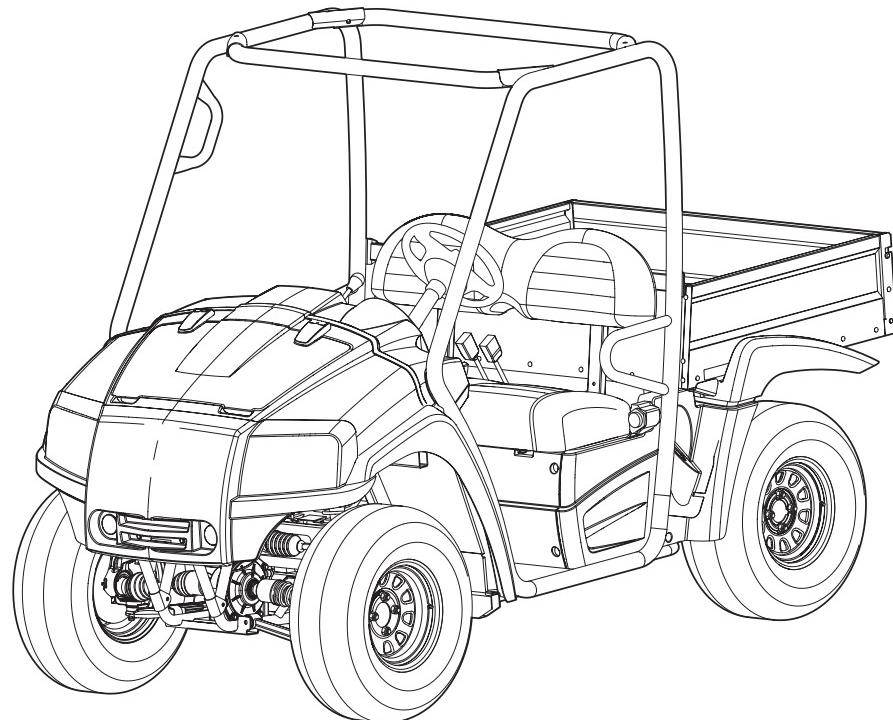




# 2009 HUV 4214, HUV 4414, and HUV 4414-XP Illustrated Parts List



**Gasoline Utility Vehicles**

Manual Number 525888503  
Edition Code 0309A00000



# USING THE ILLUSTRATED PARTS LIST

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## **⚠ WARNING**

- This manual is to be used only for identification and ordering of service parts. Be sure to read and use the maintenance and service manual before attempting any vehicle repairs.

This manual covers HUV 4214, HUV 4414 and HUV 4414-XP gasoline vehicles.

The manual is divided into sections. Note that there are two or three flags on the outside edge of each page. The first flag contains the section number of which that page is a part. The other flag (or flags) contains the letter D, E, or G, signifying that the page pertains to the diesel, electric, or gasoline vehicles only.

Use the Table of Contents to find the sections and pages that contain the parts and assemblies you seek. The Table of Contents lists section numbers, and under them, the individual page titles and numbers to be found in that section. The index can be used to find specific parts and assemblies. The index is divided into numerical and alphabetical listings with the page numbers in italic text.

There is a two-page spread for each individual page title in the Table of Contents. On the left-hand page is an illustration showing the parts in their relative positions; the parts are each tagged with an item number in a balloon. The right-hand page is the parts list page, and gives the page title at the top, then the item numbers (corresponding to the numbers on the illustration), part descriptions, and quantity of parts used.

Note that a part description may be indented. This indentation corresponds to a parts assembly level indicated by the numbers 1, 2, 3, and 4 at the top left corner of the parts description area of the parts list page. A part that is indented to *level 2* is a component of the *level 1* part (assembly) that it is listed under. A *level 3* part is a component of the *level 2* part that it is listed under, and a *level 4* part is a component of the *level 3* part preceding it. In each case, the part quantity given for a level 2, 3, or 4 part is *the quantity used per next higher level assembly of which it is a component*. A part that is not indented is a *level 1* part. This means that the quantity given is the quantity used per the portion of the vehicle illustrated on that particular spread.

## HOW TO ORDER PARTS

Replacement parts and accessories can be obtained from our network of authorized dealers and distributors. For the name and address of the Husqvarna representative nearest you, logon to our web site at [www.usa.husqvarna.com](http://www.usa.husqvarna.com). If you would prefer to write to us, direct your letter to: Husqvarna, Attention: Marketing Services, 7349 Statesville Rd., Charlotte, NC 28269 USA. Your local authorized Husqvarna representative can also provide technical advice, parts, and service manuals.



Husqvarna Professional Products, Inc.

7349 Statesville Rd.

Charlotte, NC 28269

USA

[www.husqvarna.com](http://www.husqvarna.com)

**NOTE:** *This illustrated parts list represents the most current information at the time of publication. Husqvarna is continually working to further improve its vehicles and other products. These improvements may affect the parts used to service the vehicle. Any modification and/or significant change in specifications will be forwarded to all Husqvarna distributors/dealers and will, when applicable, appear in future editions of this illustrated parts list.*

*Husqvarna reserves the right to change specifications and designs at any time without notice and without the obligation of making changes to units previously sold.*

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# BODY AND TRIM

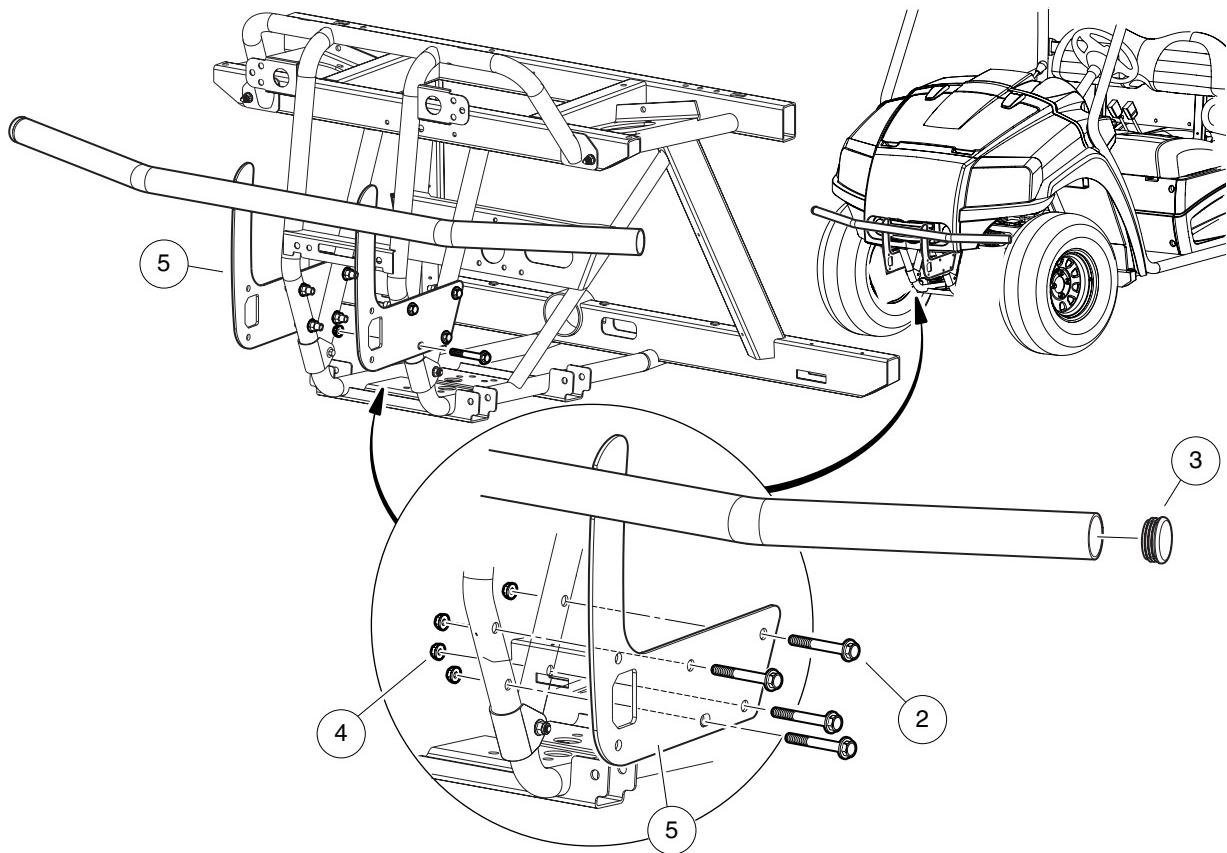
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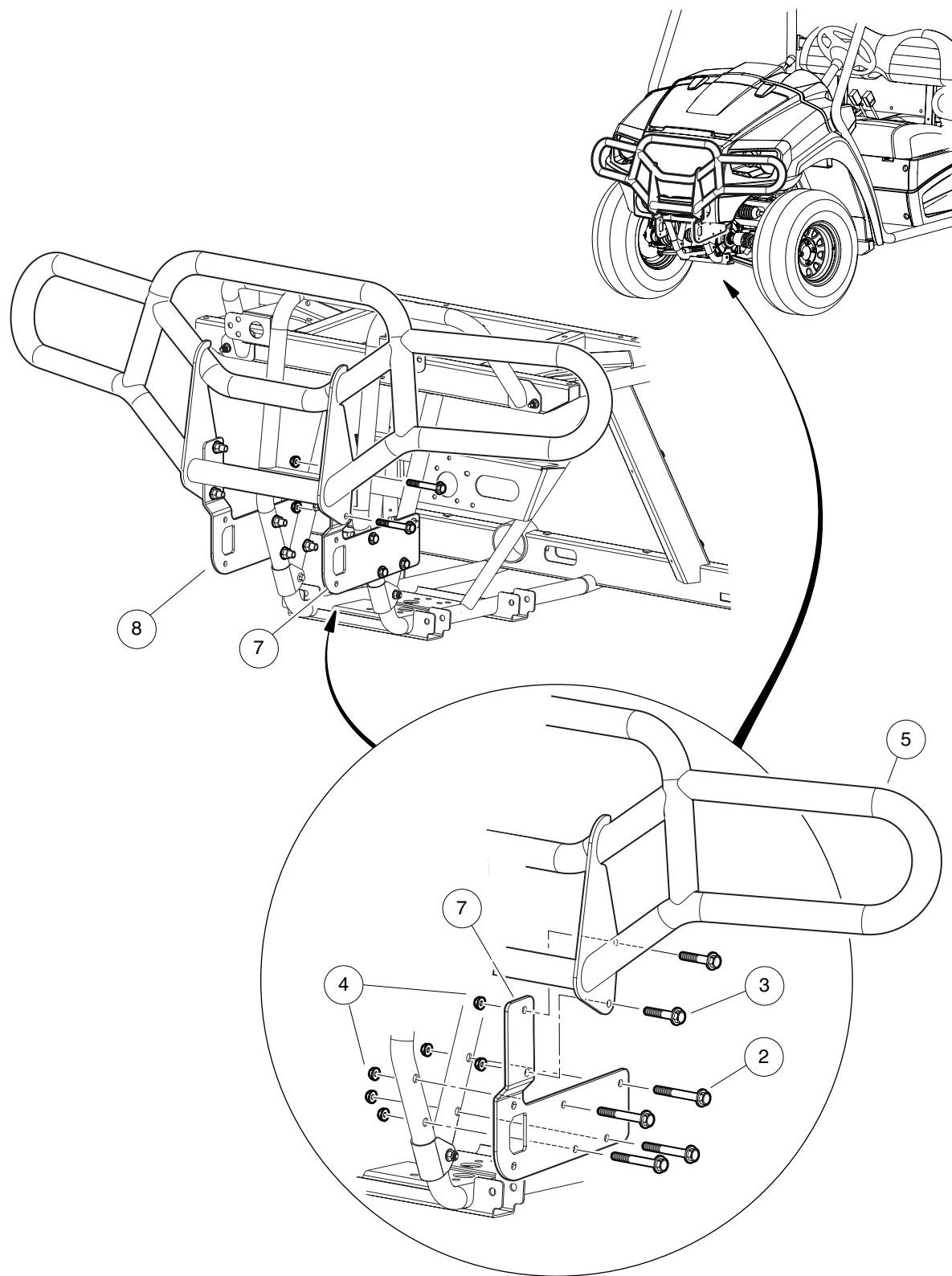
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000871-001

# TUBE BRUSH GUARD

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	525 76 80-01	Kit, Brshgrd, Tube (includes items 2 through 6) .....	1
2	523 34 59-25	Bolt, Flg, M10x1.5x55, Patch .....	8
3	523 34 59-90	Plug, Tube, Round, 1-3/4" .....	2
4	603 00 33-95	Nut, Flg, M10 X 1.25 Hex Blk .....	8
5	525 76 75-01	Weldment, Brshgrd, Tube .....	1
6	525 77 00-01	Instr- Brshgrd, Tube (not shown) .....	1

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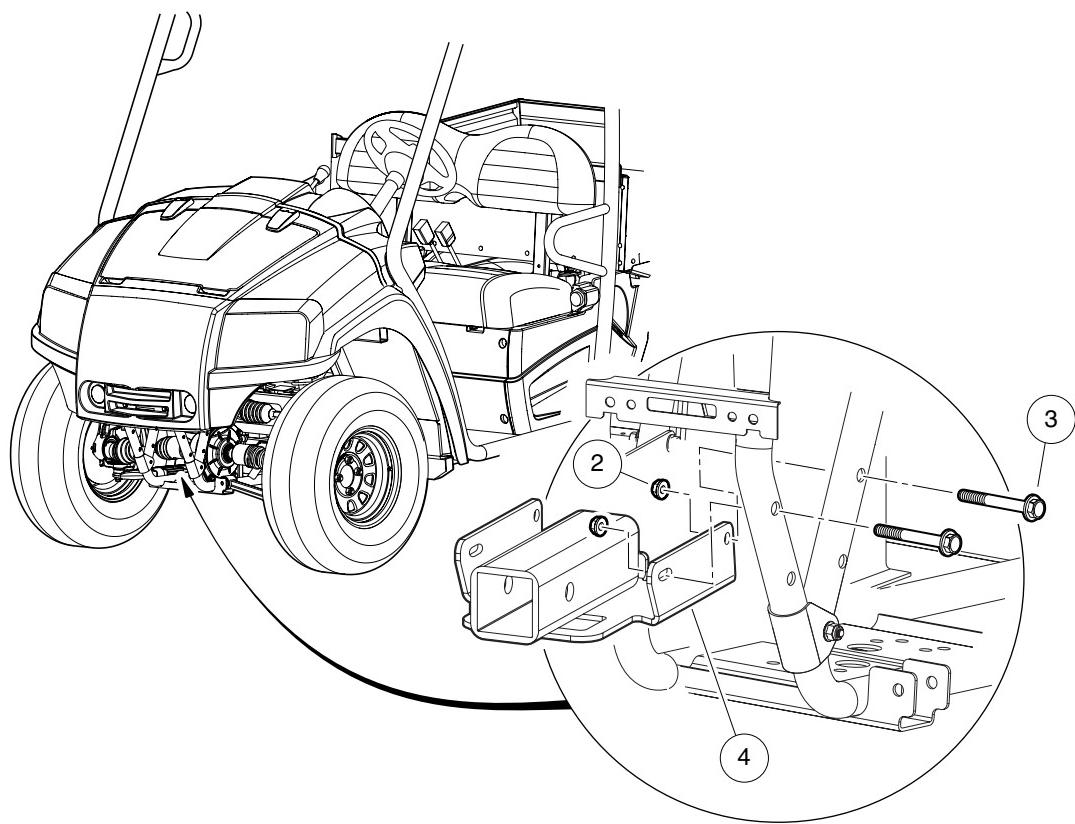
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# BRUSH GUARD

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	525 76 76-01	Kit, Brushguard, Frt (includes items 2 through 8) .....	1
2	523 34 59-25	Bolt, Flg, M10x1.5x55, Patch .....	8
3	603 00 33-94	Screw, M10 X 1.25 X 30 Hex Blk .....	4
4	603 00 33-95	Nut, Flg, M10 X 1.25 Hex Blk .....	12
5	603 00 33-91	Weldment, Brushguard, HUV 4421 .....	1
6	525 76 77-01	Instr, Brushguard, Frt (not shown) .....	1
7	525 76 78-01	Bracket- Brshgrd Drv .....	1
8	525 76 79-01	Bracket- Brshgrd Pas .....	1

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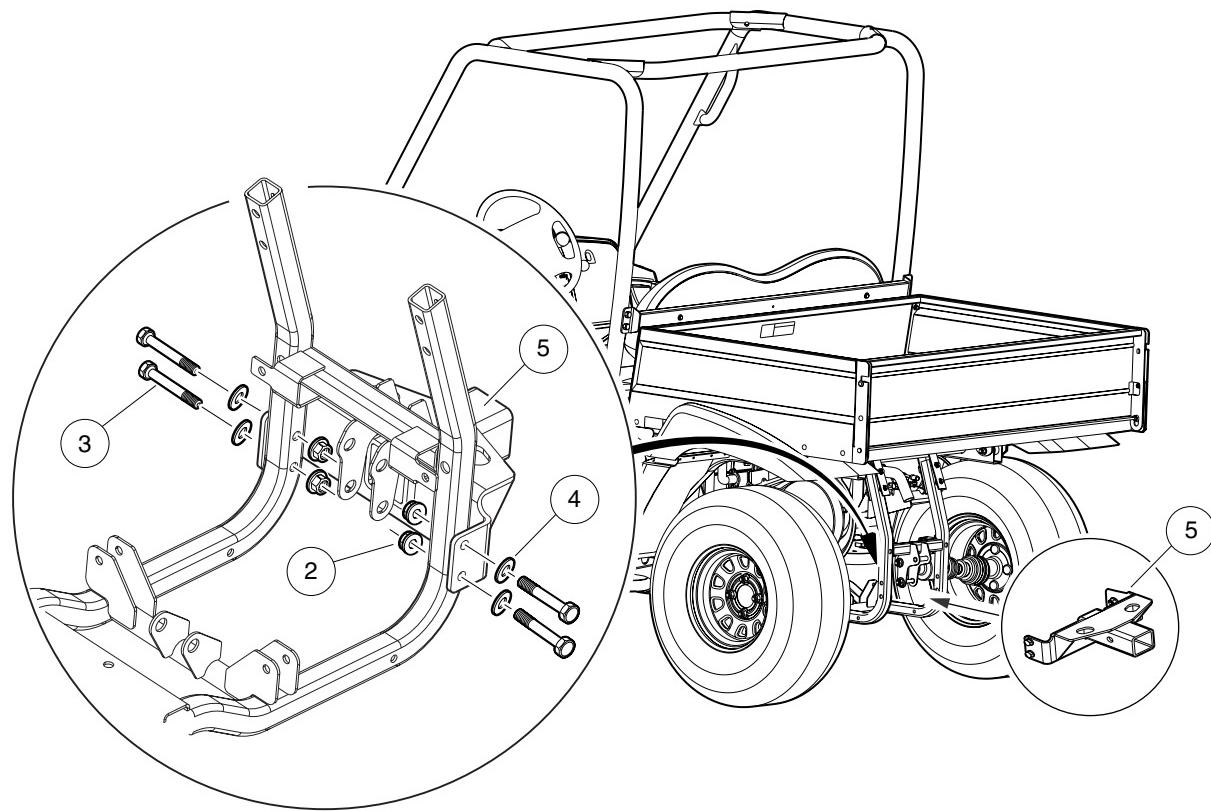
000873-001

# RECEIVER HITCH – FRONT

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	525 77 02-01	Kit, 2" Front Receiver (includes items 2 through 5) .....	1
2	603 00 15-86	Nut Flg M10 X 1.5 Nylon .....	4
3	523 34 59-25	Bolt, Flg, M10x1.5x55, Patch .....	4
4	525 76 82-01	Weldment, Hitch, Channel .....	1
5	525 77 01-01	Instr, Hitch, Channel (not shown) .....	1

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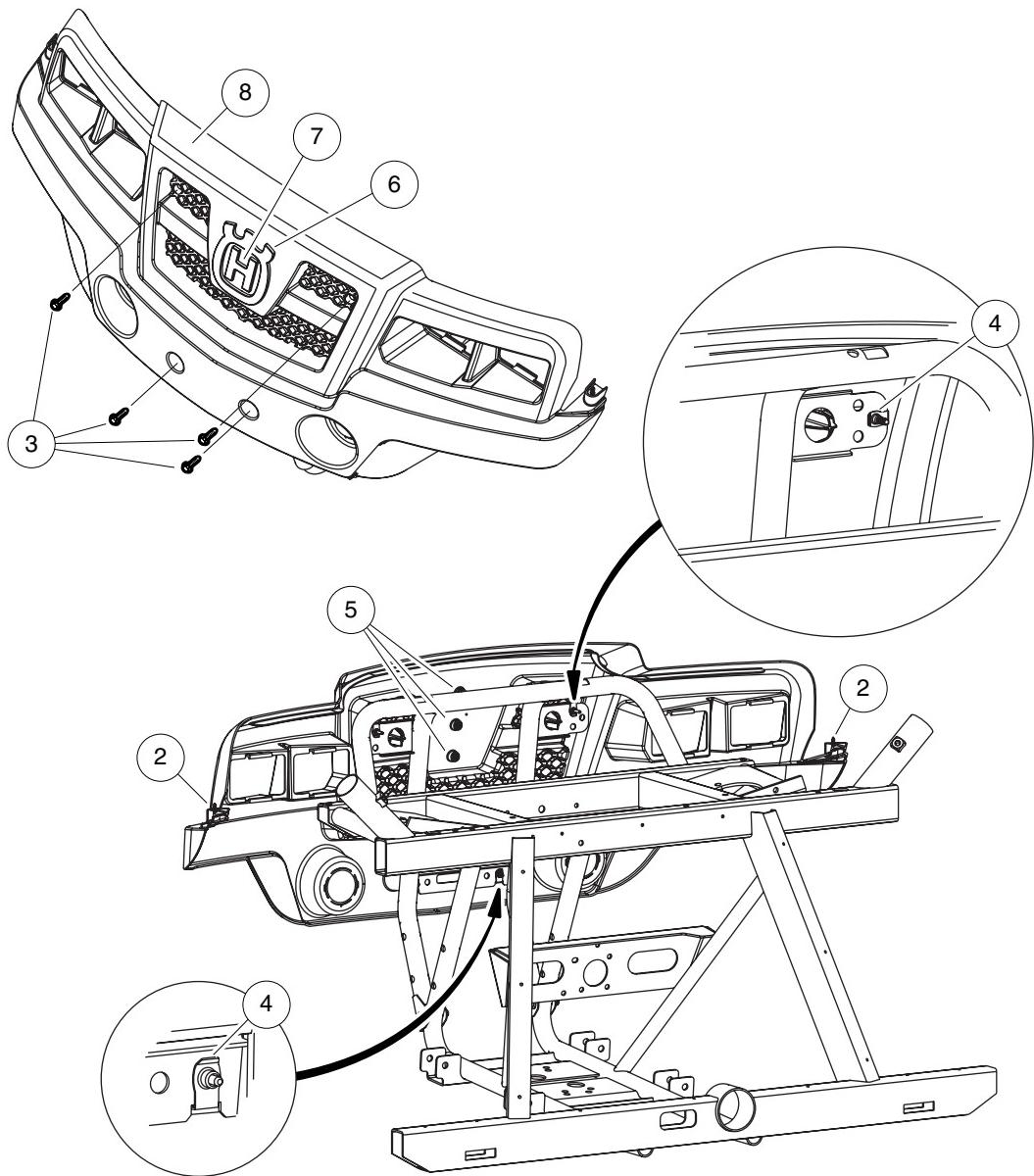
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# RECEIVER HITCH – REAR

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	522 71 86-31	Kit, Receiver, Rear, XRT 950 (includes items 2 through 6) .....	1
2	603 00 13-00	Nut Flg M10 X 1.5 Mech Def .....	4
3	603 00 16-72	Bolt, M10 X 55, Zn-Ni (Black) .....	4
4	603 00 16-73	Washer, Hard, M10, Zn-Ni/Blk .....	4
5	525 32 82-34	Asm, Receiver, Rear .....	1
6	525 76 66-01	Instr, Kit, Rear Receiver (not shown) .....	1

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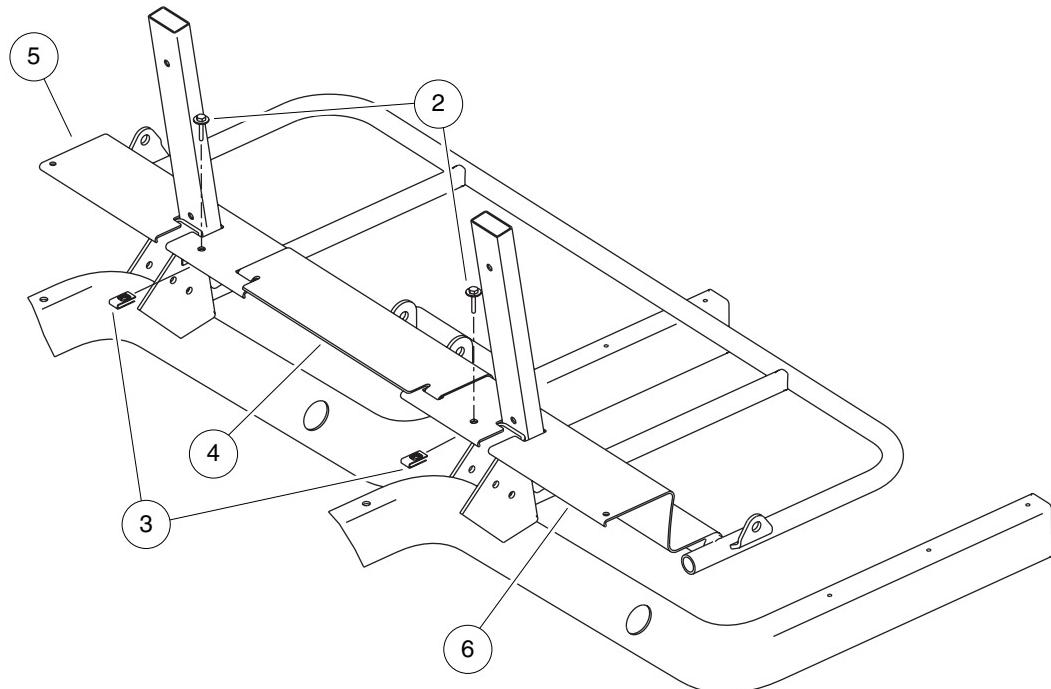
000879-001

# FASCIA

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Instl, Fascia, Huv 4214/4414 (includes items 2 through 8) .....	1
2	523 34 59-13	Screw, Torx Pan Hd Pt, M6 X 20 .....	2
3	603 00 32-54	Screw - M6 X 1.0 X 30 Sems .....	4
4	603 00 39-61	U-nut, M6-1.0 Prev Torque .....	4
5	531 30 81-75	Screw, D50x16, Torx PN Hd PT .....	3
6	603 00 34-01	Emblem, Husqvarna, Outer .....	1
7	603 00 34-02	Emblem, Husqvarna, Inner .....	1
8	N/A	Fascia, Huv .....	1

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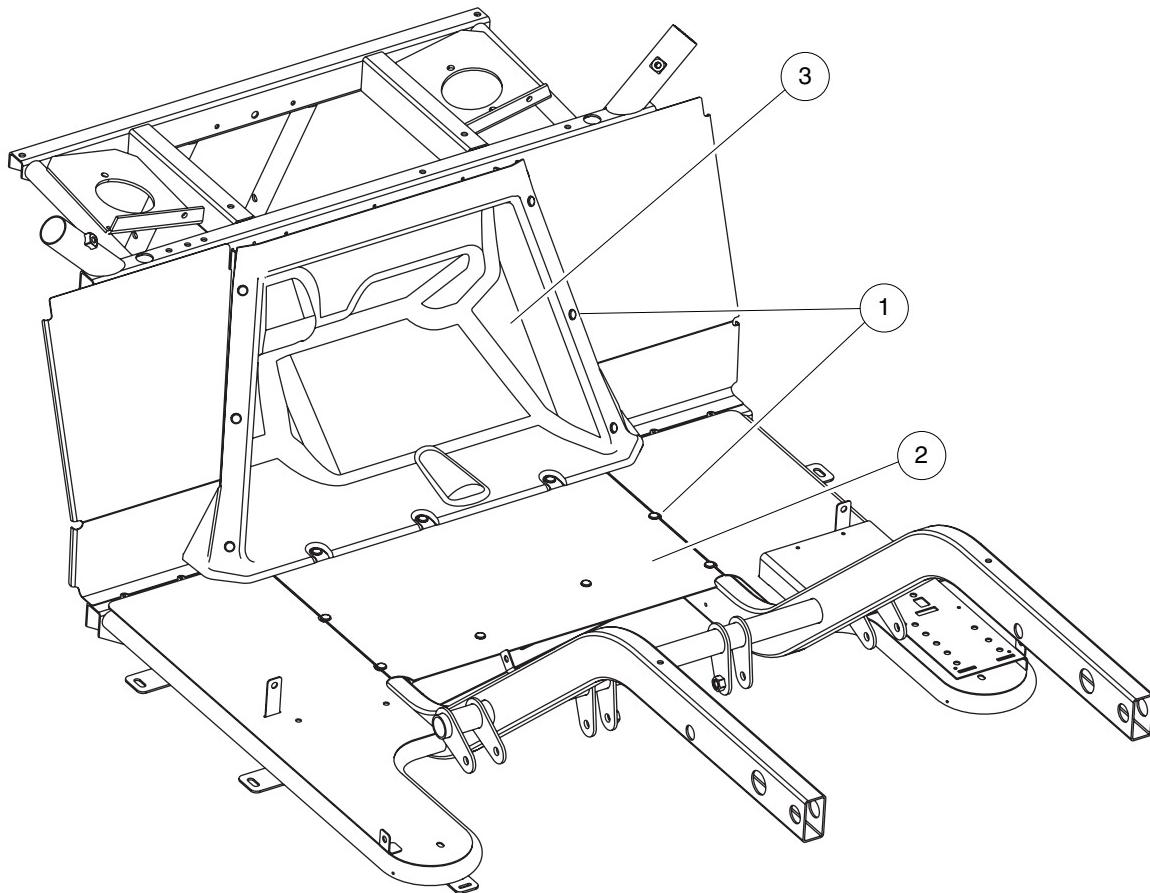
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# CLOSEOUT PANELS

ITEM	PART NO.	DESCRIPTION	QTY
1	N/A	1 2 3 4 Instl, Closeout Panels, Rear (includes items 2 through 6) .....	1
2	603 00 32-54	Screw - M6 X 1.0 X 30 Sems .....	2
3	603 00 39-61	U-nut, M6-1.0 Prev Torque .....	2
4	525 32 82-61	Panel, Closeout, Center .....	1
5	525 32 82-62	Panel, Closeout, Center .....	1
6	525 32 82-63	Panel, Closeout, Pass .....	1

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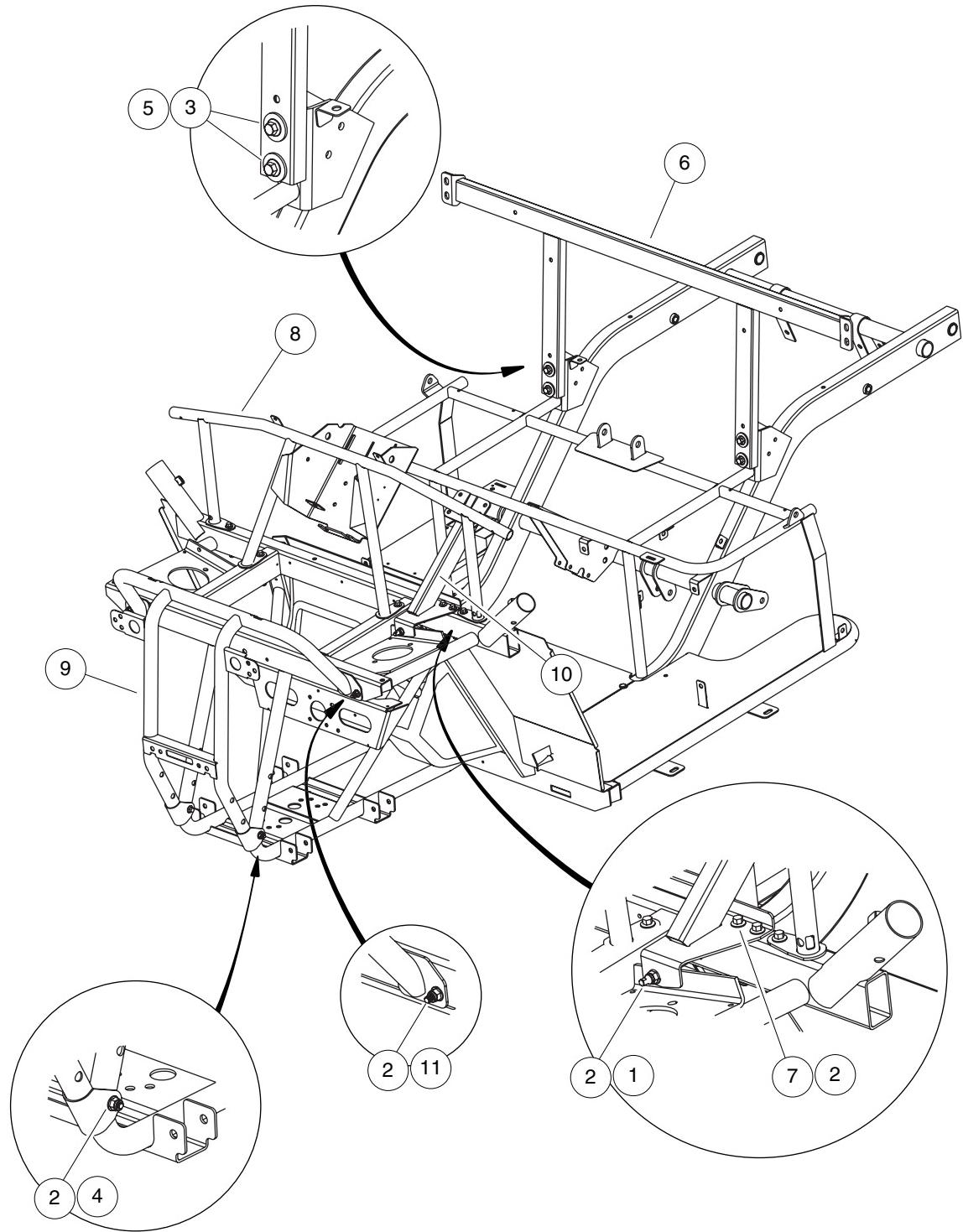
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## FLOOR PLATE AND PANEL

ITEM	PART NO.	DESCRIPTION	QTY
1	603 00 44-60	1 2 3 4 3/16 X 1.19 Alum Rivet, Blk .....	20
2	525 32 82-55	Plate, Floor, Middle .....	1
3	525 79 71-01	Closeout, Pedal-vac Formed .....	1

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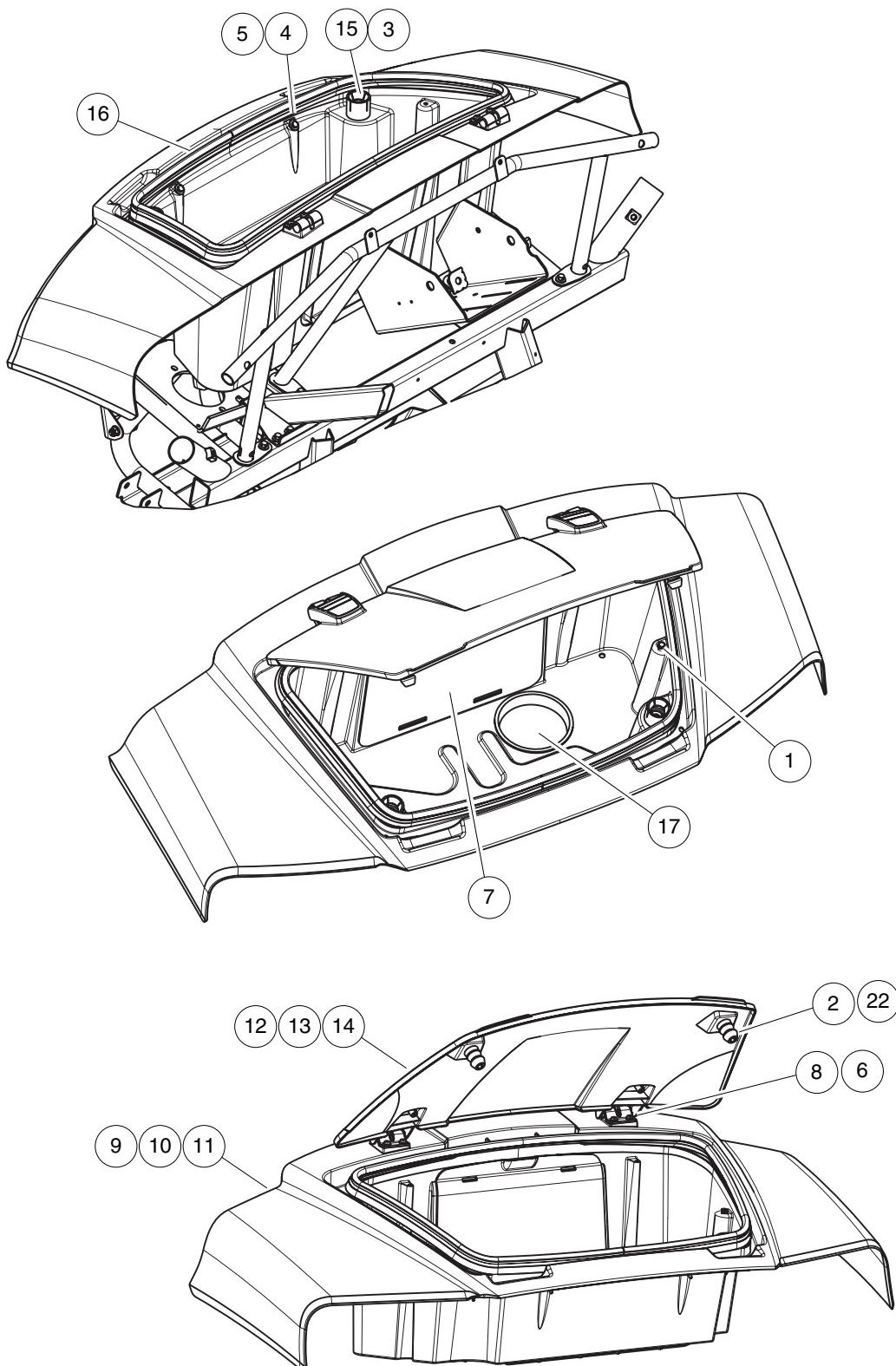
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# FRAME COMPONENTS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	603 00 08-75	Bolt, Flange Head, M8 X 30.0 .....	1
2	603 00 12-98	Nut,m8,all Metal Lock .....	11
3	603 00 11-74	Washer Hard,m10 .....	4
4	603 00 28-61	Bolt Flanged Head, M8x1.25 X 50 with Loctite .....	2
5	523 34 59-25	Bolt, Flg, M10x1.5x55, Patch .....	4
6	523 34 59-50	Weldment, Mtg, Seat Back .....	1
7	523 34 59-80	Bolt, Flg, M8 X 1.25 X 80 .....	6
8	523 34 59-88	Weldment, Supp, Dash .....	1
9	523 34 59-89	Weldment, Mtg, Fascia .....	1
10	525 32 82-14	Brkt, Supp, Steering .....	1
11	525 76 61-01	Bolt, Flg, M8 X X 60 .....	2

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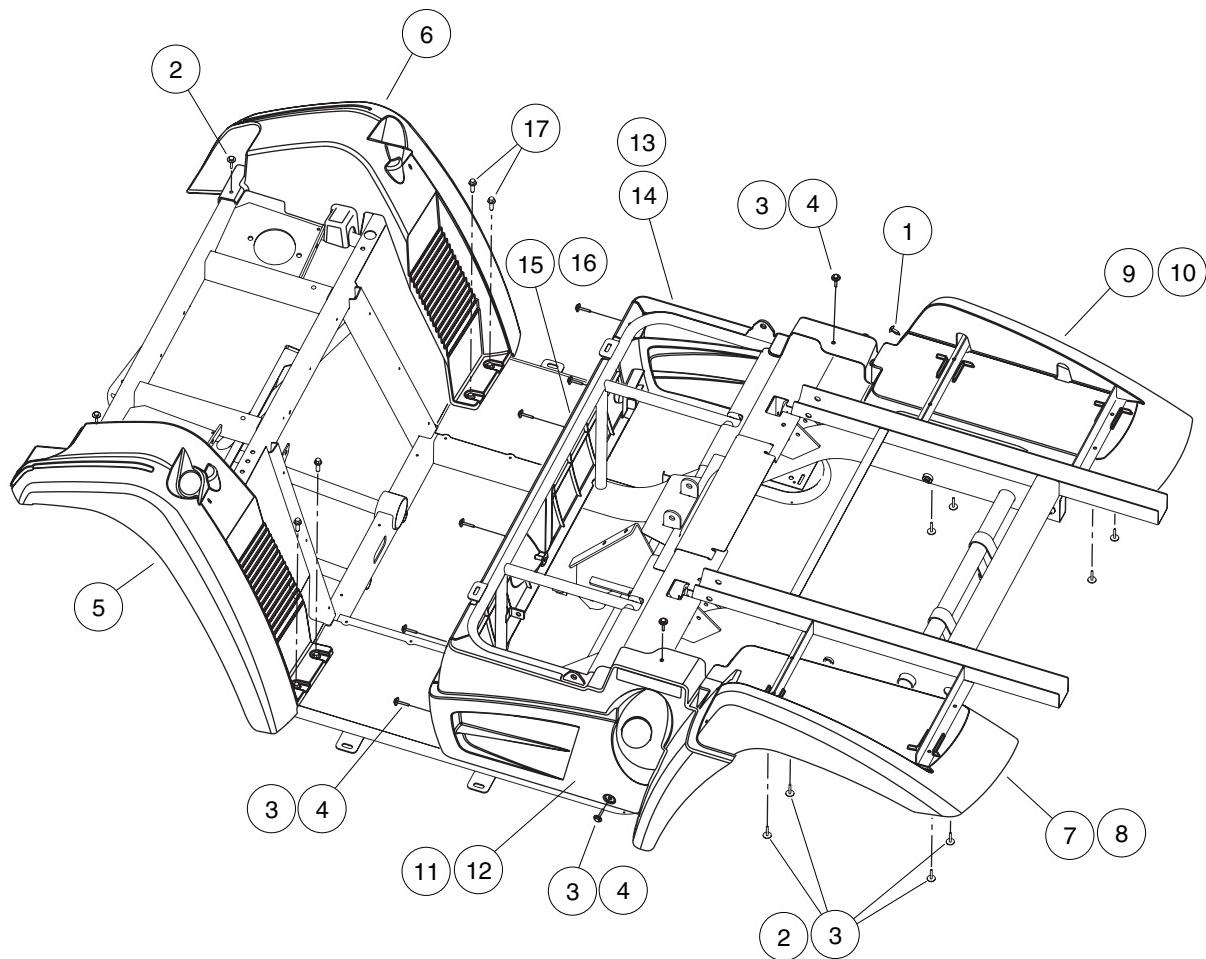
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**COWL**

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	603 00 36-01	Screw, 1/4-15 X .50 Hi-lo Hex .....	2
2	603 00 07-73	Seat Holder Base .....	2
3	603 00 07-77	Seat Holder Cup .....	2
4	603 00 32-54	Screw - M6 X 1.0 X 30 Sems .....	2
5	603 00 39-61	U-nut, M6-1.0 Prev Torque .....	2
6	603 00 34-43	Screw,m6,torx,interlock,thread .....	4
7	525 32 82-11	Cover, Access .....	1
8	525 32 82-13	Bracket, Hinge .....	2
9	576 22 19-01	Cowl, Huv, Orange .....	1
10	576 22 19-02	Cowl, Huv, Olive Green .....	1
11	576 22 19-03	Cowl, Huv, Rthwhd-g .....	1
12	576 22 20-01	Hood, Huv, Orange .....	1
13	576 22 20-02	Hood, Huv, Olive Green .....	1
14	576 22 20-03	Hood, Huv, Rthwhd-g .....	1
15	525 76 84-01	Screw, Round Hd, M5.5 X 38 .....	4
16	525 76 86-01	Seal, Bulb, 13 X 27 X 1888 Mm .....	1
17	525 76 98-01	Cap, Ldpe, 122 Mm .....	1

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# FENDERS AND REAR BODY PANELS

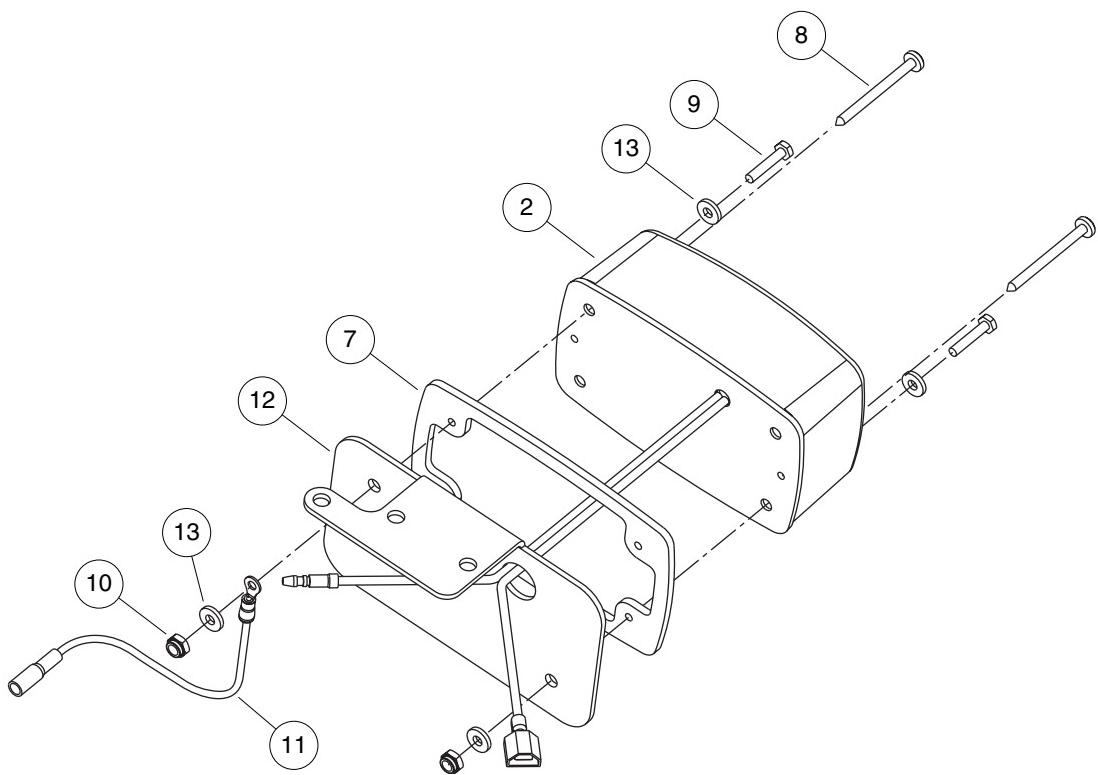
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	603 00 35-90	Screw, Tuflok Panel, 1/4 .....	4
2	603 00 32-54	Screw - M6 X 1.0 X 30 Sems .....	10
3	603 00 39-61	U-nut, M6-1.0 Prev Torque .....	18
4	523 34 59-14	Screw M6-1.0x25.4 Thd Fm Sems .....	10
5	523 34 59-28	Fender, Front, Ds .....	1
6	523 34 59-29	Fender, Front, Ps .....	1
7	523 34 59-30	Fender, Rear, Ds, Black .....	1
8	N/A	Fender, Rear, Ds, Camo, Rt-g .....	1
9	523 34 59-31	Fender, Rear, Ps, Black .....	1
10	N/A	Fender, Rear, Ps, Camo, Rt-g .....	1
11	523 34 59-32	Panel, Ds .....	1
12	N/A	Panel, Ds, Camo, Rthwhd-g .....	1
13	523 34 59-33	Panel, Ps, Blk .....	1
14	N/A	Panel, Ps, Camo, Rthwhd-g .....	1
15	523 34 59-34	Panel, Center, Blk .....	1
16	N/A	Panel, Center, Camo, Rthwhd-g .....	1
17	603 00 44-60	3/16 X 1.19 Alum Rivet, Blk .....	4
18	525 32 82-32	Flap, Mud, Common (not shown) .....	2

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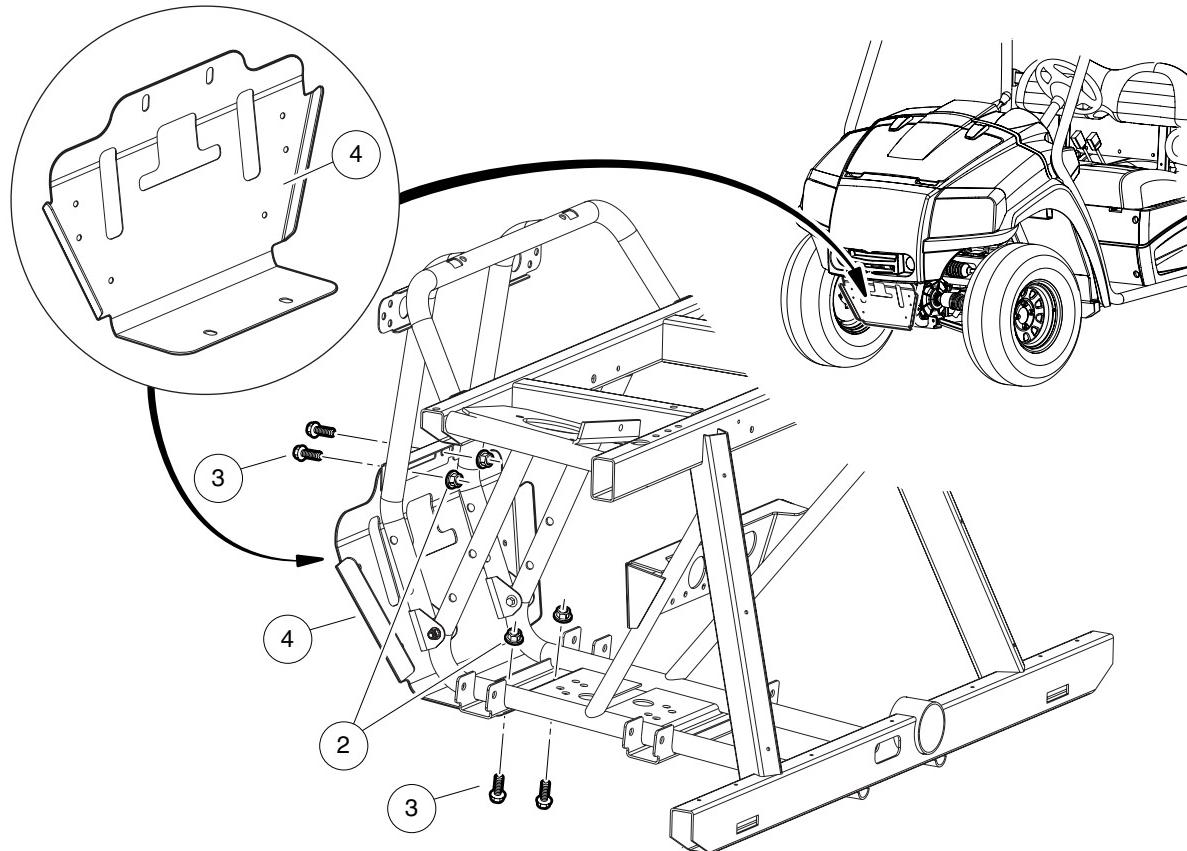
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# TAILLIGHTS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	603 00 45-18	Taillight Assembly (includes items 2 through 6) .....	1
2	N/A	Light, Tail (includes items 3 through 5) .....	1
3	523 34 59-03	Taillight Bulb .....	1
4	523 34 59-04	Taillight Lens .....	1
5	N/A	Base, Taillight .....	1
6	523 34 59-09	Hardware Kit, Tail Light (includes items 7 and 8) .....	1
7	N/A	Gasket .....	1
8	N/A	Screw, Tapered .....	2
9	523 34 59-10	Screw, #6-32 X 0.75 Hex-Head Machine .....	2
10	523 34 59-11	Locknut, #6-32 Nylon .....	2
11	531 30 83-53	Wire Asm, Ground, Taillight .....	1
12	525 79 43-01	Bracket, Light, Brake .....	1
13	603 00 45-10	Washer, #6 Flat .....	4

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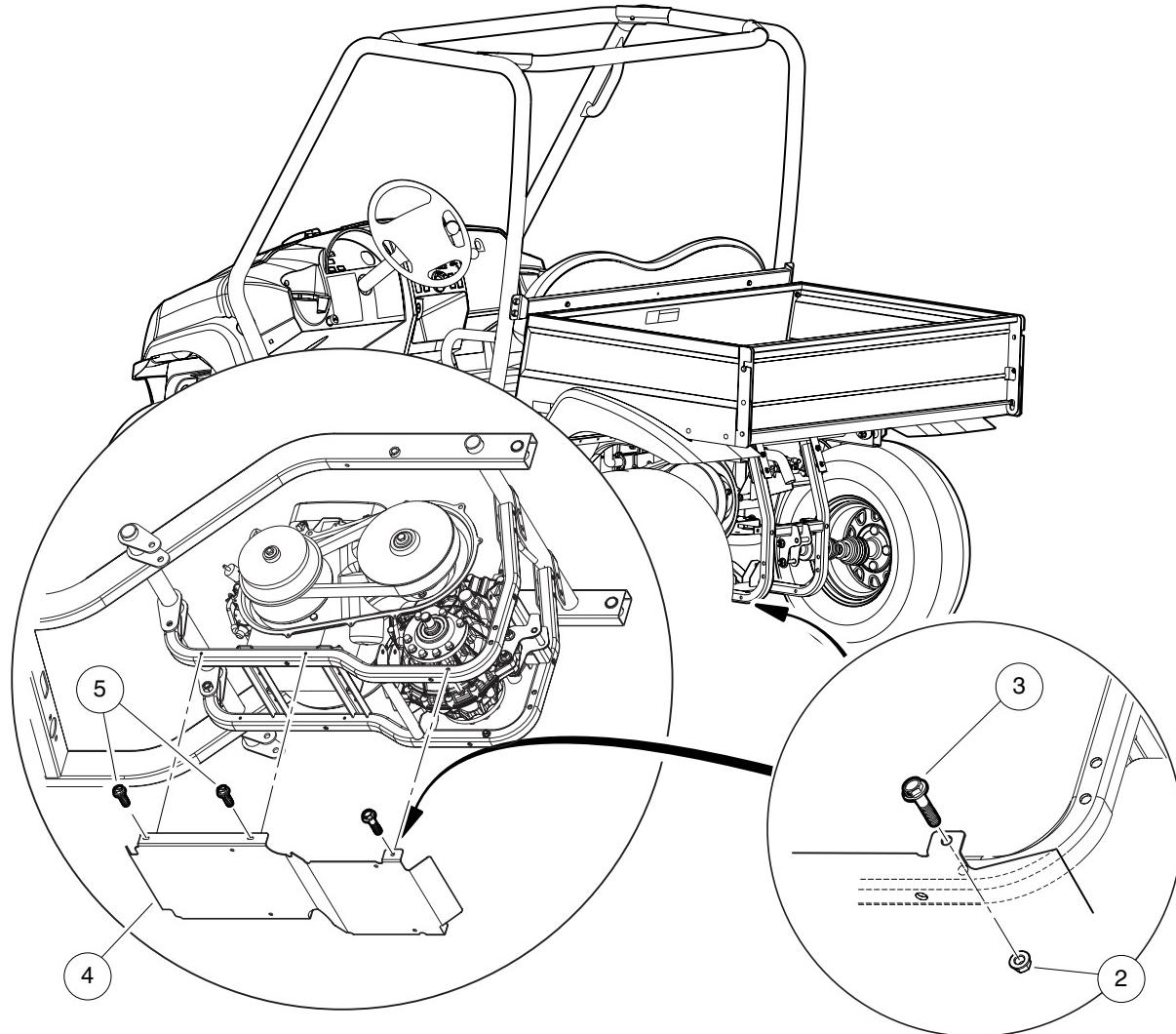
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# FRONT SKID PLATE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	525 77 04-01	Kit, Front Skid Plate, Steel (includes items 2 through 5) .....	1
2	603 00 13-00	Nut Flg M10 X 1.5 Mech Def .....	4
3	603 00 16-69	Bolt, Flange Head, M10 X 1.5 X 25 .....	4
4	525 76 83-01	Plate-access-mount .....	1
5	525 77 03-01	Instr, Access Mounting Plate (not shown) .....	1

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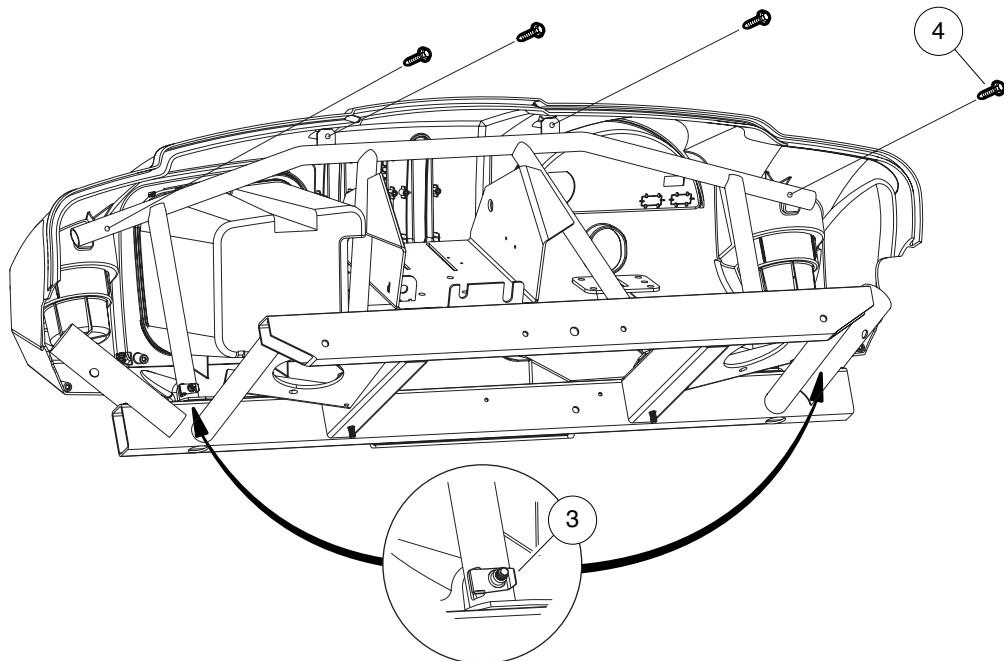
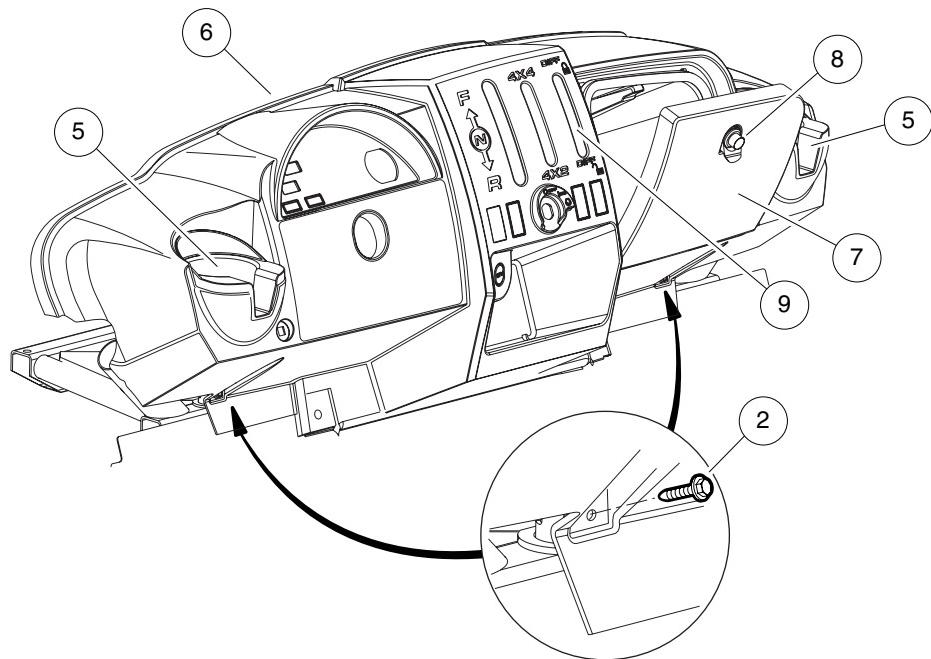
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# REAR SKID PLATE

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	525 79 41-01	Kit, Skidplate, Rear, XRT 950 (includes items 2 through 6) .....	1
2	603 00 12-98	Nut,m8,all Metal Lock .....	2
3	531 30 81-25	Bolt, M8 X 45, Flanged, Black .....	2
4	525 32 82-38	Plate, Skid, Rear, 4x4 .....	1
5	525 32 82-72	Scr, 1/4-20 X 1.25 Hwhcs, Tt .....	4
6	525 79 40-01	Instr, Kit, Skidplate, Rear (not shown) .....	1

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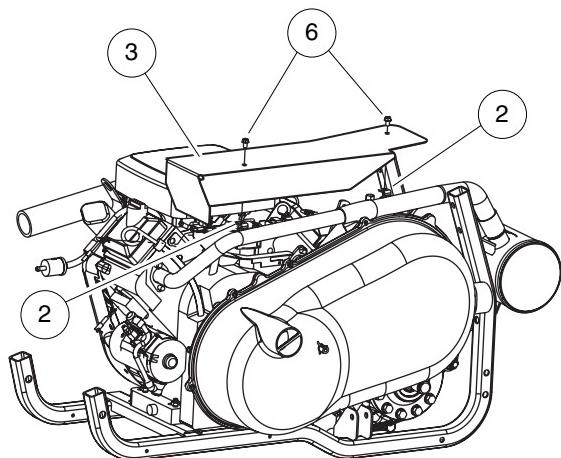
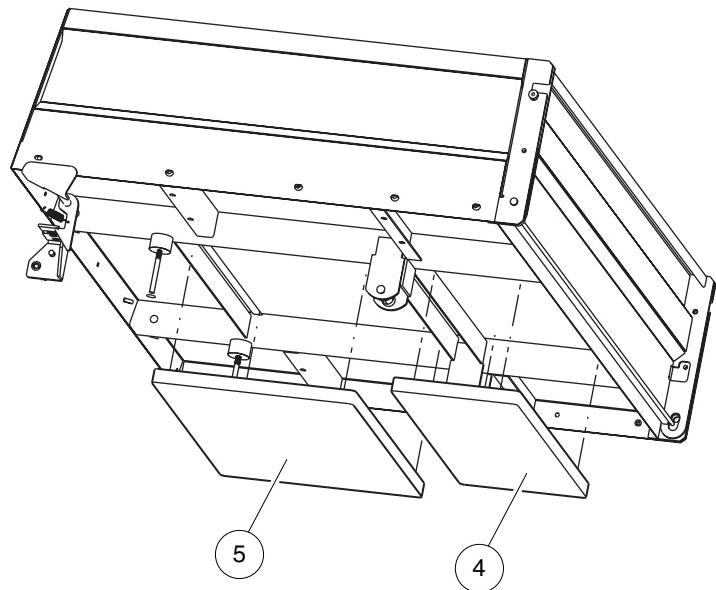
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**DASH**

ITEM	PART NO.	DESCRIPTION	QTY
1	N/A	1 2 3 4	1
2	603 00 08-73	Instl, Dash, Storage (includes items 2 through 8) .....	1
3	603 00 39-61	Bolt, Flanged Head, M6x1.0x40 .....	2
4	603 00 34-43	U-nut, M6-1.0 Prev Torque .....	2
5	603 00 34-47	Screw,m6,torx,interlock,thread .....	4
6	523 34 59-26	Cup Holder, Utility .....	2
7	523 34 59-27	Dash- Control Mount .....	1
8	603 00 34-50	Cover, Dash .....	1
9	525 32 82-12	Latch, Push Close .....	1
		Cover, Shifter .....	1

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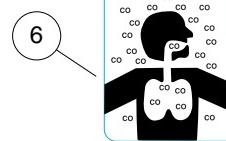
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# HEAT SHIELD

ITEM	PART NO.	DESCRIPTION	QTY
1	N/A	1 2 3 4 Instl, Heat Shield, XRT 950 (includes items 2 through 6) .....	1
2	603 00 02-10	Nut, 1/4-20 Speed .....	2
3	525 32 82-95	Shield, Exhaust, Heat .....	1
4	525 76 72-01	Foam, Barrier, Heat, Bed, Rear .....	1
5	525 76 73-01	Foam, Barrier, Heat, Bed, Frnt .....	1
6	525 76 99-01	Screw, Tapping, 1/4-20 X .375 .....	2

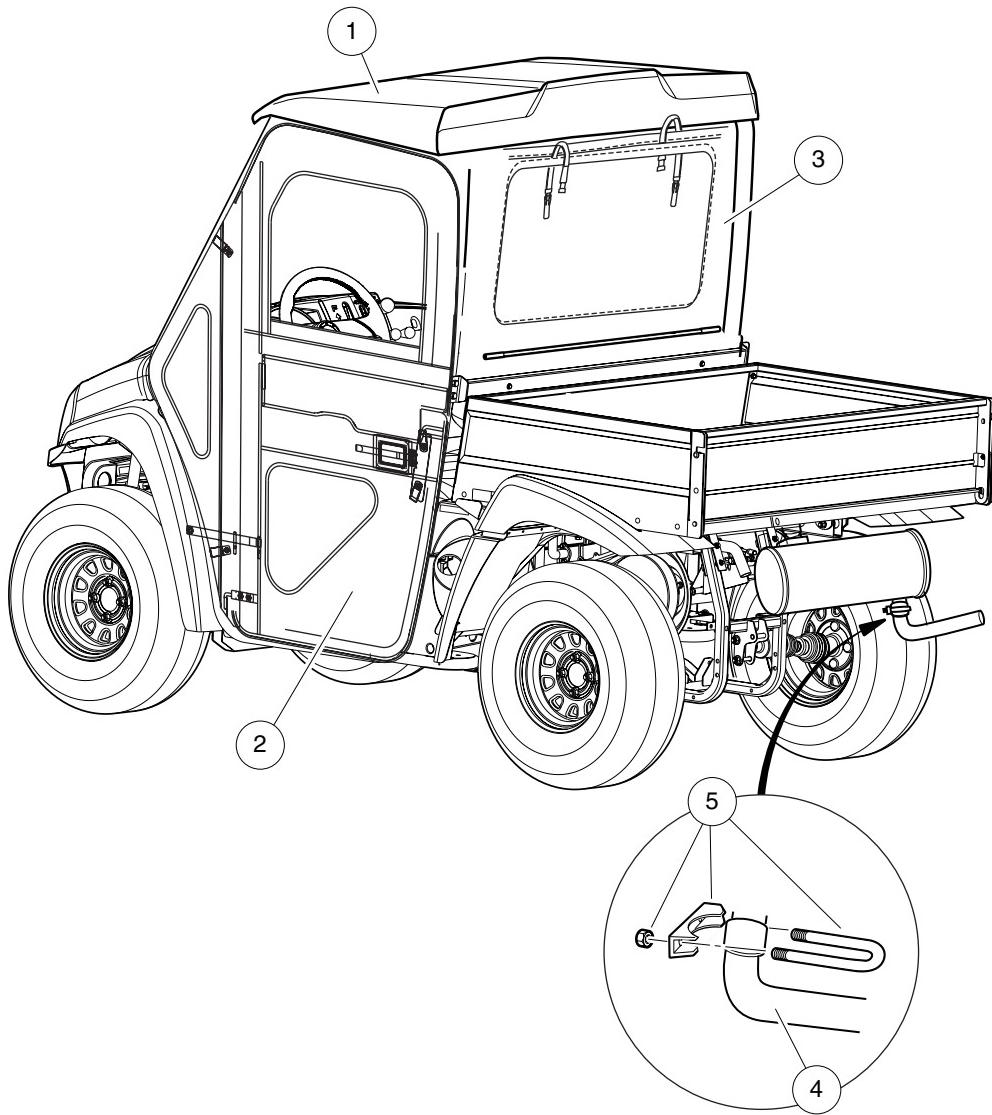
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**WARNING**

CARBON MONOXIDE CAN CAUSE ILLNESS, SERIOUS INJURY, OR DEATH  
The engine produces carbon monoxide, which is a deadly, odorless, colorless gas that can quickly accumulate in an enclosed cab. Do not run the engine in a parked vehicle without proper cab ventilation. Move to fresh air if you feel nausea, headache, dizziness, drowsiness, or weakness.

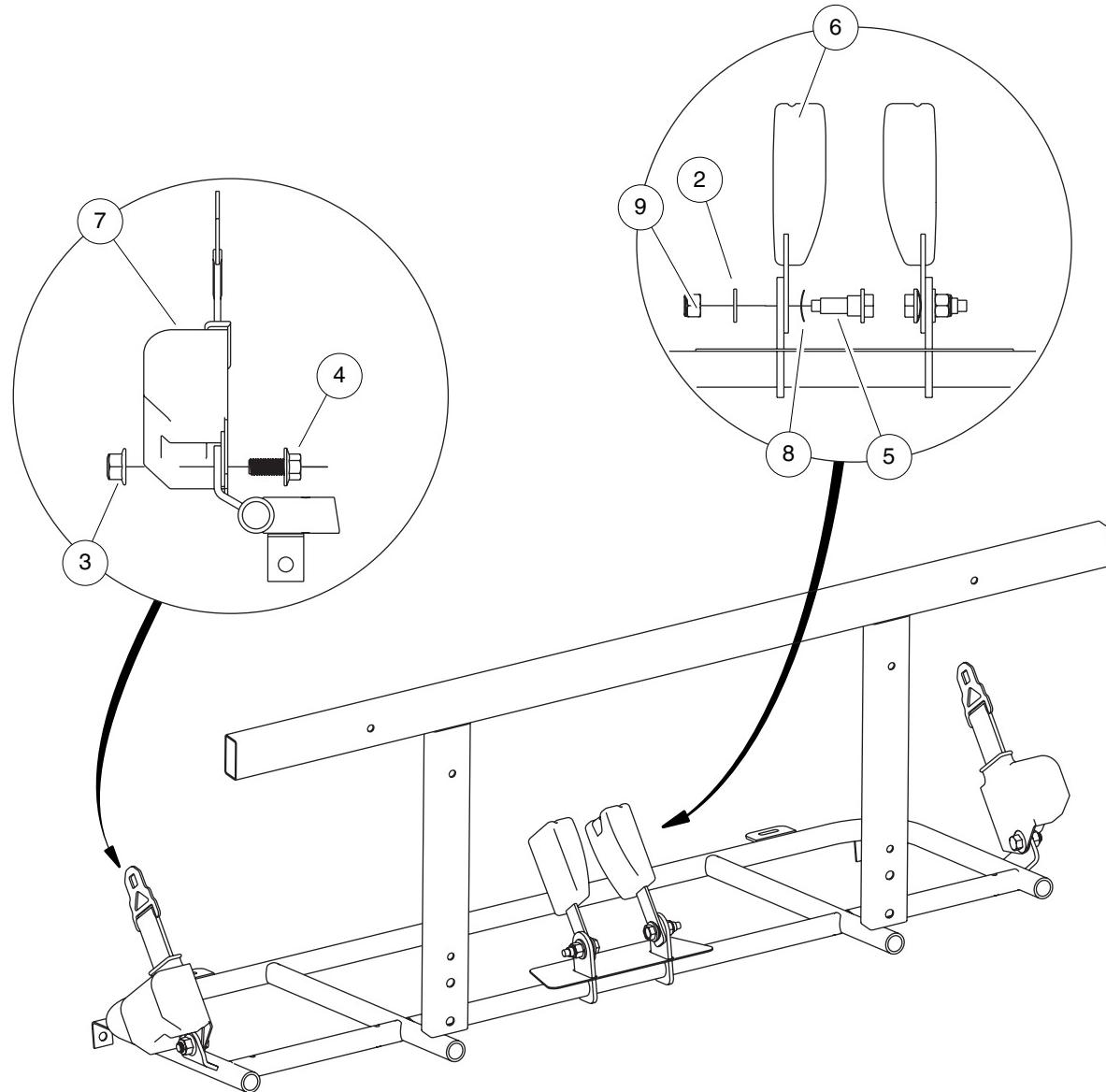
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# CANOPY AND DOORS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	525 32 82-71	Kit, Canopy, Bestop .....	1
2	525 32 82-93	Kit, Door, Bestop .....	1
3	525 76 97-01	Kit, Backlite, Bestop .....	1
4	525 79 67-01	Pipe, Extension, Xrt 950 .....	1
5	525 79 68-01	Clamp, Exhaust, 1.25" Diameter .....	1
6	525 79 70-01	Decal, Warn, Co, Cab .....	1

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000902-001

# SEAT BELTS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	523 34 59-58	Instl, Seat Belts (includes items 2 through 9) .....	1
2	603 00 02-72	Washer, 7/16 Flat .....	2
3	603 00 34-72	Ln Flg, M12 X 1.75, Md, Black .....	2
4	531 30 83-98	Bolt Flg, M12x1.75 X 25 Black .....	2
5	525 32 82-99	Bolt, Shoulder, 15 Mm .....	2
6	525 76 57-01	Asm, Buckle, Seat-belt .....	2
7	525 76 58-01	Retractor, Seat-belt .....	2
8	525 76 60-01	Washer, Spring, 15 Mm Id .....	2
9	525 76 69-01	Lock Nut, 7/16-20 Nylon .....	2

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**WARNING**

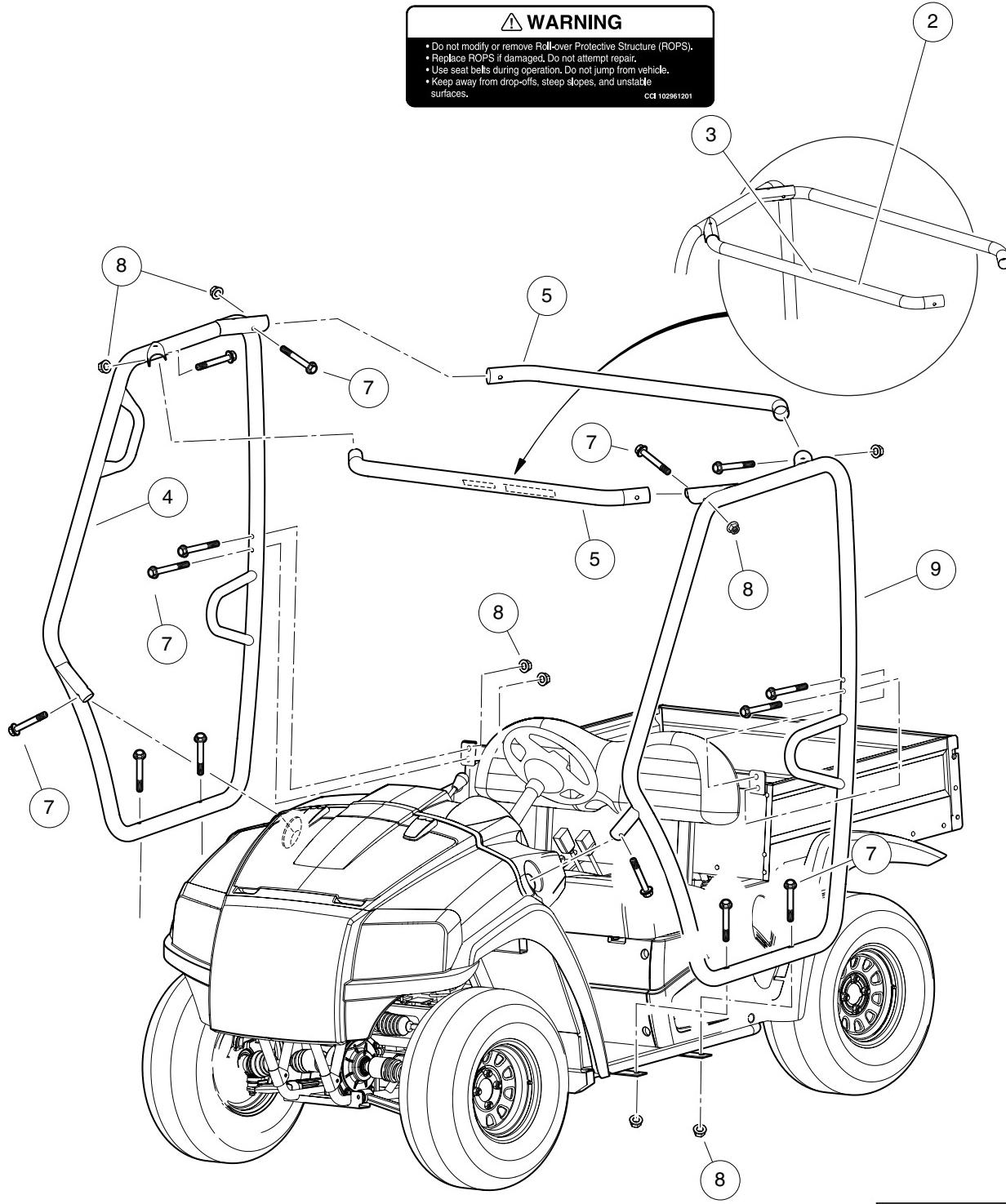
YOUNG DRIVERS INCREASE CHANCE OF DEATH  
 • Young drivers may not be able to control vehicle.  
 • No drivers younger than 16 years old.  
 • Do not leave children unattended on vehicle.

CC 102459401

**WARNING**

- Do not modify or remove Roll-over Protective Structure (ROPS).
- Replace ROPS if damaged. Do not attempt repair.
- Use seat belts during operation. Do not jump from vehicle.
- Keep away from drop-offs, steep slopes, and unstable surfaces.

CC 102961201

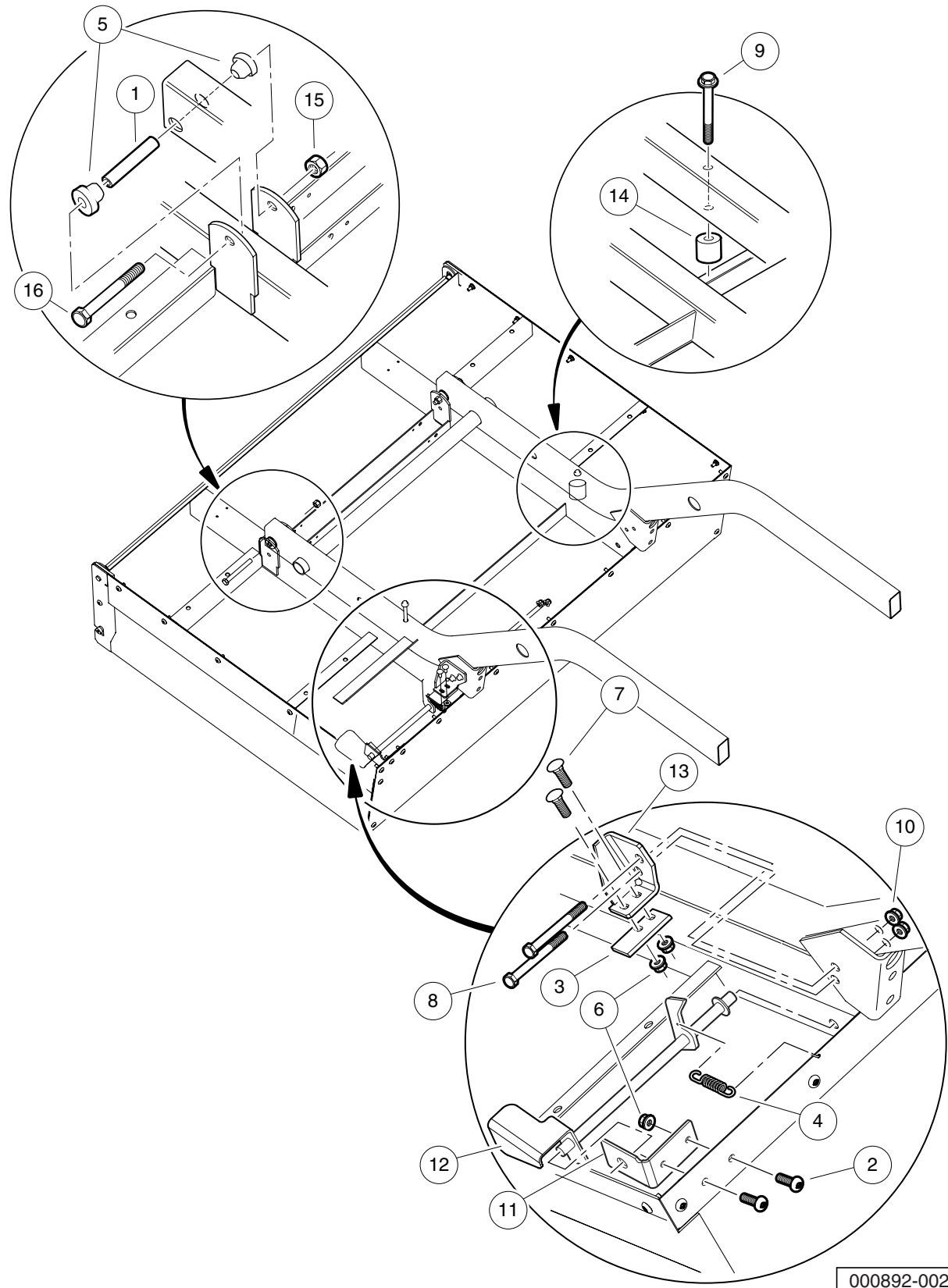


000872-002

**ROPS**

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	525 32 82-48	Kit, Rops, Pass Side (includes items 2 through 5) .....	1
2	603 00 11-06	Decal, Young Driver Warning .....	1
3	603 00 34-83	Decal, Warning, AWD ROPS .....	1
4	525 32 82-30	Weldment, Rops, Pass .....	1
5	525 32 82-31	Tube, Cross, Rops, Top .....	2
6	525 32 82-49	Kit, Rops, Drv Side (includes items 7 through 10) .....	1
7	603 00 34-73	Bolt, Flanged, M10 X 1.5 X 65 .....	14
8	603 00 34-75	Nut, Flanged, M10 x 1.5, Black .....	12
9	525 32 82-29	Weldment, Rops, Driver .....	1
10	525 79 30-01	Instr, Kit, Rops (not shown) .....	1

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000892-002

# TILT BED HINGE AND LATCH

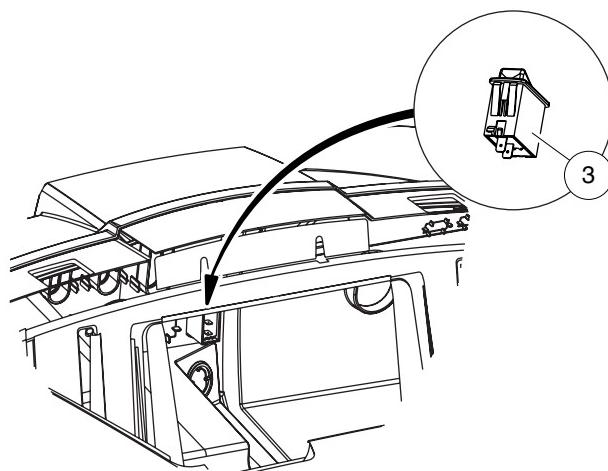
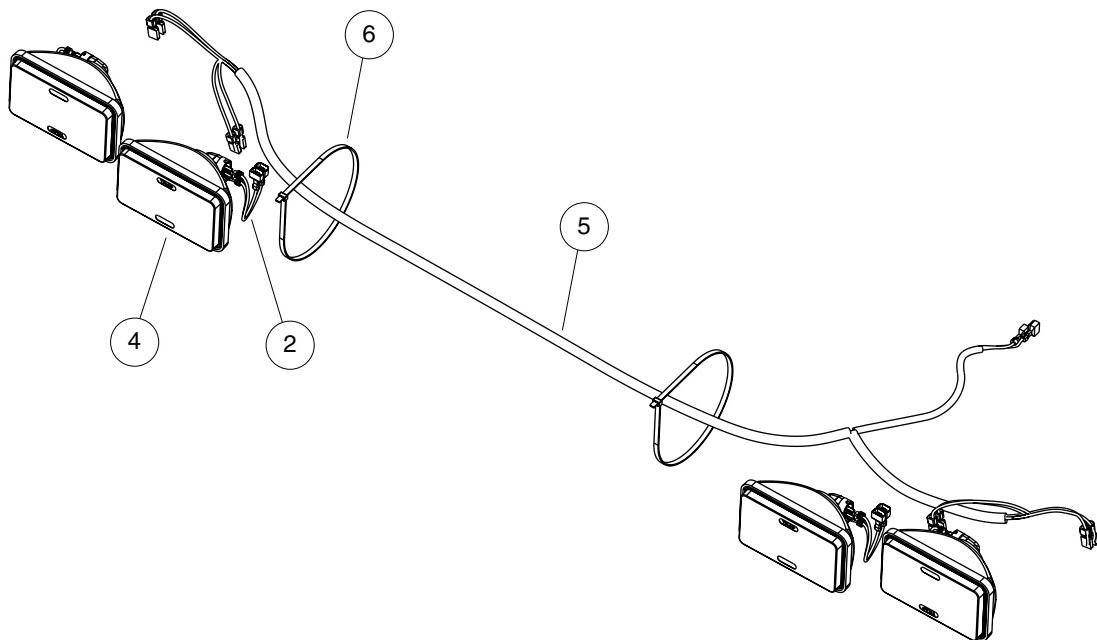
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	603 00 01-36	Bushing, Steel .....	2
2	603 00 02-26	Screw, 1/4-20 X 0.75 Torx Truss-Head .....	2
3	603 00 02-46	Latch Plate, Tilt Bed .....	1
4	603 00 02-54	Extension, Spring Latch .....	1
5	603 00 02-63	Bushing, Urethane .....	4
6	603 00 05-21	Locknut, 1/4-20 Hex Whiz .....	4
7	603 00 26-03	Carriage Bolt, 1/4-20 X 0.75 .....	2
8	523 34 59-15	Bolt - Flange Hd, M8 X 70.0 .....	2
9	523 34 59-16	Bolt - Flange Hd, M8 X 85.0 .....	2
10	603 00 13-08	Lock Nut, Flg M8 X 1.25 Nylon .....	2
11	525 32 82-22	Angle, Mtg, Bed, Latch .....	1
12	525 32 82-23	Weldment, Handle, Bed Latch .....	1
13	525 32 82-58	Weldment, Mtg, Latch Plate .....	1
14	525 32 82-60	Bumper, Rubber, 38 Mm Dia .....	2
15	603 00 00-95	Locknut, 3/8-16 Hex .....	2
16	603 00 00-96	Screw, 3/8-16 X 3.375 Hex Cap .....	2

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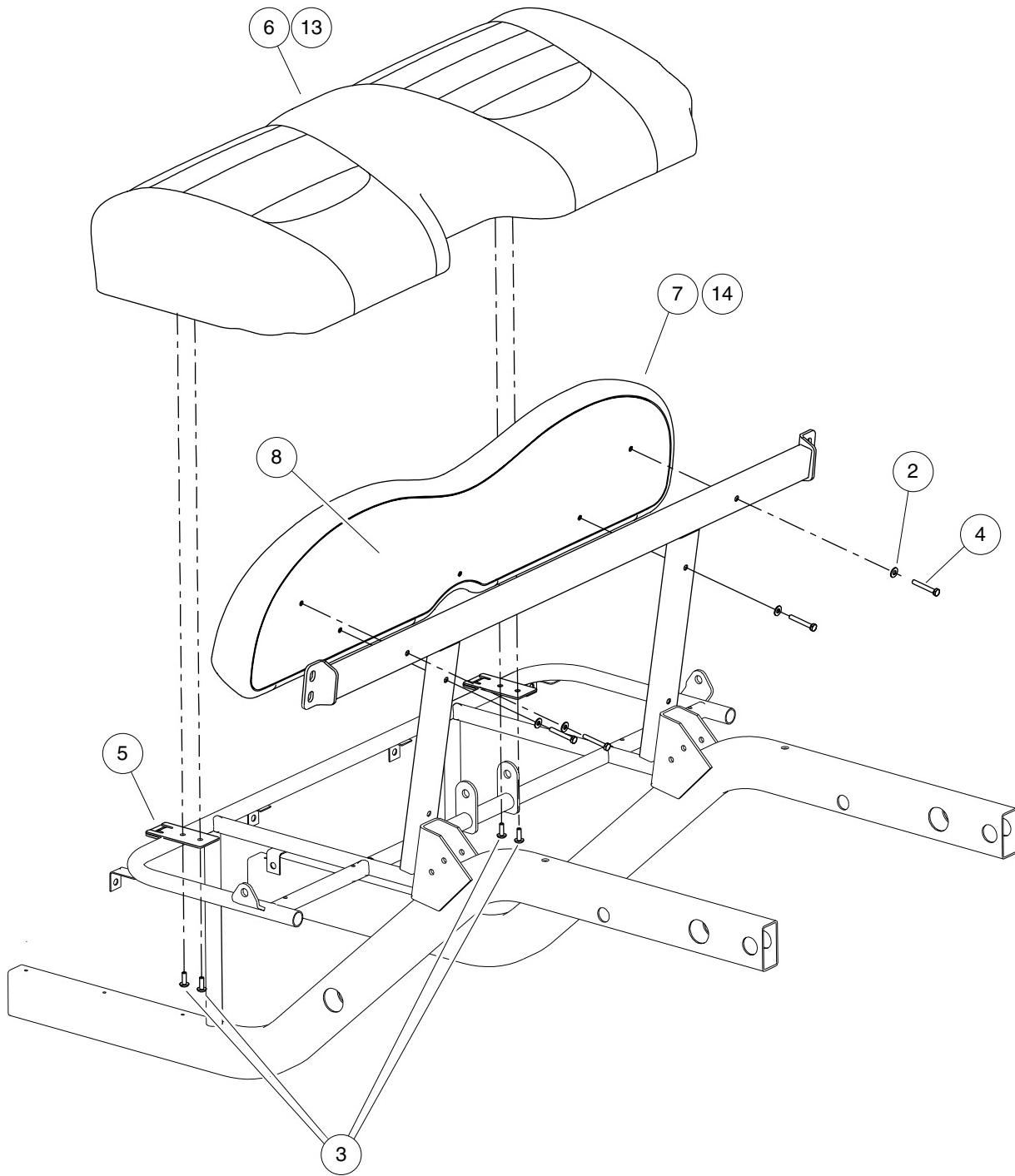
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000880-002

# HEADLIGHTS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Instl, Hl, Dual, Rect (includes items 2 through 6) .....	1
2	603 00 06-25	Connector Harness Assembly, Headlight .....	4
3	531 30 82-50	Switch, Rocker, Light .....	1
4	603 00 34-03	Headlamp, 3x5 Rectangular .....	4
5	531 30 83-79	Harness, Bct/huv Restyle Headlight .....	1
6	603 00 00-93	Tie Wrap, 11" Nylon .....	2

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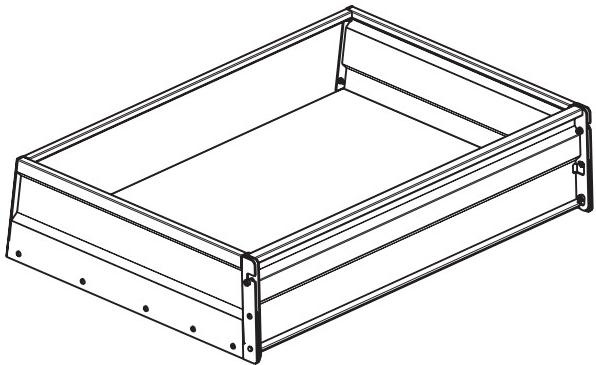
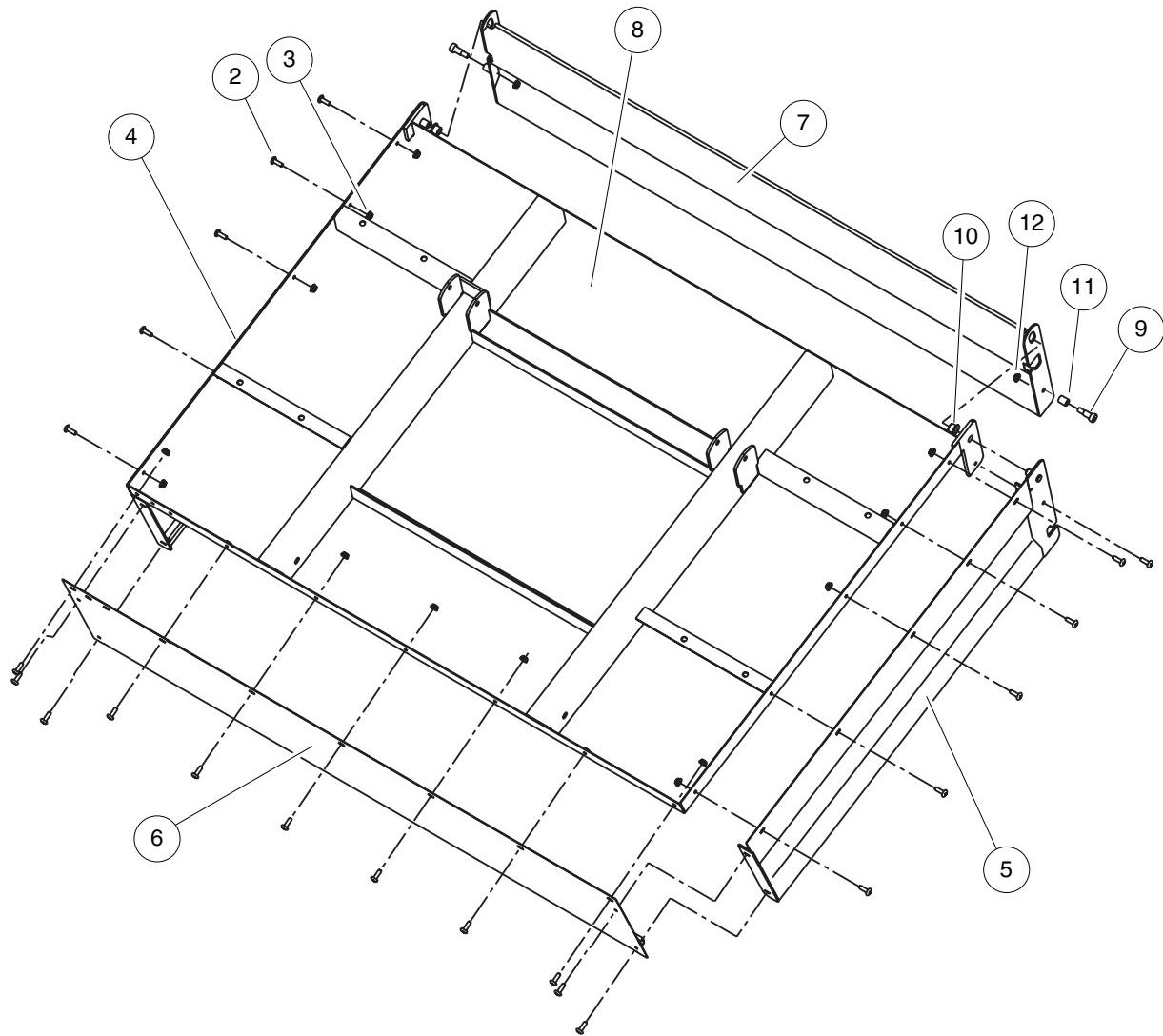
000891-001

# BENCH SEATS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Instl, Benchseat-gry (includes items 2 through 8) .....	1
2	523 34 59-05	Washer, 1/4 Flat .....	4
3	603 00 02-26	Screw, 1/4-20 X 0.75 Torx Truss-Head .....	4
4	523 34 59-17	Screw, 1/4-20 X 1 3/4 Ss Hx Ca .....	4
5	525 32 82-33	Plate, Hinge, Seat .....	2
6	525 32 82-42	Seat Bottom, Bench, Gray .....	1
7	525 32 82-44	Seat Back, Bench, Gray .....	1
8	525 79 45-01	Cap, Seatback, One Piece .....	1
9	N/A	Instl, Benchseat-blk (includes items 10 through 16) .....	1
10	523 34 59-05	Washer, 1/4 Flat .....	4
11	603 00 02-26	Screw, 1/4-20 X 0.75 Torx Truss-Head .....	4
12	523 34 59-17	Screw, 1/4-20 X 1 3/4 Ss Hx Ca .....	4
13	525 32 82-33	Plate, Hinge, Seat .....	2
14	525 32 82-43	Seat Bottom, Bench, Black .....	1
15	525 32 82-45	Seat Back, Bench, Black .....	1
16	525 79 45-01	Cap, Seatback, One Piece .....	1

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**BOX BED**

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	525 32 82-27	Asm, Bed Box, Steel 400lbs (includes items 2 through 12) .....	1
2	603 00 02-26	Screw, 1/4-20 X 0.75 Torx Truss-Head .....	23
3	603 00 05-21	Locknut, 1/4-20 Hex Whiz .....	23
4	525 32 82-17	Weldment, Bed Panel, Drv .....	1
5	525 32 82-18	Weldment, Bed Panel, Pas .....	1
6	525 32 82-19	Panel, Front, Bed .....	1
7	525 32 82-20	Weldment, Gate, Bed .....	1
8	525 32 82-21	Weldment, Bed Bottom, 400 Lb .....	1
9	525 32 82-90	Bolt, Shoulder, M10 X 16mm2.7 .....	2
10	525 79 48-01	Bushing, Fl, 12.7 Id X 15.9 Od .....	2
11	525 79 49-01	Bushing, 10 Mm Id X 16 Mm Lg .....	2
12	525 79 62-01	Nut, Flg, Hex, M8-1.25 .....	2

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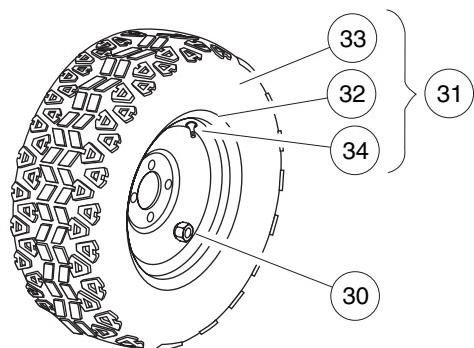
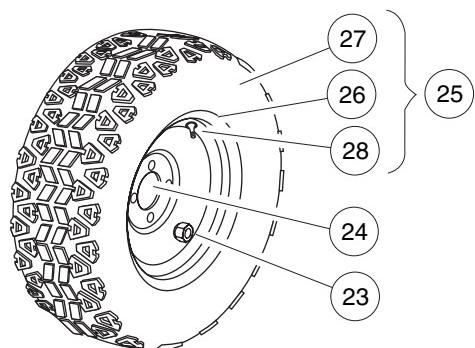
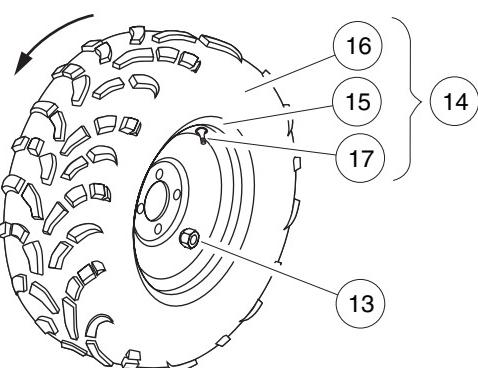
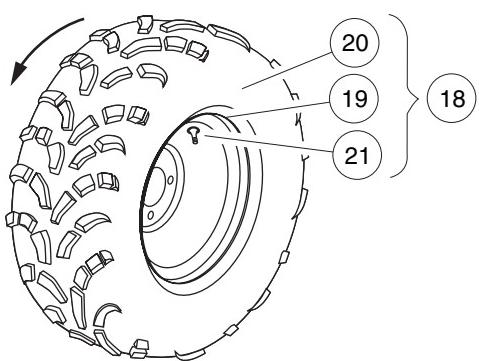
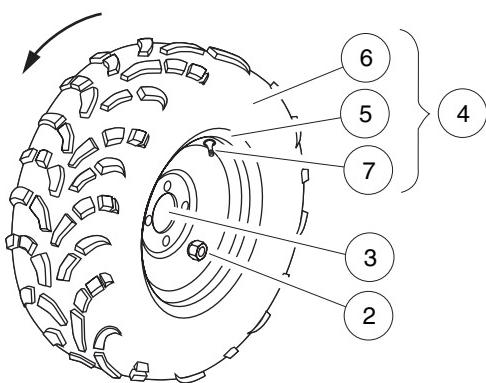
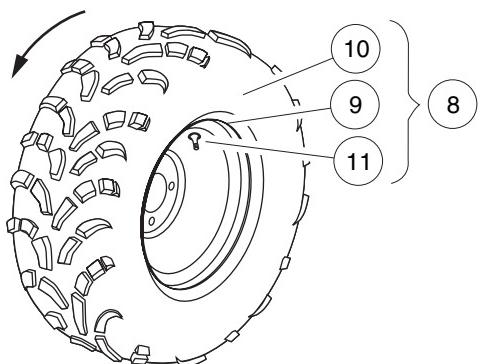
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# WHEELS AND TIRES

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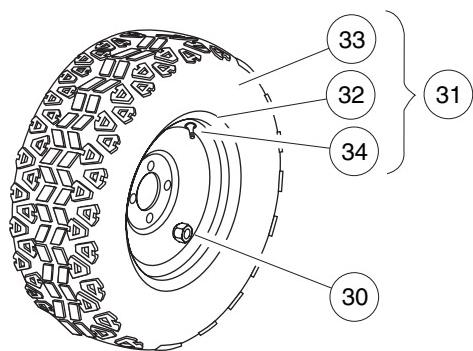
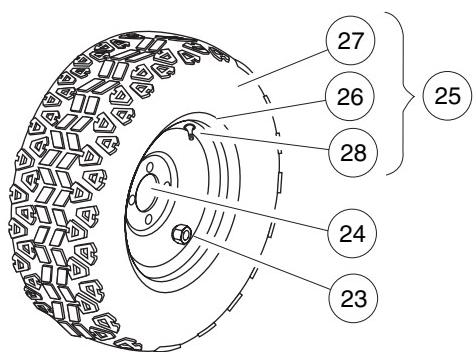
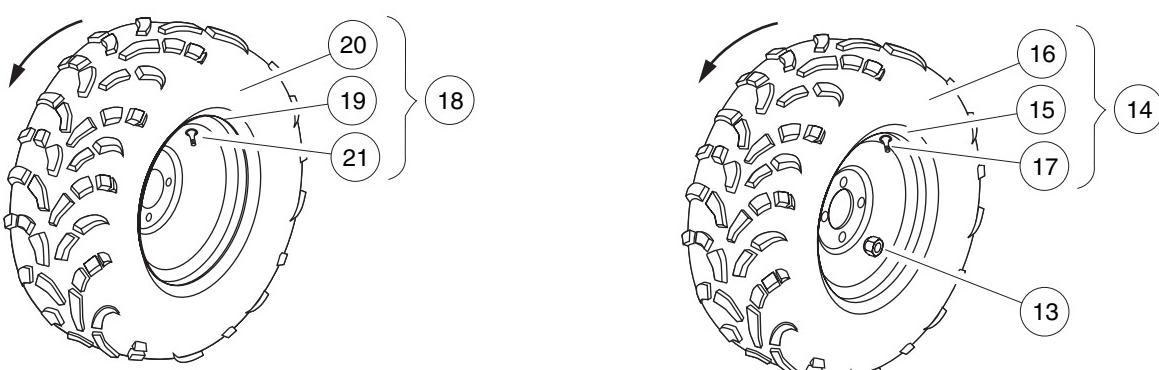
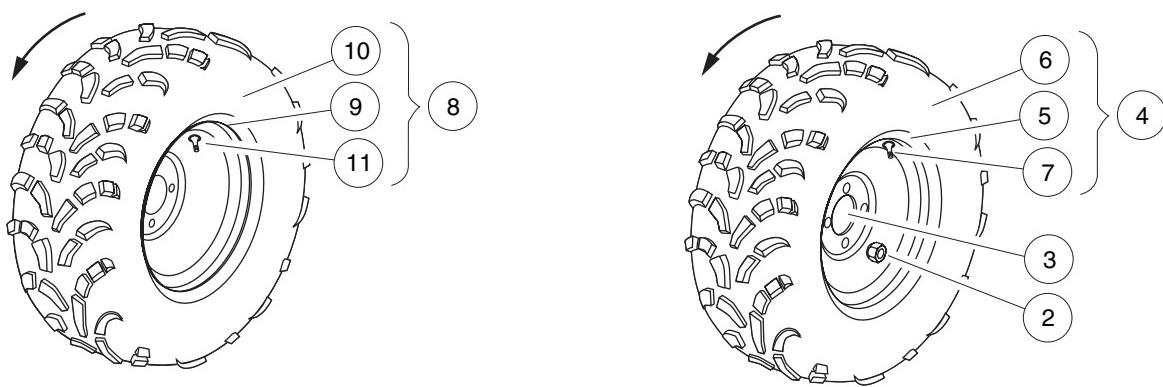
# WHEELS AND TIRES – FRONT

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	525 79 32-01	Alloy Mud Front (includes items 2 through 8) .....	1
2	523 34 59-20	Lug Nut, 1/2" Closed End .....	8
3	525 76 65-01	Cap, Plastic, Alloy Wheel .....	2
4	525 76 89-01	Tire/whl Asm, Alloy, Mud Lh F (includes items 5 through 7) .....	1
5	525 32 82-94	Wheel, Alloy .....	1
6	525 79 27-01	Tire, Mud 25x9.00-12 Nhs .....	1
7	603 00 00-33	Valve Stem .....	1
8	525 76 92-01	Tire/whl Asm, Alloy, Mud Rh F (includes items 9 through 11) .....	1
9	525 32 82-94	Wheel, Alloy .....	1
10	525 79 27-01	Tire, Mud 25x9.00-12 Nhs .....	1
11	603 00 00-33	Valve Stem .....	1
12	N/A	Black Mud Front (includes items 13 through 18) .....	1
13	603 00 00-34	Nut, Lug, 1/2-20 SAE J2283 .....	8
14	525 76 88-01	Tire/whl Asm, Steel, Mud Lh F (includes items 15 through 17) .....	1
15	531 30 83-36	Wheel, All trail, 10 Window, Black .....	1
16	525 79 27-01	Tire, Mud 25x9.00-12 Nhs .....	1
17	603 00 00-33	Valve Stem .....	1
18	525 76 91-01	Tire/whl Asm, Steel, Mud Rh F (includes items 19 through 21) .....	1
19	531 30 83-36	Wheel, All trail, 10 Window, Black .....	1
20	525 79 27-01	Tire, Mud 25x9.00-12 Nhs .....	1
21	603 00 00-33	Valve Stem .....	1
22	N/A	Alloy Hdat Front (includes items 23 through 25) .....	1
23	523 34 59-20	Lug Nut, 1/2" Closed End .....	8
24	525 76 65-01	Cap, Plastic, Alloy Wheel .....	2
25	525 76 90-01	Tire/whl Asm, Alloy Hdat F (includes items 26 through 28) .....	2
26	525 32 82-94	Wheel, Alloy .....	1
27	N/A	Tire, Hdat 25x9.00-12 Nhs .....	1
28	603 00 00-33	Valve Stem .....	1
29	N/A	Black Hdat Front (includes items 30 and 31) .....	1
30	603 00 00-34	Nut, Lug, 1/2-20 SAE J2283 .....	8
31	525 76 87-01	Tire/whl Asm, Steel, Hdat F (includes items 32 through 34) .....	2
32	531 30 83-36	Wheel, All trail, 10 Window, Black .....	1
33	N/A	Tire, Hdat 25x9.00-12 Nhs .....	1
34	603 00 00-33	Valve Stem .....	1

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000913-002

# WHEELS AND TIRES – REAR

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	525 79 36-01	Alloy Mud Rear (includes items 2 through 8) .....	1
2	523 34 59-20	Lug Nut, 1/2" Closed End .....	8
3	525 76 65-01	Cap, Plastic, Alloy Wheel .....	2
4	525 76 94-01	Tire/whl Asm, Alloy, Mud Rh R (includes items 5 through 7) .....	1
5	531 30 83-44	Mud Tire, 25" .....	1
6	525 32 82-94	Wheel, Alloy .....	1
7	603 00 00-33	Valve Stem .....	1
8	525 76 96-01	Tire/whl Asm, Alloy, Mud Lh R (includes items 9 through 11) .....	1
9	531 30 83-44	Mud Tire, 25" .....	1
10	525 32 82-94	Wheel, Alloy .....	1
11	603 00 00-33	Valve Stem .....	1
12	525 79 37-01	Black Mud Rear (includes items 13 through 18) .....	1
13	603 00 00-34	Nut, Lug, 1/2-20 SAE J2283 .....	8
14	531 30 83-42	Black Tire Asm Mud 11.0 In Left-Hand (includes items 15 through 17) .....	1
15	531 30 83-44	Mud Tire, 25" .....	1
16	531 30 83-36	Wheel, All trail, 10 Window, Black .....	1
17	603 00 00-33	Valve Stem .....	1
18	531 30 83-43	Black Tire Asm Mud 11.0 In Right-Hand (includes items 19 through 21) .....	1
19	531 30 83-44	Mud Tire, 25" .....	1
20	531 30 83-36	Wheel, All trail, 10 Window, Black .....	1
21	603 00 00-33	Valve Stem .....	1
22	525 79 38-01	Alloy Hdat Rear (includes items 23 through 25) .....	1
23	523 34 59-20	Lug Nut, 1/2" Closed End .....	8
24	525 76 65-01	Cap, Plastic, Alloy Wheel .....	2
25	525 76 93-01	Tire/whl Asm, Alloy, Hdat R (includes items 26 through 28) .....	2
26	525 32 82-94	Wheel, Alloy .....	1
27	525 79 58-01	Tire, Hdat 25x11.00-12 Nhs .....	1
28	603 00 00-33	Valve Stem .....	1
29	525 79 39-01	Black Hdat Rear (includes items 30 and 31) .....	1
30	603 00 00-34	Nut, Lug, 1/2-20 SAE J2283 .....	8
31	525 76 95-01	Tire/whl Asm, Steel, Hdat R (includes items 32 through 34) .....	1
32	531 30 83-36	Wheel, All trail, 10 Window, Black .....	1
33	525 79 58-01	Tire, Hdat 25x11.00-12 Nhs .....	1
34	603 00 00-33	Valve Stem .....	1

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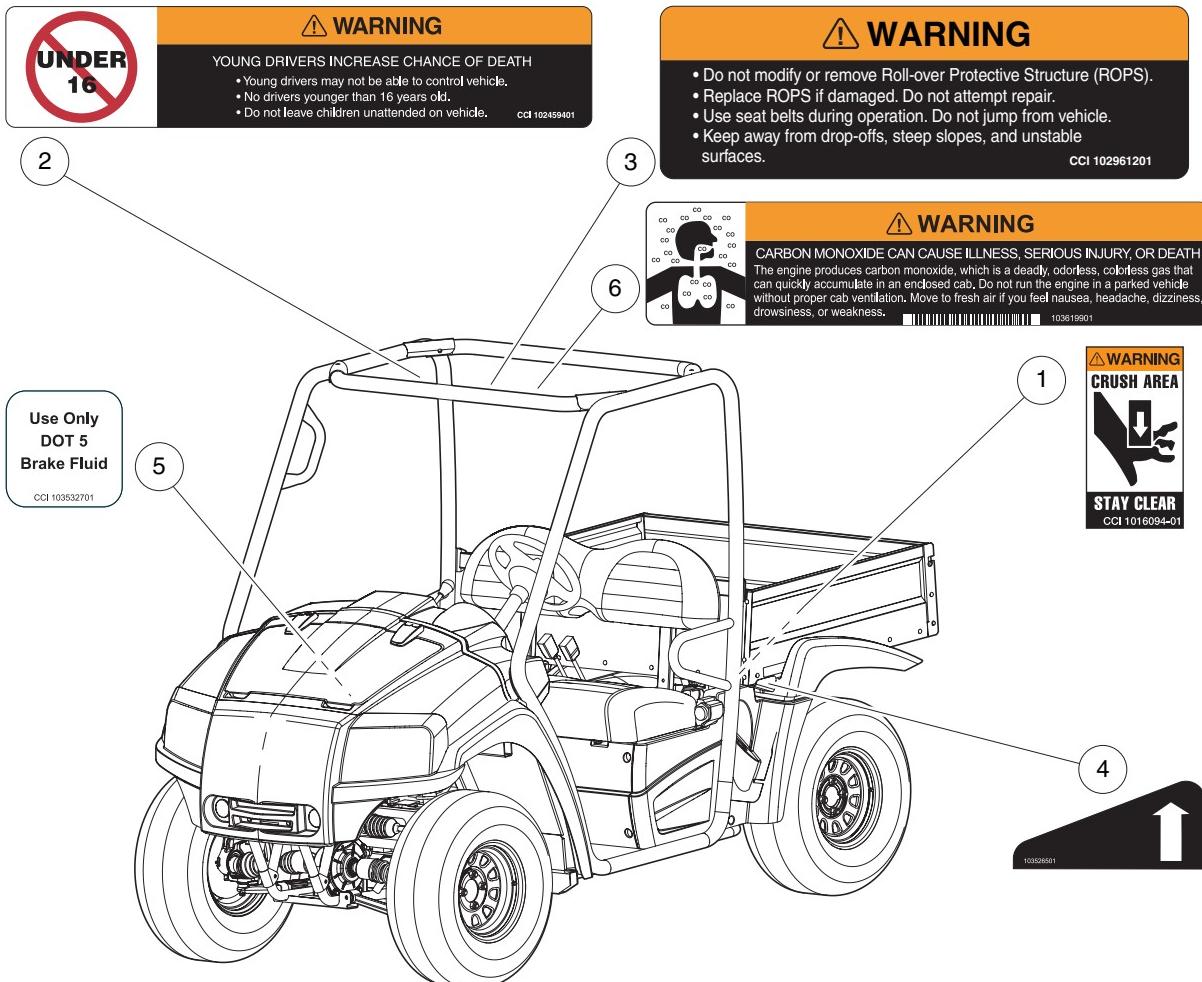
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# **DECALS**

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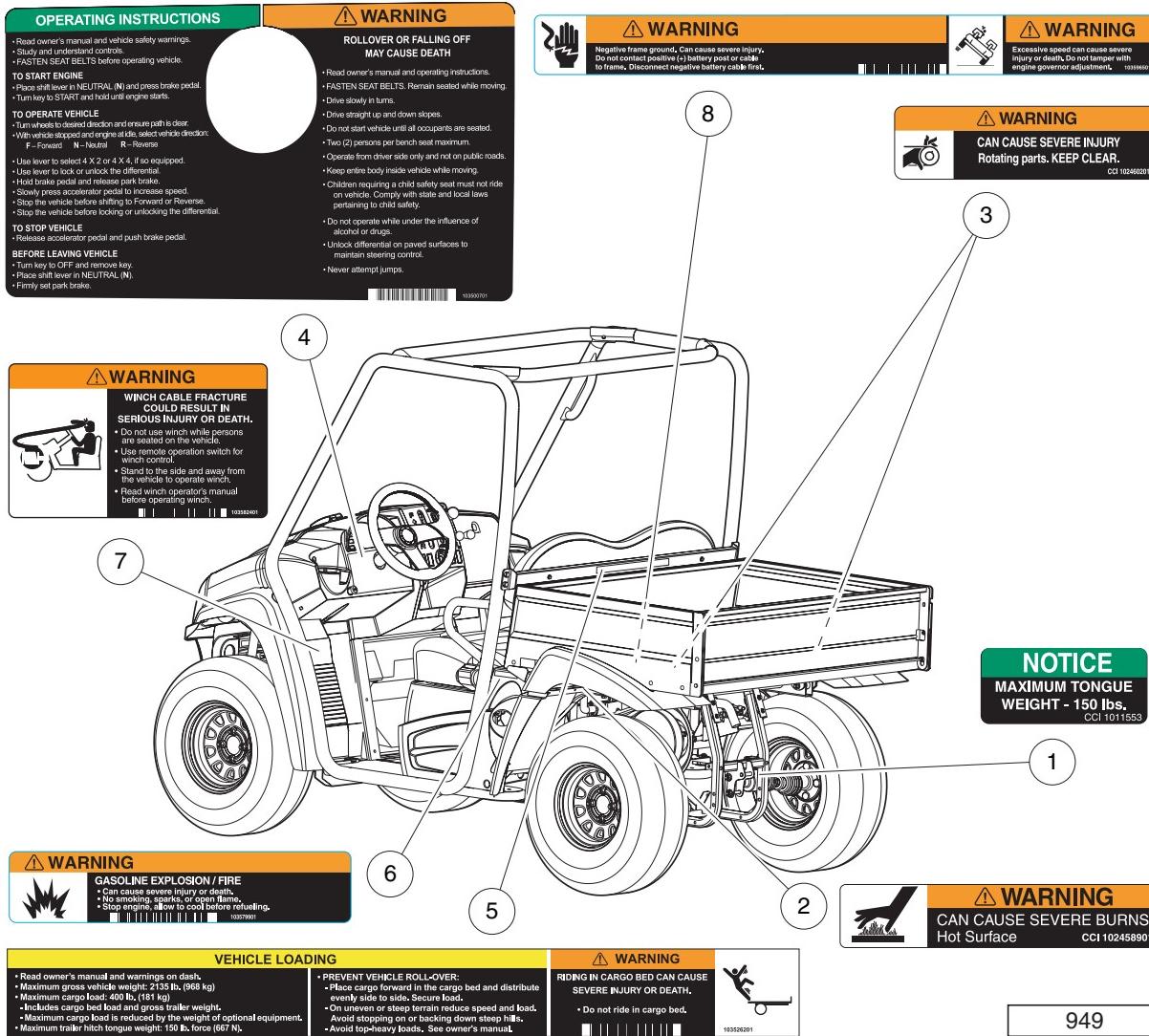
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# SAFETY DECALS

ITEM	PART NO.	DESCRIPTION	QTY	
		<b>1 2 3 4</b>		<b>3</b>
1	603 00 04-66	Decal, Crush Area Warning .....	2	
2	603 00 11-06	Decal, Young Driver Warning .....	1	
3	603 00 34-83	Decal, Warning, AWD ROPS .....	1	
4	525 32 82-97	Decal, Operation, Bed Latch .....	1	
5	525 76 64-01	Decal, Brake Fluid, Dot 5 .....	1	
6	525 79 70-01	Decal, Warn, Co, Cab .....	1	

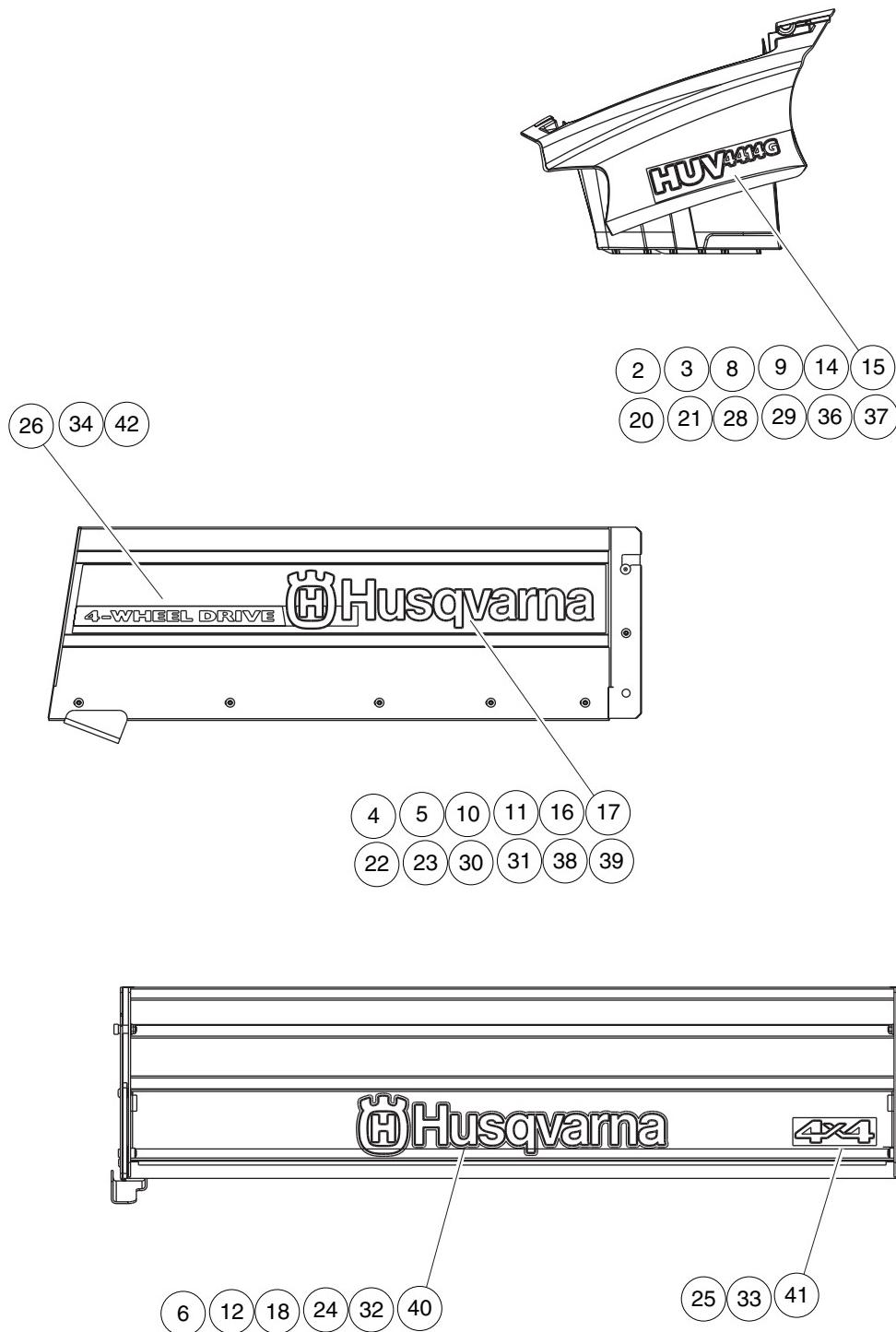


## SAFETY DECALS, CONTINUED

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	603 00 01-23	Decal, Trailer Hitch .....	1
2	603 00 11-02	Decal, Hot Surface Warning .....	1
3	603 00 11-09	Decal, Rotating Parts Warning .....	1
4	525 32 82-59	Decal, Operator, Warn/instr .....	1
5	525 32 82-96	Decal, Vehicle Loading, 2135lb .....	1
6	525 79 44-01	Decal, Warn, Gas Fuel Loading .....	1
7	525 79 46-01	Decal-winch, Warning .....	1
8	525 79 53-01	Decal, Frame Ground, Long .....	1

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000881-004

# BADGING DECALS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Instl, Decal, Huv4214, Rthwd-g (includes items 2 through 6) .....	1
2	577 40 86-01	Decal, Cowl, 4214g, Ds, Rthw-g .....	1
3	577 40 86-04	Decal, Cowl, 4214g, Ps, Rthw-g .....	1
4	577 40 86-13	Decal, Bed, 4214/4414, Ds, Rth .....	1
5	577 40 86-16	Decal, Bed, 4214/4414, Ps, Rth .....	1
6	577 40 86-19	Decal, Tailgate, 4214/4414 .....	1
7	N/A	Instl, Decal, Huv4214, Orange (includes items 8 through 12) .....	1
8	577 40 86-02	Decal, Cowl, 4214g, Ds, Orange .....	1
9	577 40 86-05	Decal, Cowl, 4214g, Ps, Orange .....	1
10	577 40 86-14	Decal, Bed, 4214/4414, Ds, Org .....	1
11	577 40 86-17	Decal, Bed, 4214/4414, Ps, Org .....	1
12	577 40 86-19	Decal, Tailgate, 4214/4414 .....	1
13	N/A	Instl, Decal, Huv4214, Olv Grn (includes items 14 through 18) .....	1
14	577 40 86-03	Decal, Cowl, 4214g, Ds, Ol Grn .....	1
15	577 40 86-06	Decal, Cowl, 4214g, Ps, Ol Grn .....	1
16	577 40 86-15	Decal, Bed, 4214/4414, Ds, Og .....	1
17	577 40 86-18	Decal, Bed, 4214/4414, Ps, Og .....	1
18	577 40 86-19	Decal, Tailgate, 4214/4414 .....	1
19	N/A	Instl, Decal, Huv4414, Rthwd-g (includes items 20 through 26) .....	1
20	577 40 86-07	Decal, Cowl, 4414g, Ds, Rthw-g .....	1
21	577 40 86-10	Decal, Cowl, 4414g, Ps, Rthw-g .....	1
22	577 40 86-13	Decal, Bed, 4214/4414, Ds, Rth .....	1
23	577 40 86-16	Decal, Bed, 4214/4414, Ps, Rth .....	1
24	577 40 86-19	Decal, Tailgate, 4214/4414 .....	1
25	577 40 86-20	Decal, Tailgate, 4414, 4x4 .....	1
26	577 40 86-21	Decal, 4414, Four Wheel Drive .....	2
27	N/A	Instl, Decal, Huv4414, Orange (includes items 28 through 34) .....	1
28	577 40 86-08	Decal, Cowl, 4414g, Ds, Orange .....	1
29	577 40 86-11	Decal, Cowl, 4414g, Ps, Orange .....	1
30	577 40 86-14	Decal, Bed, 4214/4414, Ds, Org .....	1
31	577 40 86-17	Decal, Bed, 4214/4414, Ps, Org .....	1
32	577 40 86-19	Decal, Tailgate, 4214/4414 .....	1
33	577 40 86-20	Decal, Tailgate, 4414, 4x4 .....	1
34	577 40 86-21	Decal, 4414, Four Wheel Drive .....	2
35	N/A	Instl, Decal, Huv4414, Olv Grn (includes items 36 through 42) .....	1
36	577 40 86-09	Decal, Cowl, 4414g, Ds, Ol Grn .....	1
37	577 40 86-12	Decal, Cowl, 4414g, Ps, Ol Grn .....	1
38	577 40 86-15	Decal, Bed, 4214/4414, Ds, Og .....	1
39	577 40 86-18	Decal, Bed, 4214/4414, Ps, Og .....	1
40	577 40 86-19	Decal, Tailgate, 4214/4414 .....	1
41	577 40 86-20	Decal, Tailgate, 4414, 4x4 .....	1
42	577 40 86-21	Decal, 4414, Four Wheel Drive .....	2

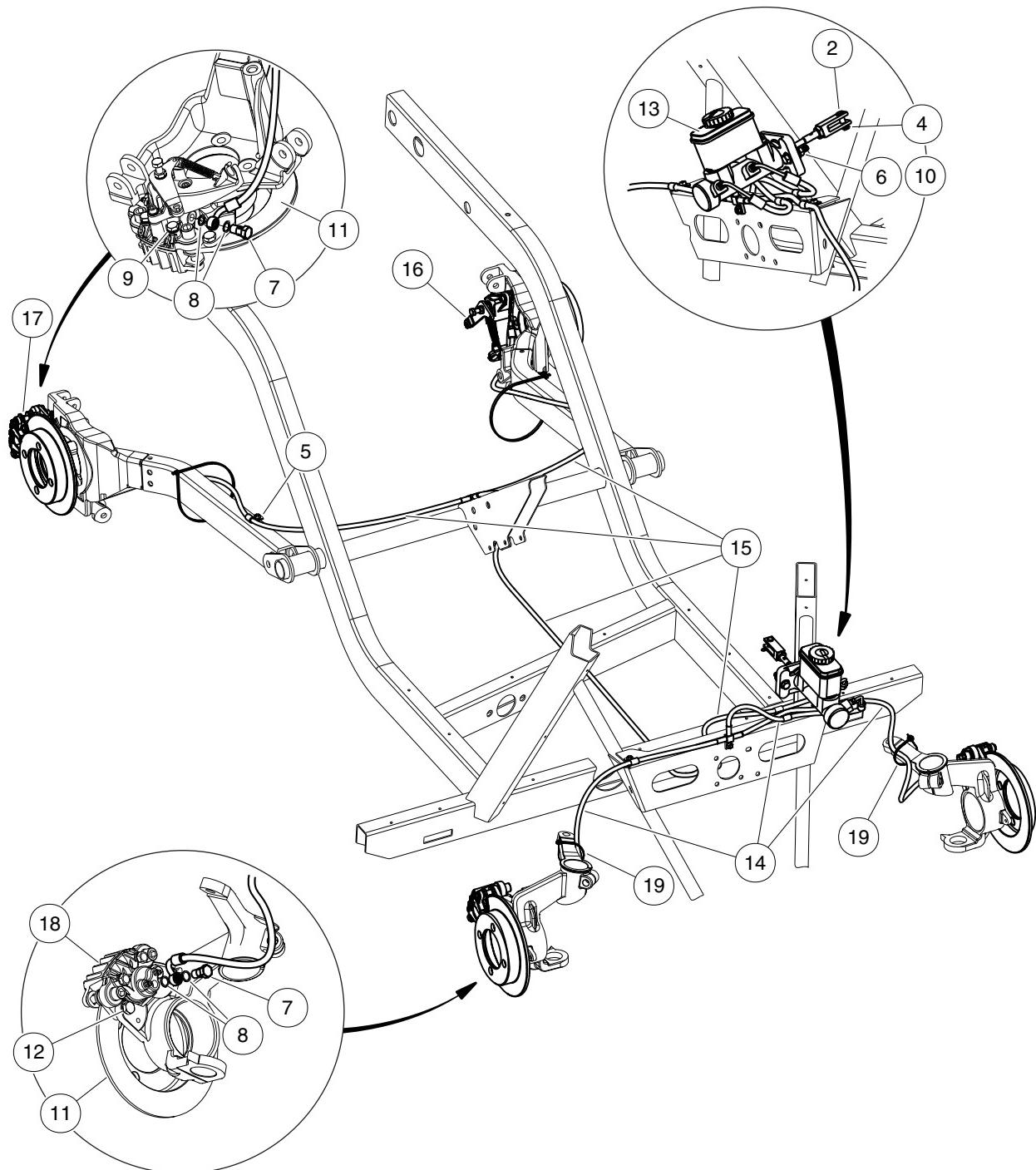
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# BRAKE SYSTEMS



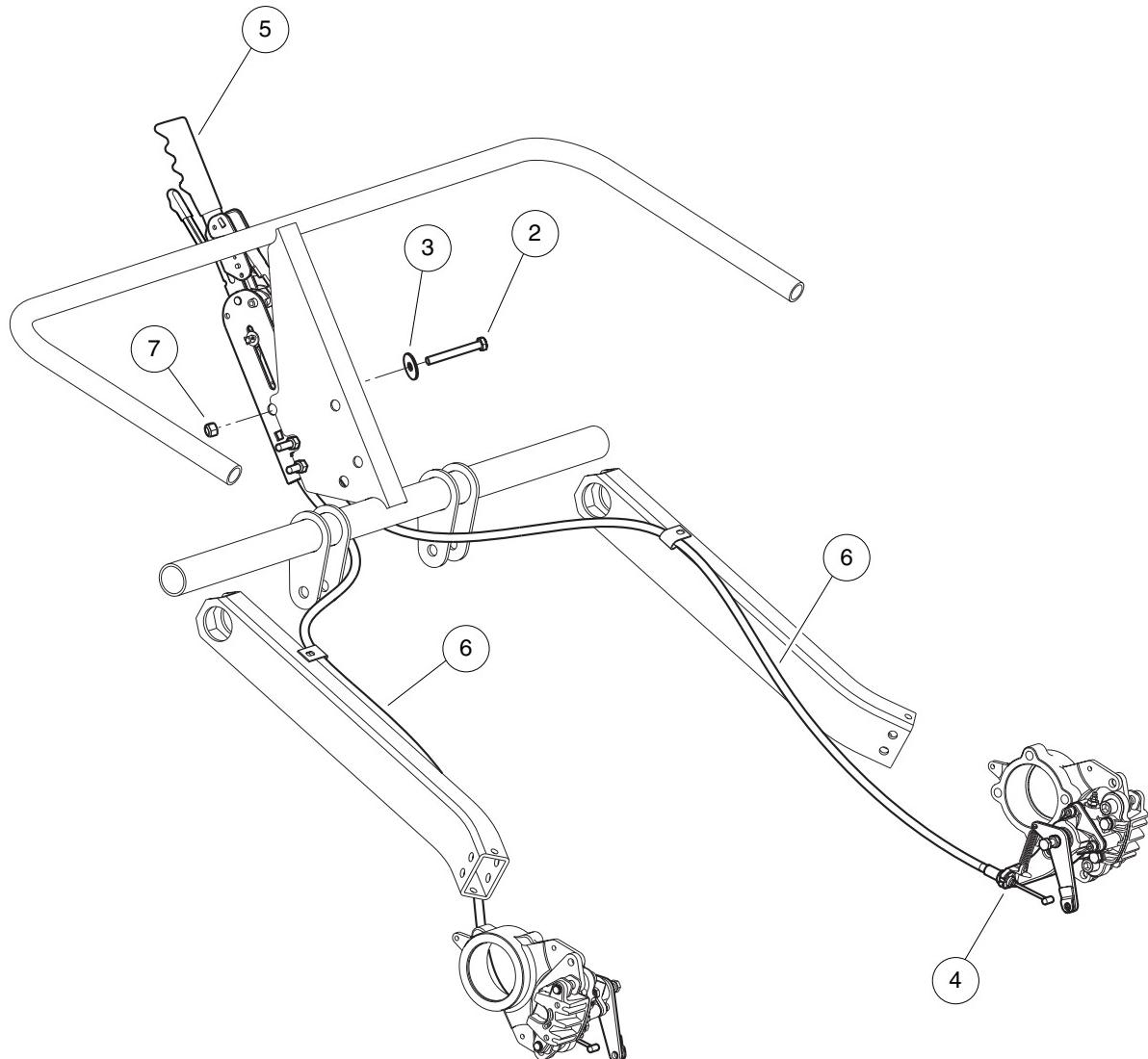
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# BRAKE SYSTEM

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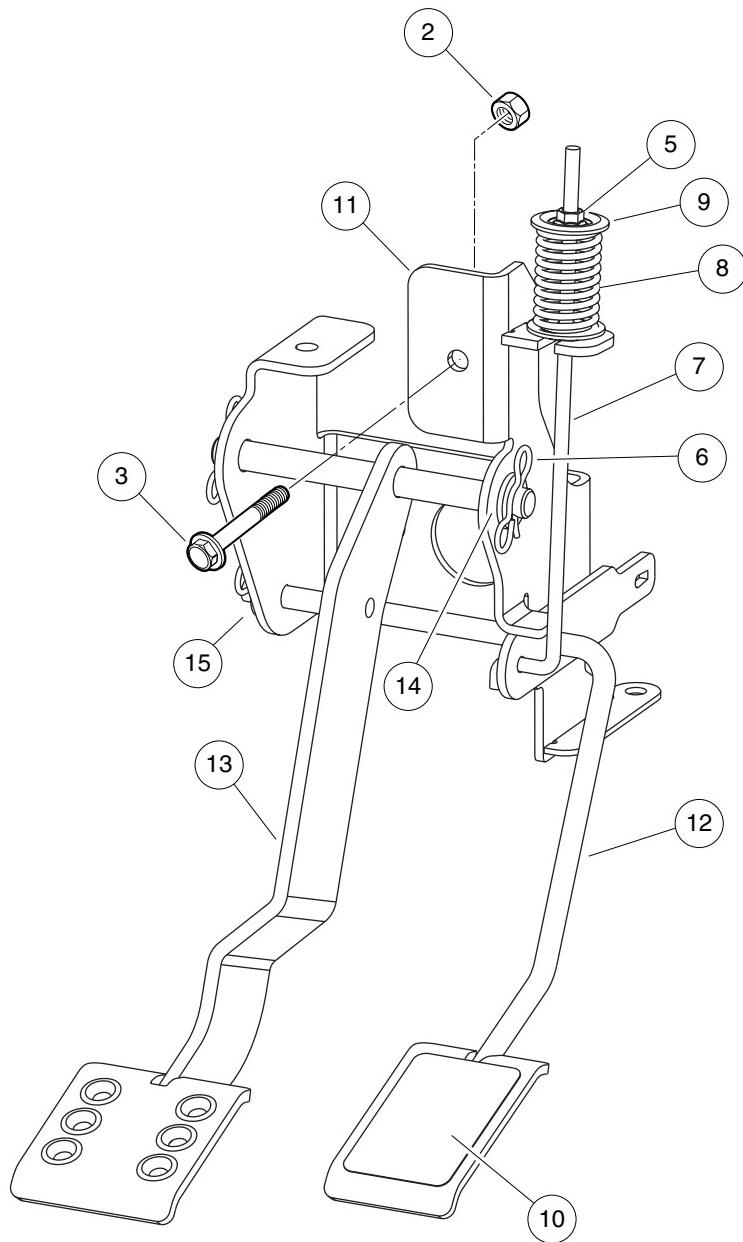
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Instl, Brake, Service (includes items 2 through 19) .....	A/R
2	603 00 04-54	Clevis Pin, 5/16 X 1 .....	1
3	N/A	Dot 5 Brake Fluid .....	A/R
4	603 00 07-98	Pin, Rue .....	1
5	603 00 08-74	Screw, M6 X 16 Tt Hx Fl Hd .....	7
6	603 00 12-98	Nut,m8,all Metal Lock .....	2
7	603 00 11-62	Bolt, Banjo, M10x1x19 .....	4
8	603 00 11-75	Washer, Copper, M10 Crush .....	8
9	603 00 11-83	Bolt Flange Head, 3/8-24x.750 with Loctite .....	4
10	603 00 13-07	Bolt Flanged Head, M8 X 1.25 X 35 .....	2
11	523 34 59-53	Rotor, Disc, Brake .....	4
12	523 34 59-83	Bolt, 3/8-24x 1.0 Loctite .....	4
13	603 00 44-91	Cylinder, Master, Integral Res .....	1
14	525 32 82-46	Assembly, Brake Line, Front .....	1
15	525 32 82-47	Assembly, Brake Line, Rear .....	1
16	525 32 82-91	Caliper, H-m, Rear, Lh .....	1
17	525 32 82-92	Caliper, H-m, Rear, Rh .....	1
18	525 79 31-01	Brk Caliper, Front, W/pad 7646 .....	2
19	603 00 00-93	Tie Wrap, 11" Nylon .....	2

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000894-001

# PARK BRAKE SYSTEM

ITEM	PART NO.	DESCRIPTION	QTY
1	N/A	1 2 3 4	4
2	603 00 01-15	Instl, Brake, Park, Xrt (includes items 2 through 7) .....	1
3	603 00 30-45	Screw, 5/16-18 X 2.50 Hex Cap .....	3
4	603 00 01-30	Washer, 5/16 Type B Flat .....	6
5	525 76 62-01	E-Clip, 1/2 .....	2
6	525 76 63-01	Park Brake Assy, Overcentre .....	1
7	603 00 00-78	Cable, Park Brake, Overcentre .....	1
		Locknut, 5/16-18 Nylon Insert .....	3



000895-001

# PEDAL GROUP

**4**

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Instl, Group, Pedal (includes items 2 through 4) .....	1
2	603 00 12-98	Nut,m8,all Metal Lock .....	1
3	525 76 61-01	Bolt, Flg, M8 X X 60 .....	1
4	525 76 74-01	Asm, Group, Pedal (includes items 5 through 15) .....	1
5	603 00 12-99	Nut-m6x1.0 Flng All Mtl Lock .....	1
6	603 00 08-82	Pin, Bow Tie Locking .....	3
7	N/A	Pullrod, Spring, Compression .....	1
8	N/A	Spring, Comp, Pedal, Pullrod .....	1
9	N/A	Washer, Retaining Spring, 7mm .....	2
10	N/A	Pad, Grip Tape, Accelerator .....	1
11	N/A	Weldment, Brkt, Pedals .....	1
12	N/A	Weldment, Pedal, Accel, Kf .....	1
13	N/A	Weldment, Pedal, Brake, Kf .....	1
14	603 00 04-37	Washer, M12 Hard .....	2
15	603 00 04-51	Washer, M10 Hard .....	2

**4**

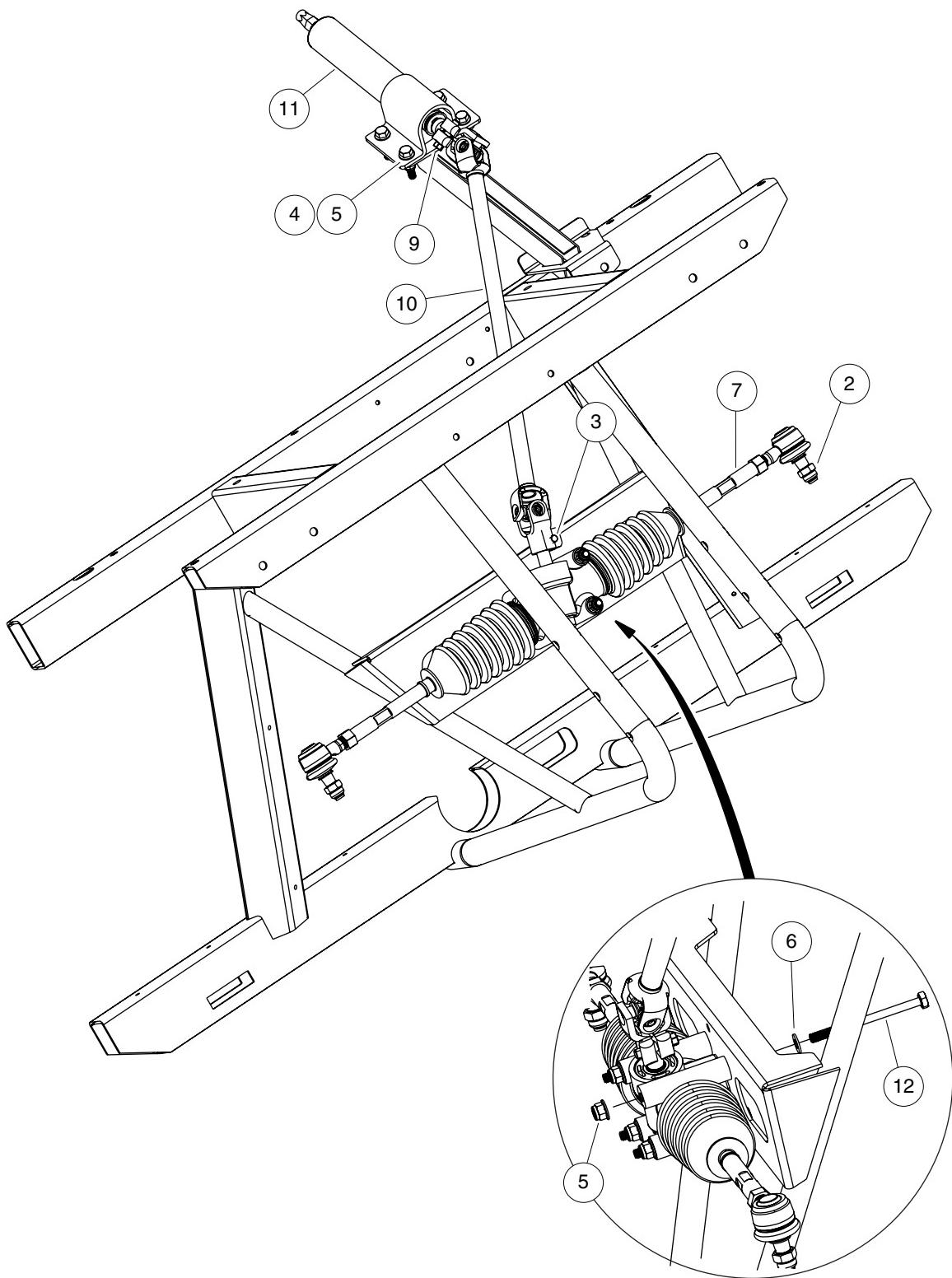
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# **STEERING AND SUSPENSION**

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000896-001

# STEERING

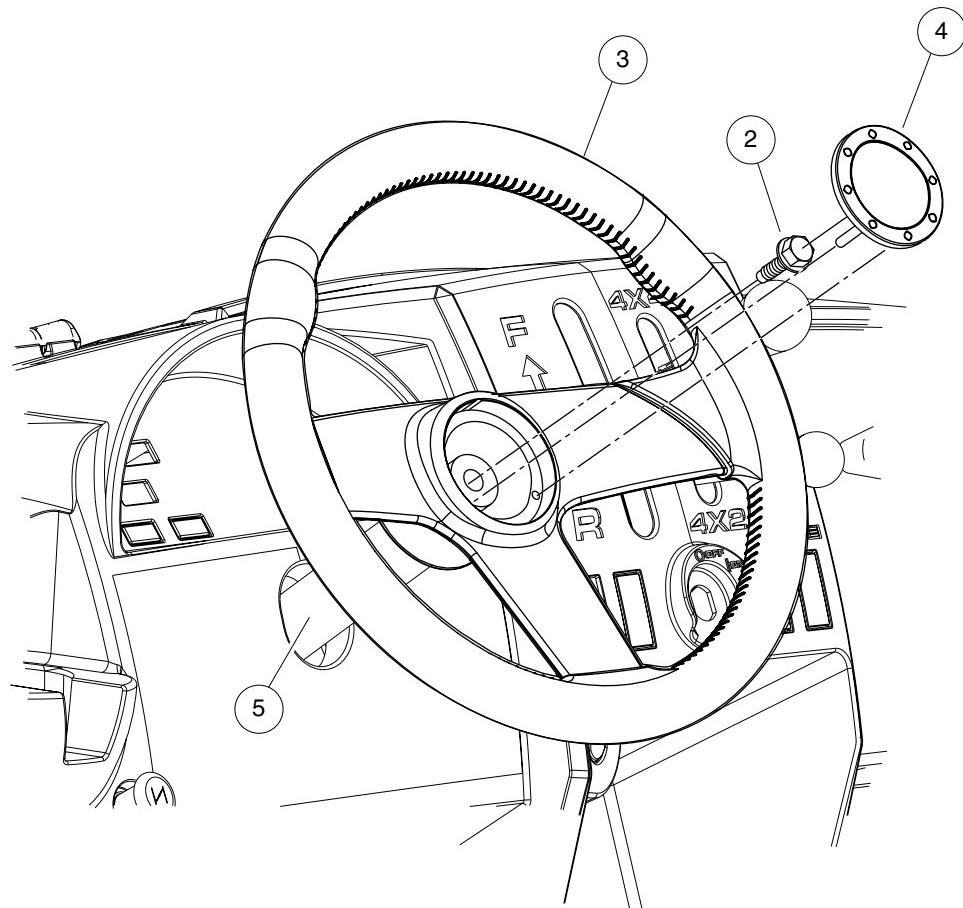
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ITEM	PART NO.	DESCRIPTION	QTY
1	N/A	<b>1 2 3 4</b>	
2	603 00 06-84	Instl, Steering, XRT 950 (includes items 2 through 12) .....	1
3	603 00 08-75	Locknut, M12-1.25 Nylon .....	2
4	603 00 13-07	Bolt, Flange Head, M8 X 30.0 .....	1
5	603 00 13-08	Bolt Flanged Head, M8 X 1.25 X 35 .....	4
6	603 00 15-22	Lock Nut, Flg M8 X 1.25 Nylon .....	8
7	523 34 59-62	Washer, Plain, M8 .....	8
8	523 34 59-63	Asm, Rack, Steering .....	1
9	603 00 08-75	Asm, Steering Column (includes items 9 through 11) .....	1
10	523 34 59-56	Bolt, Flange Head, M8 X 30.0 .....	1
11	525 76 59-01	Shaft, Intermediate, Xrt .....	1
12	523 34 59-78	Column, Steering W/o I-shaft .....	1
		Bolt, Flg, M8 X 1.25 X 100 .....	4

**5**

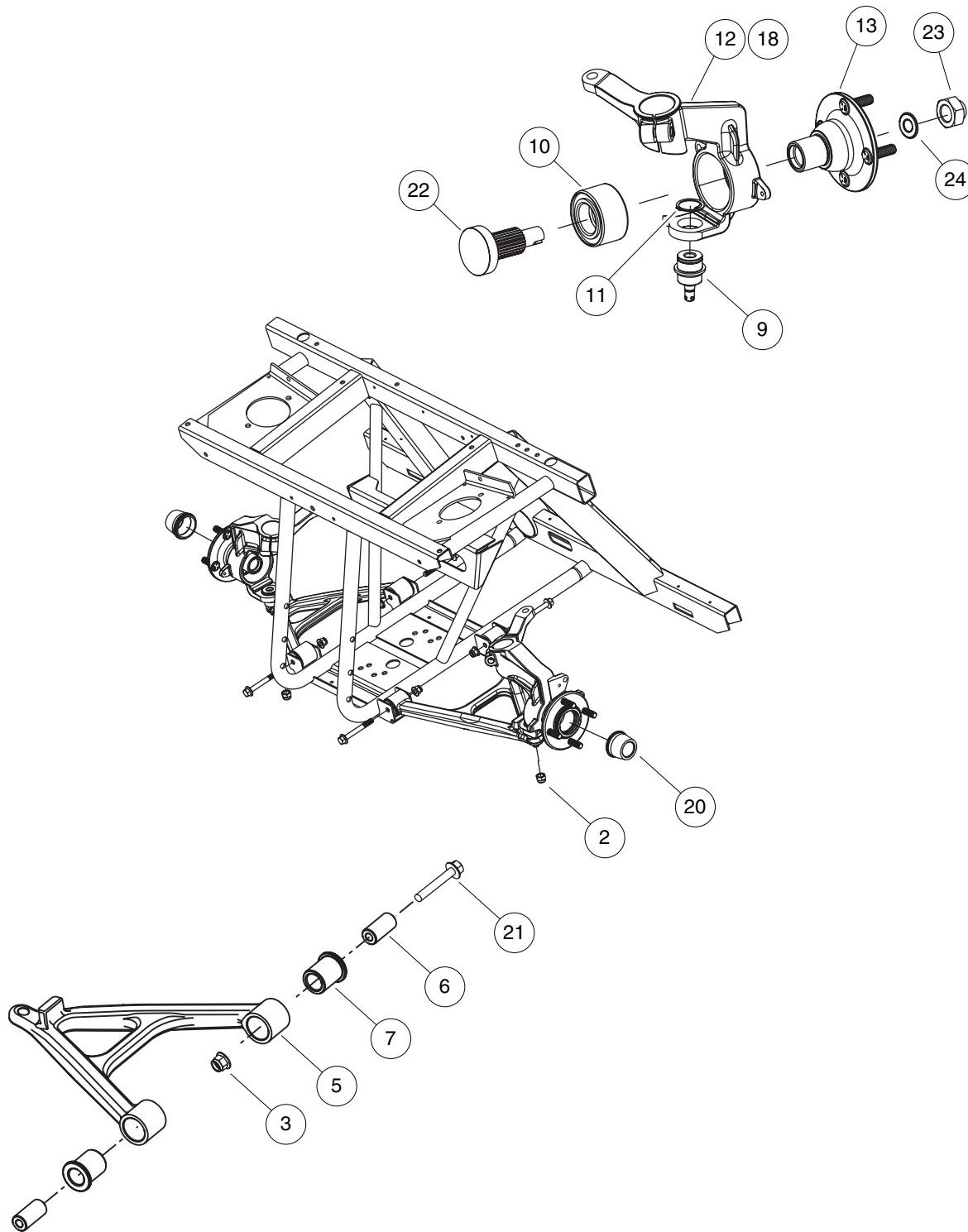
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000900-001

# STEERING WHEEL

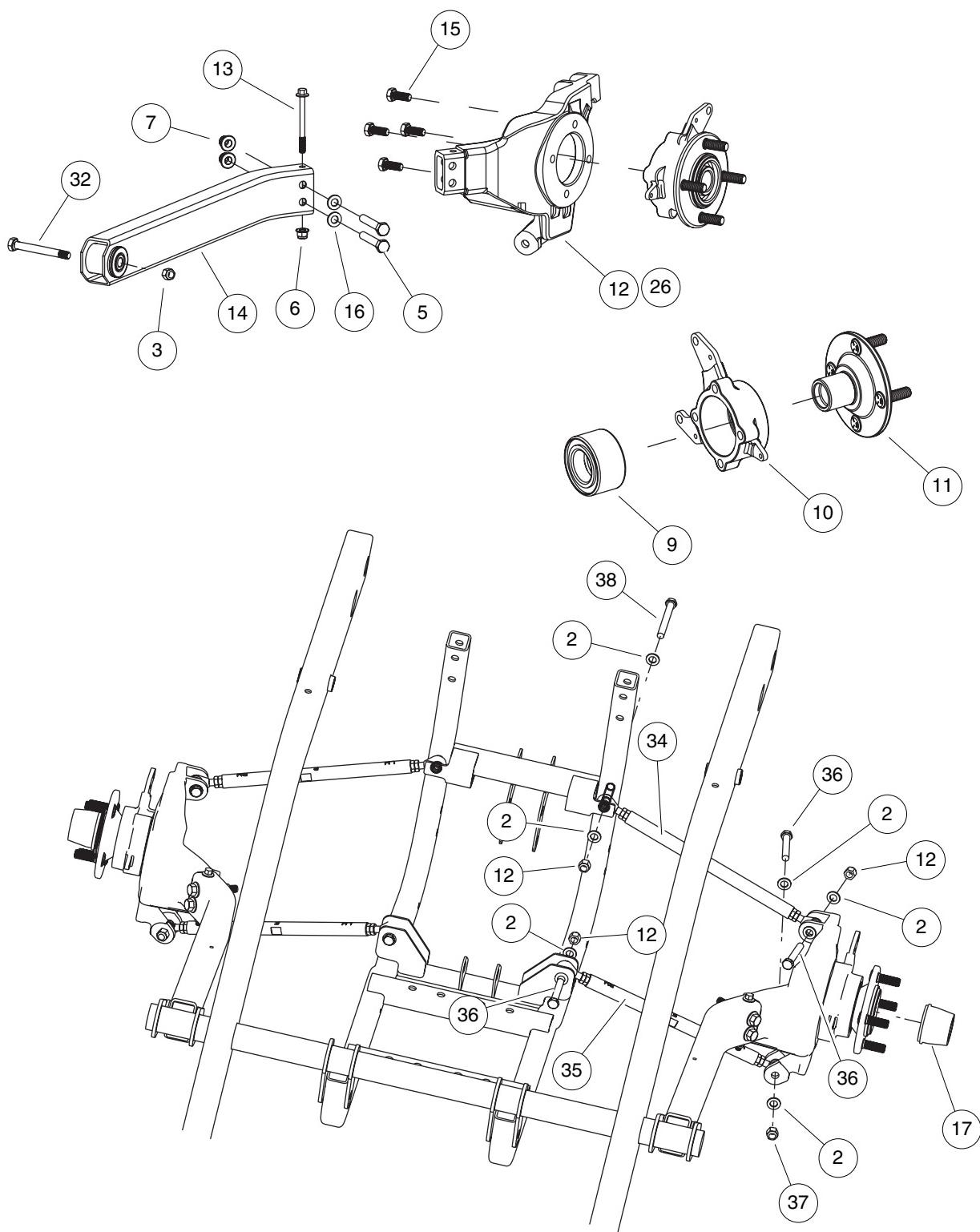
ITEM	PART NO.	DESCRIPTION	QTY
1	N/A	1 2 3 4	5
2	603 00 08-71	Instl, Steering Wheel (includes items 2 through 5) .....	1
3	603 00 08-92	Bolt, M10 X 20 Hex Washer Hd .....	1
4	603 00 08-97	Steering Wheel, Viper, Hex Hub .....	1
5	603 00 44-13	Cap, Steering Wheel, Viper .....	1
		Shroud, Steering Column .....	1

**5****G**

000904-001

# FRONT SUSPENSION

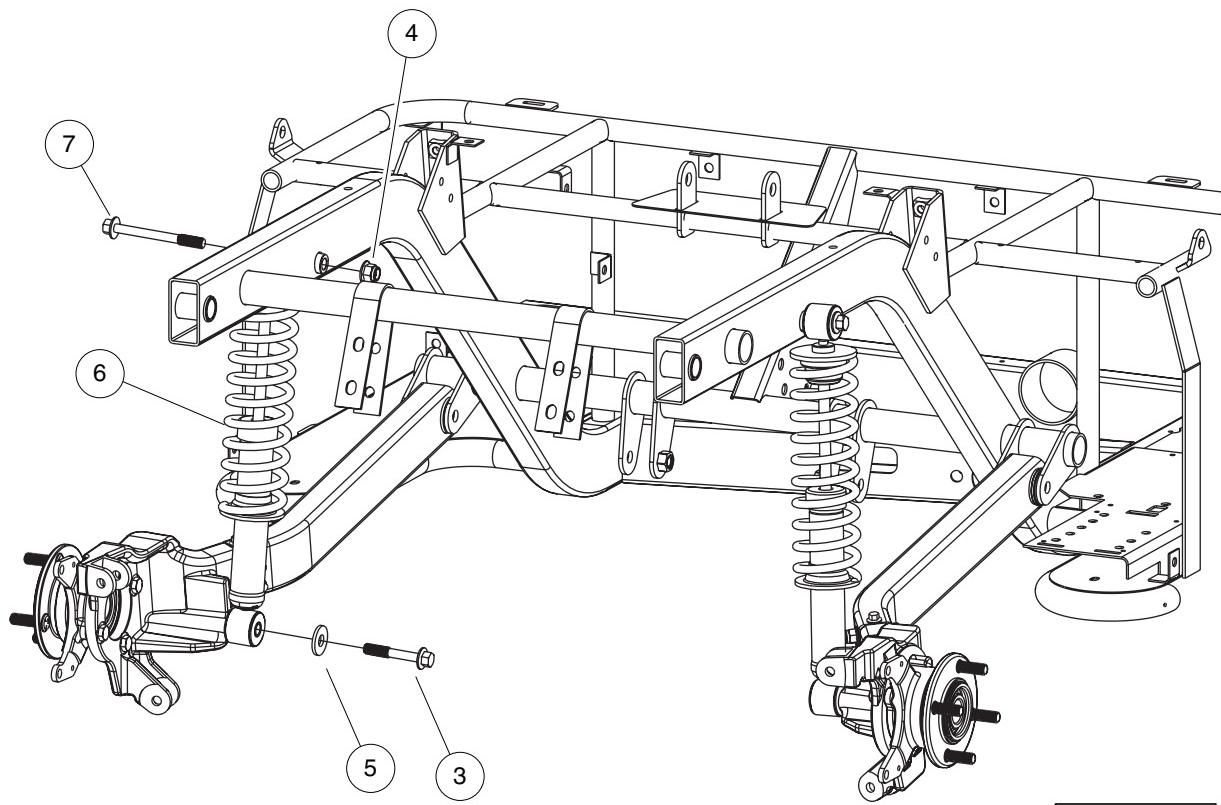
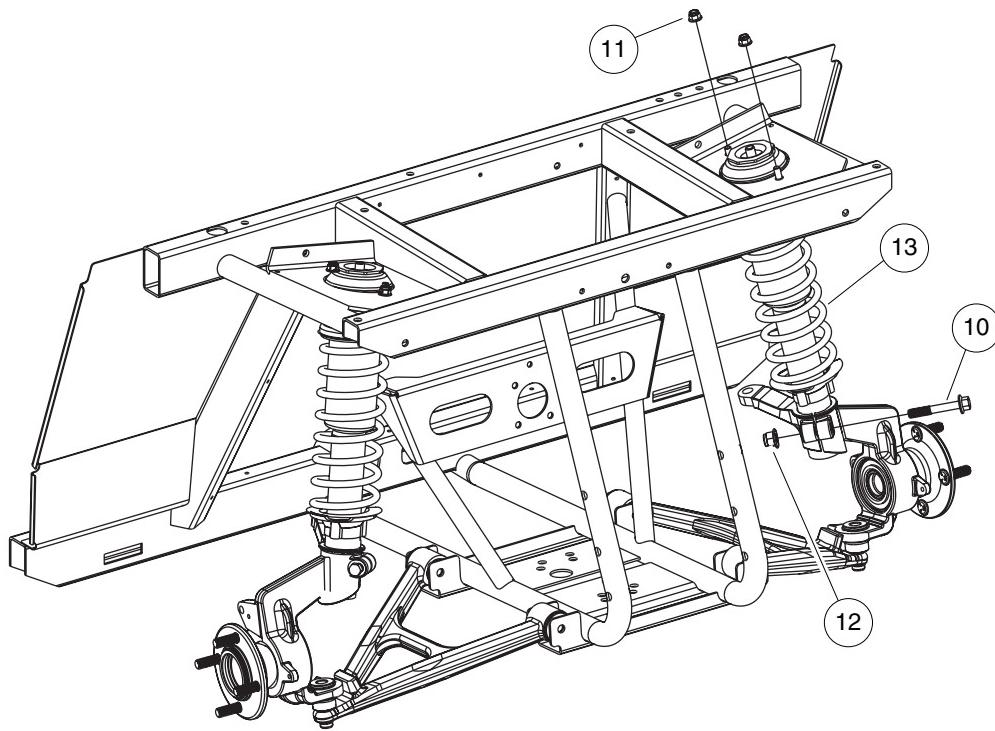
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	N/A	Instl, Front Suspension Comn (includes items 2 through 24) .....	1
2	603 00 06-84	Locknut, M12-1.25 Nylon .....	2
3	603 00 15-86	Nut Flg M10 X 1.5 Nylon .....	4
4	523 34 59-52	Asm, A- Arm (includes items 5 through 7) .....	2
5	523 34 59-57	A-arm .....	1
6	523 34 59-72	Sleeve, A-arm .....	2
7	603 00 35-43	Bushing, Lower Arm .....	2
8	523 34 59-59	Asm, Upright, Rh (includes items 9 through 13) .....	1
9	603 00 08-91	Joint, Ball .....	1
10	603 00 11-23	Bearing .....	1
11	603 00 16-84	Ring, Retaining, Ext, 1-1/4" .....	1
12	523 34 59-68	Strut, Rh, Machined .....	1
13	523 34 59-85	Asm, Wheel Hub, Front .....	1
14	523 34 59-60	Asm, Upright, Rh (includes items 15 through 19) .....	1
15	603 00 08-91	Joint, Ball .....	1
16	603 00 11-23	Bearing .....	1
17	603 00 16-84	Ring, Retaining, Ext, 1-1/4" .....	1
18	523 34 59-54	Strut, Lh, Machined .....	1
19	523 34 59-85	Asm, Wheel Hub, Front .....	1
20	523 34 59-71	Cap, Wheel, Rubber .....	2
21	523 34 59-82	Bolt, Flg, M10 X 1.5 X 80 .....	4
22	525 32 82-37	Shaft, Retention, Front, 2wd .....	2
23	525 79 52-01	Nut, Stake, M18, Halfshaft .....	2
24	525 79 60-01	Washer, Flat, M18 .....	2

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000905-001

# REAR SUSPENSION

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	N/A	Instl, Rear Suspension Comm (includes items 2 through 38) .....	1
2	603 00 01-32	Washer, 3/8 Flat .....	16
3	603 00 13-12	Nut Flg, M12x1.75, Nylon Gr 10 .....	2
4	523 34 59-70	Asm, Trailing Arm, Rh (includes items 5 through 16) .....	1
5	603 00 37-13	Screw, M10-1.50 X 60mm Hex Cap .....	2
6	603 00 13-08	Lock Nut, Flg M8 X 1.25 Nylon .....	1
7	603 00 15-86	Nut Flg M10 X 1.5 Nylon .....	2
8	523 34 59-61	Asm, Upright, Rearar (includes items 9 through 11) .....	1
9	603 00 11-23	Bearing .....	1
10	523 34 59-55	Holder, Bearing, Rear .....	1
11	523 34 59-75	Asm, Wheel Hub, Rear .....	1
12	523 34 59-74	Anchor, Trailing Arm, Rh .....	1
13	523 34 59-80	Bolt, Flg, M8 X 1.25 X 80 .....	1
14	523 34 59-81	Asm, Swing, Arm .....	1
15	523 34 59-84	Bolt, M10 X 1.5 X 25 .....	4
16	603 00 04-51	Washer, M10 Hard .....	2
17	523 34 59-71	Cap, Wheel, Rubber .....	2
18	523 34 59-73	Asm, Trailing Arm, Lh (includes items 19 through 30) .....	1
19	603 00 37-13	Screw, M10-1.50 X 60mm Hex Cap .....	2
20	603 00 13-08	Lock Nut, Flg M8 X 1.25 Nylon .....	1
21	603 00 15-86	Nut Flg M10 X 1.5 Nylon .....	2
22	523 34 59-61	Asm, Upright, Rearar (includes items 23 through 25) .....	1
23	603 00 11-23	Bearing .....	1
24	523 34 59-55	Holder, Bearing, Rear .....	1
25	523 34 59-75	Asm, Wheel Hub, Rear .....	1
26	523 34 59-65	Anchor, Trailing Arm, Lh .....	1
27	523 34 59-80	Bolt, Flg, M8 X 1.25 X 80 .....	1
28	523 34 59-81	Asm, Swing, Arm .....	1
29	523 34 59-84	Bolt, M10 X 1.5 X 25 .....	4
30	603 00 04-51	Washer, M10 Hard .....	2
31	523 34 59-76	Sleeve, Link, Short .....	2
32	523 34 59-77	Bolt, Flg, M12 X 1.75 X 80 .....	2
33	525 76 68-01	Spacer, Lat-link (not shown) .....	14
34	525 76 71-01	Asm, Lat-link Rear .....	2
35	N/A	Asm, Lat-link Front, Chrome .....	2
36	603 00 33-04	Screw, 3/8-16 X 2.25 Hx Hd Cap .....	6
37	603 00 00-95	Locknut, 3/8-16 Hex .....	8
38	603 00 00-96	Screw, 3/8-16 X 3.375 Hex Cap .....	2

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000906-001

# SPRINGS & SHOCKS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	N/A	Instl, Shocks, Rear, Std (includes item 2) .....	1
2	523 34 59-86	Asm, Shocks (includes items 3 through 7) .....	1
3	603 00 12-92	Bolt, Flange Head, M12 X 1.75 X 70 .....	2
4	603 00 13-12	Nut Flg, M12x1.75, Nylon Gr 10 .....	2
5	603 00 15-99	Washer, M12 Hard Regular .....	2
6	523 34 59-66	Shock Absorber, Rear .....	2
7	523 34 59-79	Bolt, Flg, M12 X 1.75 X 110 .....	2
8	N/A	Instl, Shocks, Front, Std (includes item 9) .....	1
9	523 34 59-87	Asm, Strut (includes items 10 through 13) .....	1
10	603 00 12-92	Bolt, Flange Head, M12 X 1.75 X 70 .....	2
11	603 00 13-08	Lock Nut, Flg M8 X 1.25 Nylon .....	4
12	603 00 13-12	Nut Flg, M12x1.75, Nylon Gr 10 .....	2
13	523 34 59-51	Cartridge, Strut, Front .....	2

**5**

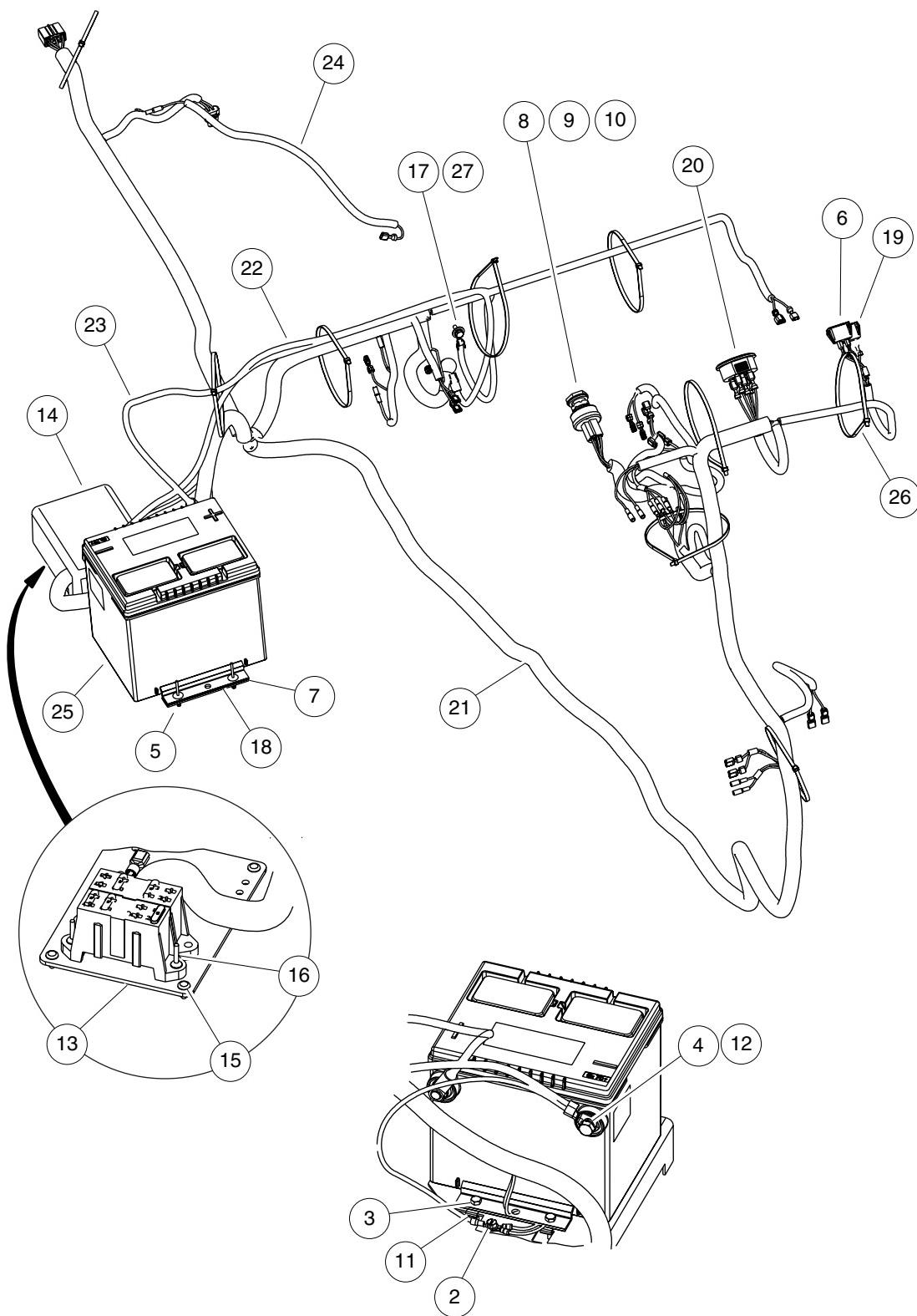
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# ELECTRICAL SYSTEM

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6

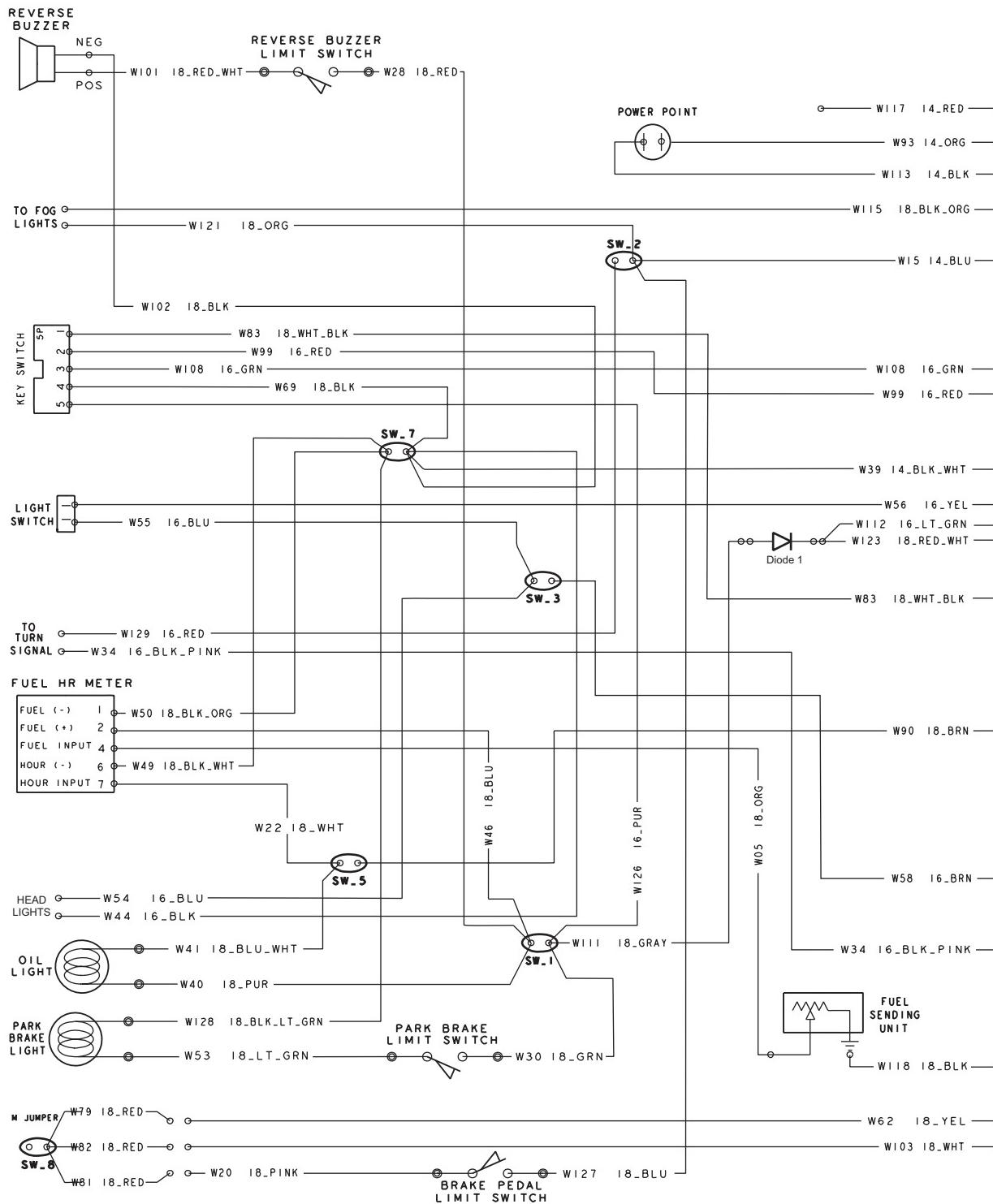
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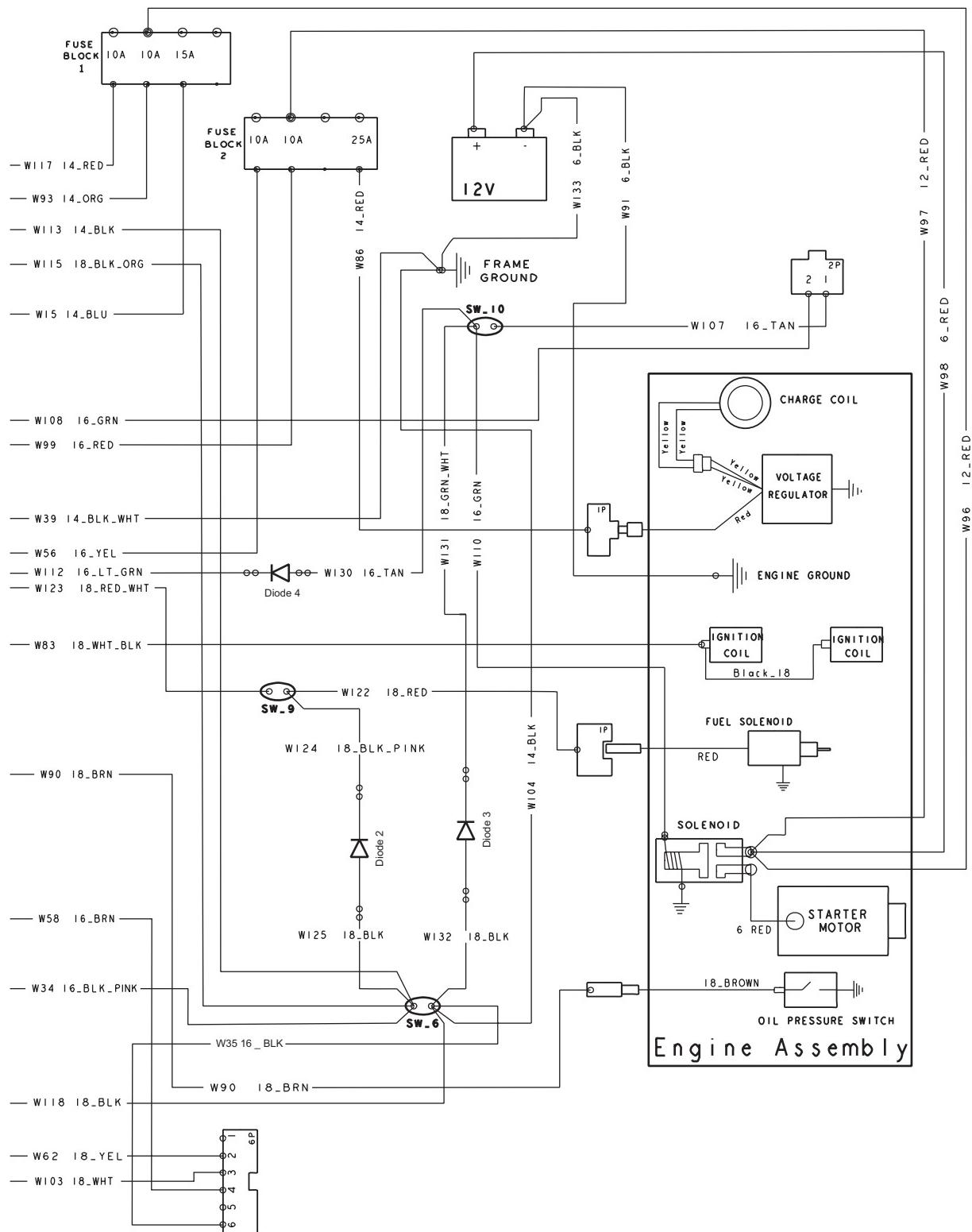
000898-001

# ELECTRICAL COMPONENTS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	6
1	N/A	Instl, Elec Sys, Gas, XRT 950 (includes items 2 through 27) .....	A/R
2	603 00 01-10	Screw, Hex Washer Head 1/4-14 X .75 .....	1
3	603 00 01-57	Screw, M6-1.00 X 25mm Hex Cap .....	2
4	603 00 02-24	Screw, 3/8-16 X 0.50 Stainless Steel Hex-Head .....	2
5	603 00 34-53	Rivet, 3/16 Pop .....	2
6	603 00 03-66	Light, Oil .....	1
7	603 00 05-76	Clamp, Battery .....	2
8	603 00 07-27	Key Switch 12v Key Start .....	1
9	603 00 07-60	Spacer, Keyswitch .....	1
10	603 00 07-61	Nut, Key Switch .....	1
11	603 00 39-61	U-nut, M6-1.0 Prev Torque .....	2
12	603 00 08-90	Lockwasher, #10 Split Ss .....	2
13	603 00 09-93	Plate, Electrical .....	1
14	603 00 09-94	Cover, Electrical .....	1
15	603 00 10-67	Fastener, Push-in .....	4
16	603 00 10-68	Rivet, Drive .....	2
17	603 00 11-67	Bolt, M6 X 1 X 16 Loctite .....	1
18	523 34 59-24	Spacer, Battery .....	1
19	523 34 59-91	Light, Indicator, Brake Sys .....	1
20	603 00 41-68	Gauge Fuel-hour Sep Gnd .....	1
21	525 32 82-10	Harness, Main, Xrt950 .....	1
22	525 32 82-35	B-Wire, Xrt950 .....	1
23	525 32 82-36	B+ Wire, Xrt950 .....	1
24	525 32 82-51	Jumpr, Xrt950, Oil Pres Swth .....	1
25	522 71 86-19	Battery, Start, 12v .....	1
26	603 00 00-93	Tie Wrap, 11" Nylon .....	9
27	603 00 04-42	Washer, M6 .....	1



WD1031003



WD1031003

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See previous two pages for illustration.

# WIRING

ITEM	PART NO.	DESCRIPTION	QTY	
1	525 32 82-10	1 2 3 4 Harness, Main, XRT 950 .....	1	<b>6</b> <b>G</b>

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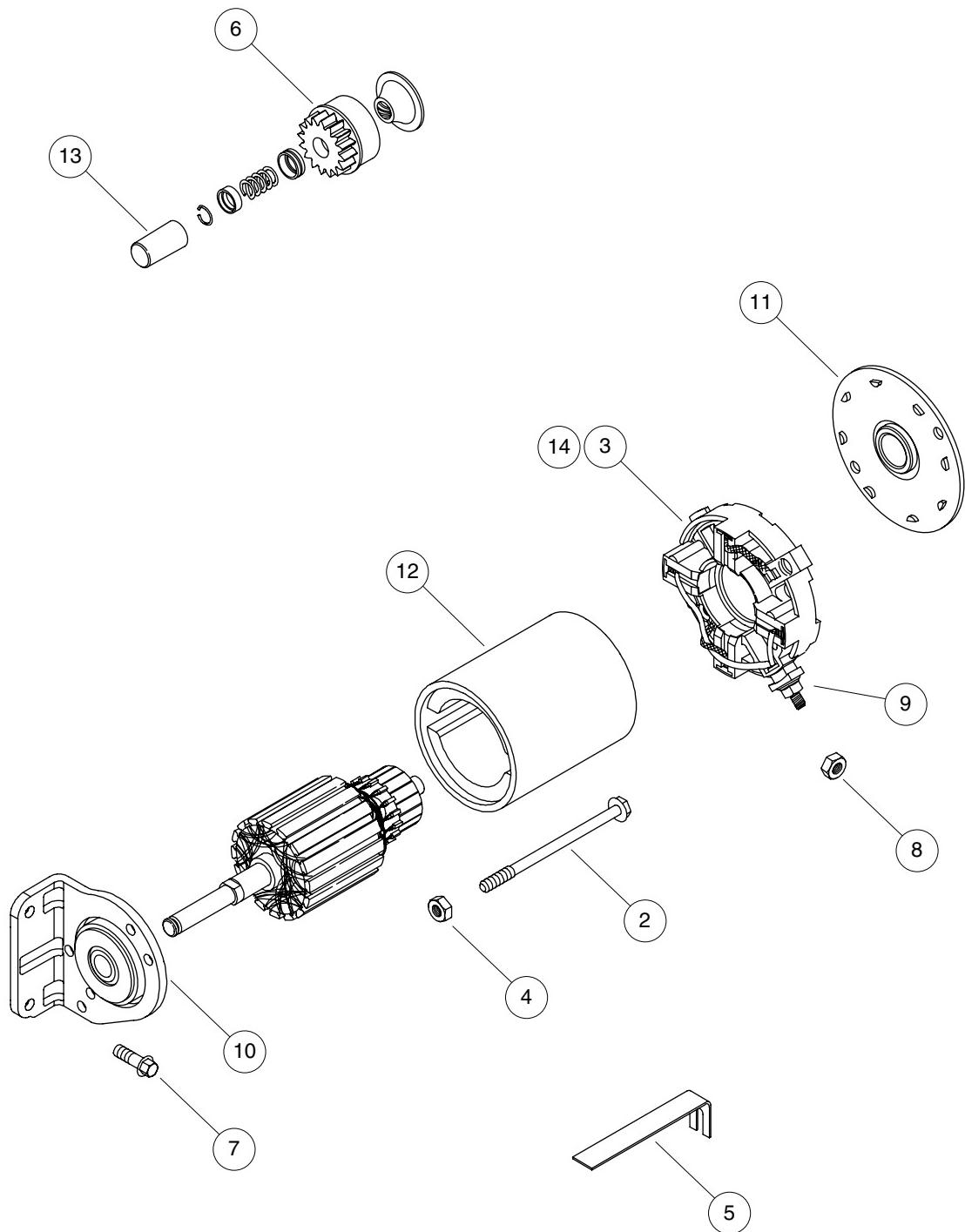
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# **BRIGGS GASOLINE ENGINE**

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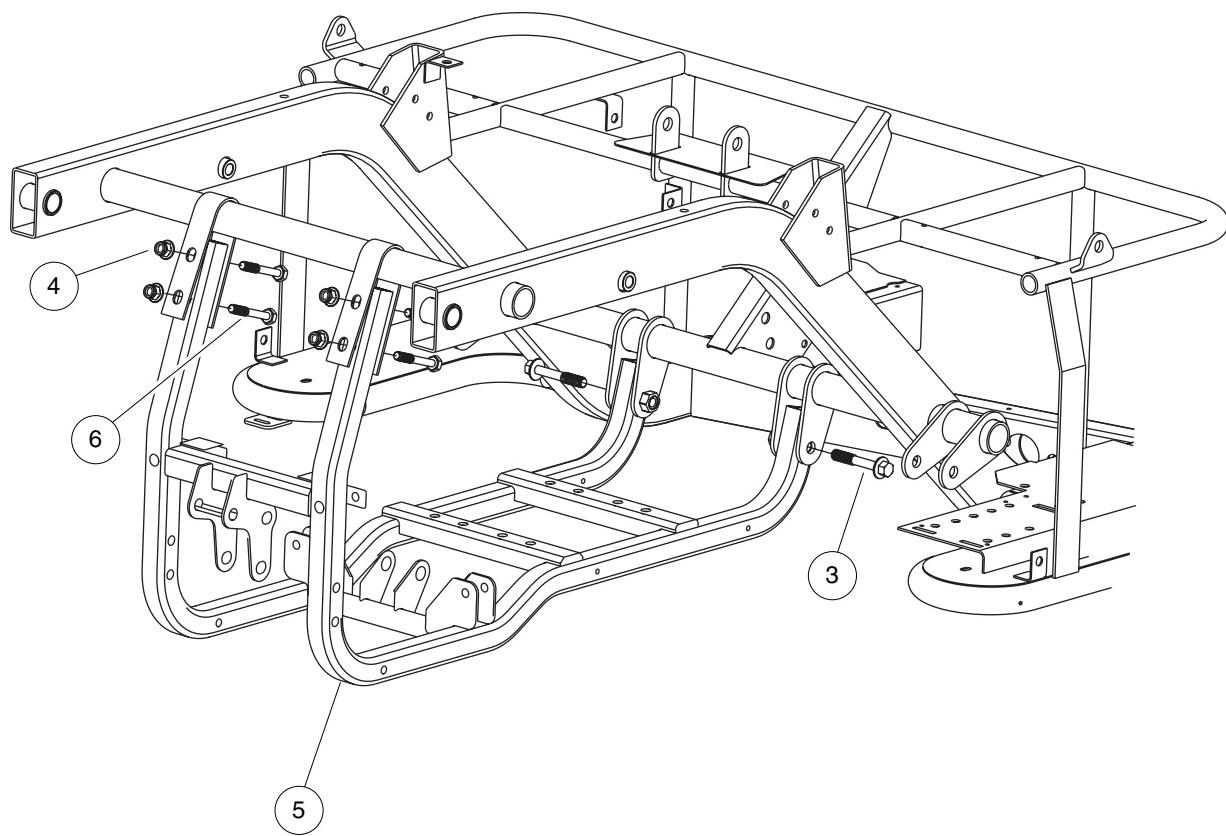
000889-009

# STARTER MOTOR

7

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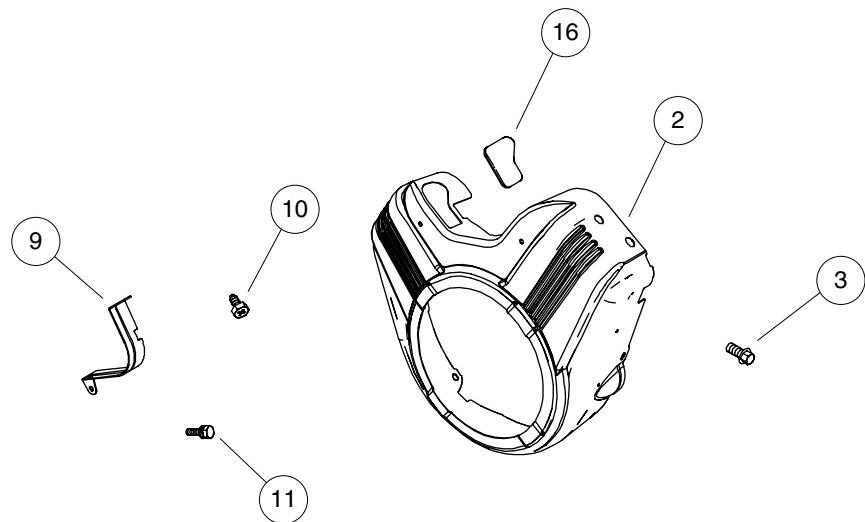
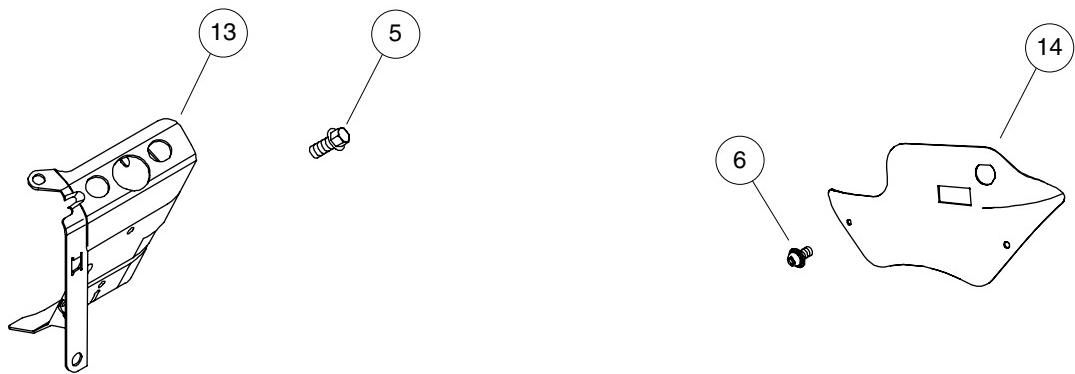
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	525 77 96-01	Motor, Starter (includes items 2 through 14) (includes items 2 through 14)	1
2	525 77 97-01	Screw, Starter Motor .....	2
3	525 77 98-01	Set, Brush .....	1
4	525 78 12-01	Nut, Starter Motor .....	2
5	525 78 22-01	Strap, Starter .....	1
6	525 78 26-01	Drive, Starter .....	1
7	525 78 54-01	Screw, Drive Cap .....	2
8	525 78 64-01	Nut, Brush Retainer, 1 .....	1
9	525 78 65-01	Nut, Brush Retainer, 2 .....	1
10	525 78 66-01	Cap, Drive .....	1
11	525 78 67-01	Cap, End, B & S 14 Hp .....	1
12	525 78 68-01	Housing, Starter .....	1
13	525 79 03-01	Ring, Retaining, B & S 14 Hp .....	1
14	525 79 06-01	Retainer, Brush .....	1

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000888-001

# ENGINE AND ENGINE MOUNTING

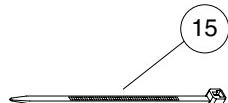
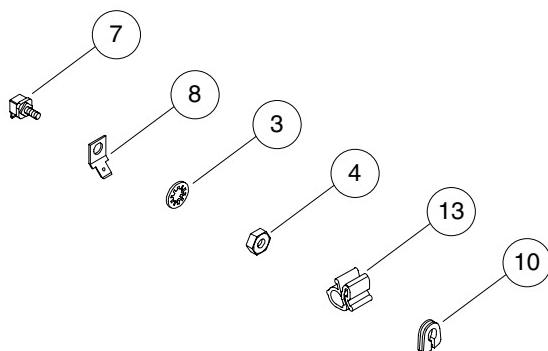
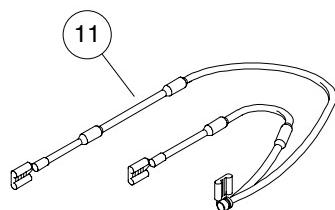
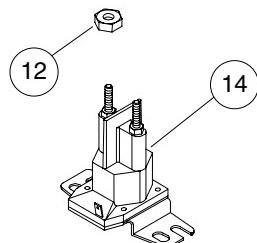
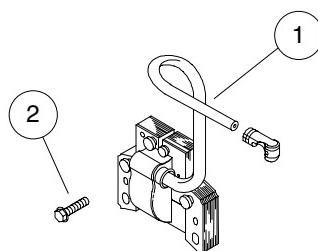
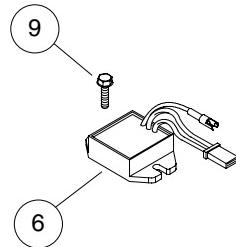
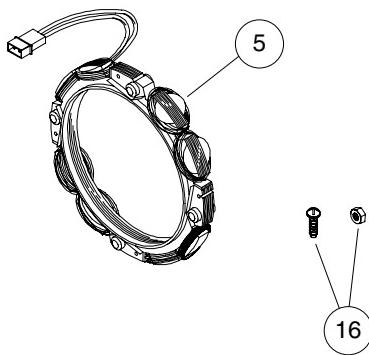
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	7
1	523 34 59-95	Engine, B&S, 14hp W/starter .....	1
2	N/A	Instl, Hardware, Powertrain (includes items 3 through 6) .....	1
3	603 00 12-92	Bolt, Flange Head, M12 X 1.75 X 70 .....	2
4	603 00 15-86	Nut Flg M10 X 1.5 Nylon .....	4
5	525 32 82-54	Weldment, Subframe, Powertrain .....	1
6	603 00 04-48	Bolt, M10 X 1.50 X 65 .....	4

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000889-010

# ENGINE SHROUD

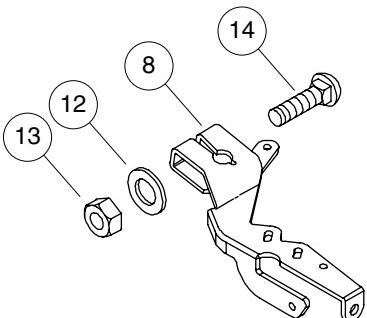
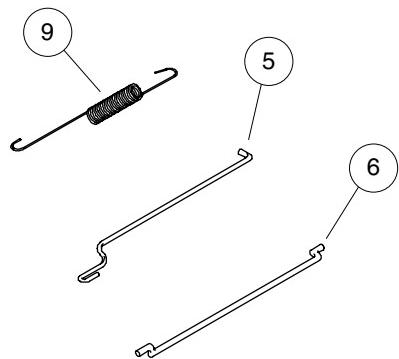
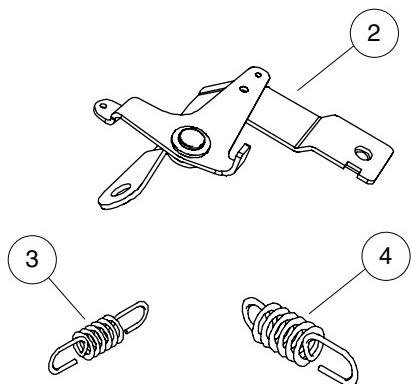
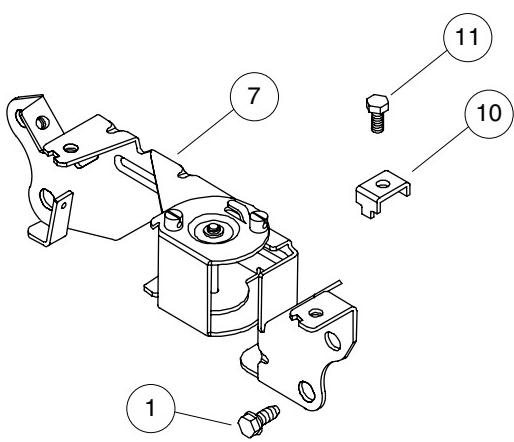
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	7
1	525 77 73-01	Screw, Back Plate .....	4
2	525 77 94-01	Housing, Blower .....	1
3	525 77 95-01	Screw, Housing, Blower .....	6
4	525 77 99-01	Screw, Cylinder Head Cover, 1 .....	6
5	525 78 16-01	Screw, Air Guide Cover .....	10
6	525 78 24-01	Screw, Carburetor Cover .....	2
7	525 78 37-01	Plate, Back, B & S 14 Hp .....	1
8	525 78 48-01	Washer, Cylinder Head Cover, 1 .....	6
9	525 78 57-01	Cover, Starter Drive .....	1
10	525 78 59-01	Screw, Starter Drive Cover, 1 .....	1
11	525 78 60-01	Screw, Starter Drive Cover, 2 .....	1
12	525 78 74-01	Cover, Air Guide, 1 .....	1
13	525 78 75-01	Cover, Air Guide, 2 .....	1
14	525 78 78-01	Cover, Carburetor .....	1
15	525 79 00-01	Label, Emissions (not shown) .....	1
16	525 79 02-01	Plug, Blower, Housing .....	1

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000889-014

# ELECTRICAL COMPONENTS – ENGINE

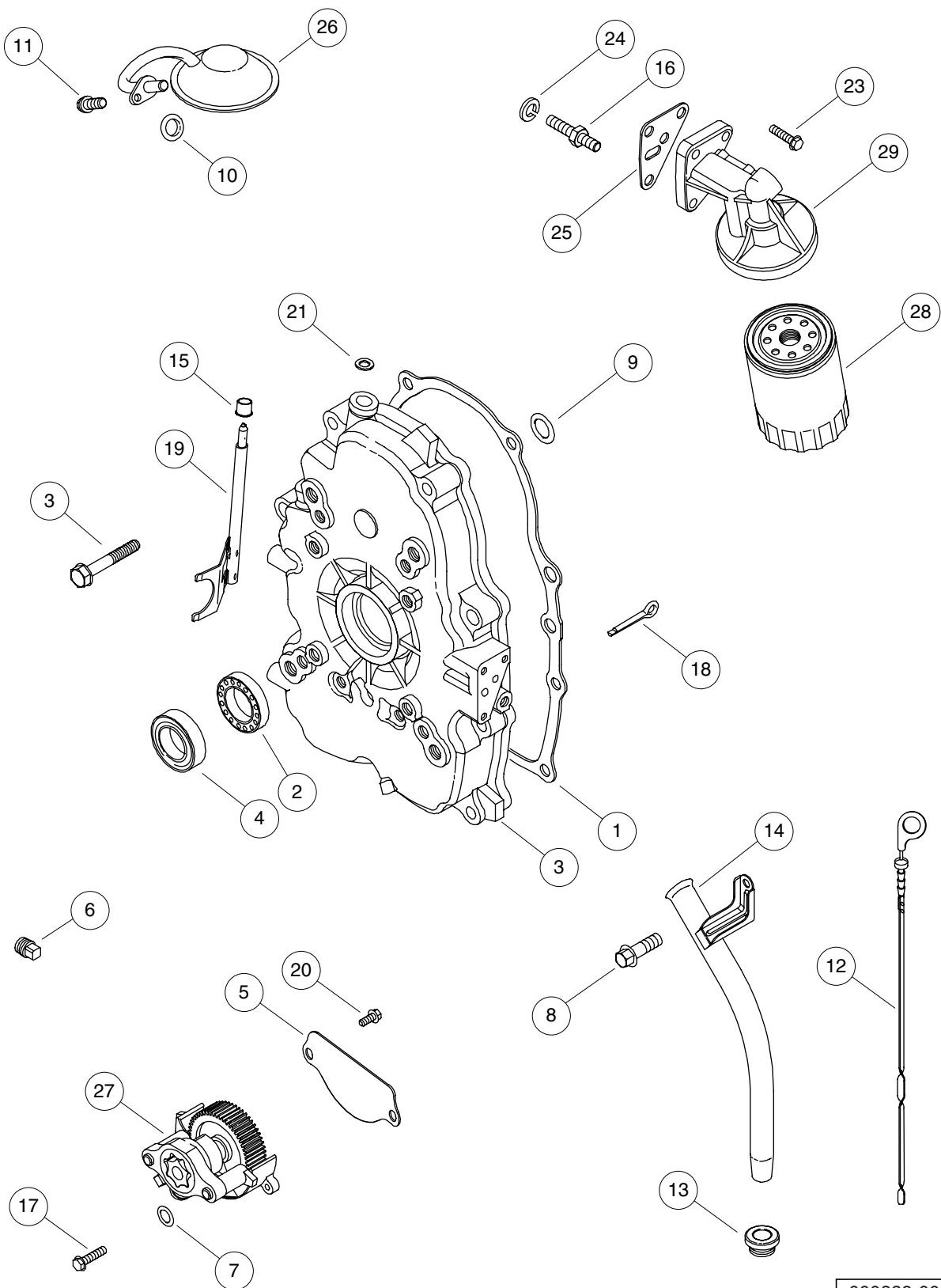
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	7
1	525 78 01-01	Armature, Magneto .....	1
2	525 78 02-01	Screw, Magneto Armature .....	1
3	525 78 06-01	Washer, Ground Terminal .....	1
4	525 78 08-01	Nut, Ground Terminal .....	1
5	525 78 19-01	Alternator, 10 - 16 Amp .....	1
6	525 78 21-01	Regulator .....	1
7	525 78 25-01	Insulator, B&s 14 Hp .....	1
8	525 78 27-01	Terminal, Ground .....	1
9	525 78 31-01	Screw, Regulator .....	2
10	525 78 32-01	Grommet, B & S 14 Hp .....	1
11	525 78 38-01	Assembly, Wire, 2 .....	1
12	525 78 52-01	Nut, Starter Solenoid .....	2
13	525 78 58-01	Clip, Wire .....	1
14	525 78 80-01	Solenoid, Starter .....	1
15	525 79 04-01	Tie, Cable .....	1
16	525 79 05-01	Kit, Screw & Washer .....	1

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000889-013

# GOVERNOR CONTROL BRAKETS AND SPRINGS

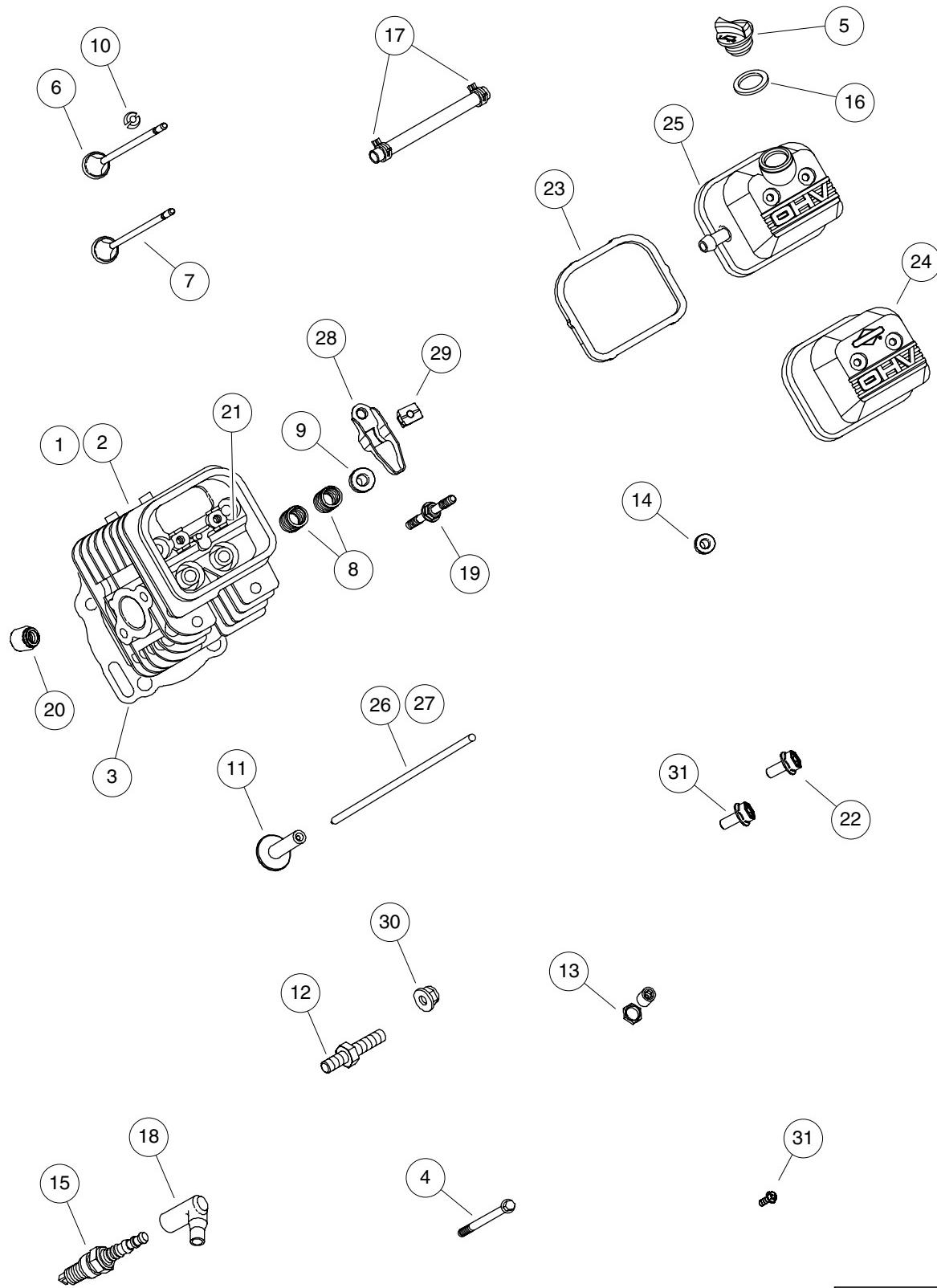
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	7
1	525 77 71-01	Screw, Control Bracket .....	4
2	525 77 74-01	Crank, Bell .....	1
3	525 77 75-01	Spring, Governor .....	1
4	525 77 76-01	Spring, Governor Idle .....	1
5	525 77 77-01	Link, Throttle .....	1
6	525 77 78-01	Link, Choke .....	1
7	525 77 79-01	Bracket, Control .....	1
8	525 77 80-01	Lever, Governor Control .....	1
9	525 77 82-01	Spring, Governor Link .....	1
10	525 77 86-01	Clamp, Casing .....	1
11	525 77 87-01	Screw, Casing Clamp .....	1
12	525 77 92-01	Washer, Gov Control Lever .....	1
13	525 78 23-01	Nut, Governor Control Lever .....	1
14	525 78 34-01	Bolt, Governor Control Lever .....	1

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000889-006

# OIL PUMP, OIL FILTER AND CRANKCASE COVER

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	7
1	525 77 15-01	Gasket, Crankcase .....	1
2	525 77 19-01	Bearing, Ball .....	1
3	525 77 20-01	Cover, Crankcase .....	1
4	525 77 21-01	Seal, Oil, Pto Side .....	1
5	525 77 36-01	Deflector, Oil .....	1
6	525 77 47-01	Plug, Oil .....	1
7	525 77 88-01	Seal, O Ring, Oil Pump .....	1
8	525 77 93-01	Screw, Dipstick Tube .....	1
9	525 78 14-01	Seal, O Ring, Crankcase Cover .....	1
10	525 78 18-01	Seal, O Ring, Oil Pump Screen .....	1
11	525 78 20-01	Screw, Oil Pump Screen .....	1
12	525 78 28-01	Dipstick, B & S 14 Hp .....	1
13	525 78 29-01	Seal, Dipstick Tube .....	1
14	525 78 30-01	Tube, Dipstick .....	1
15	525 78 33-01	Bushing, Gov Crank, 2 .....	1
16	525 78 35-01	Stud, Oil Filter Adapter .....	3
17	525 78 39-01	Screw, Oil Pump .....	2
18	525 78 43-01	Retainer, Governor Shaft .....	1
19	525 78 44-01	Crank, Governor .....	1
20	525 78 50-01	Screw, Oil Deflector .....	2
21	525 78 53-01	Seal, Governor Shaft .....	1
22	525 78 55-01	Cover, Oil Filter, B&S 14 Hp (not shown) .....	1
23	525 78 61-01	Screw, Oil Filter Adapter .....	3
24	525 78 70-01	Washer, Oil Filter Adapter .....	3
25	525 78 87-01	Gasket, Oil Adapter, 1 .....	1
26	525 78 89-01	Screen, Oil Pump .....	1
27	525 78 93-01	Pump, Oil .....	1
28	525 78 97-01	Filter, Oil .....	1
29	525 78 98-01	Adpter, Oil Filter .....	1

**7****G**

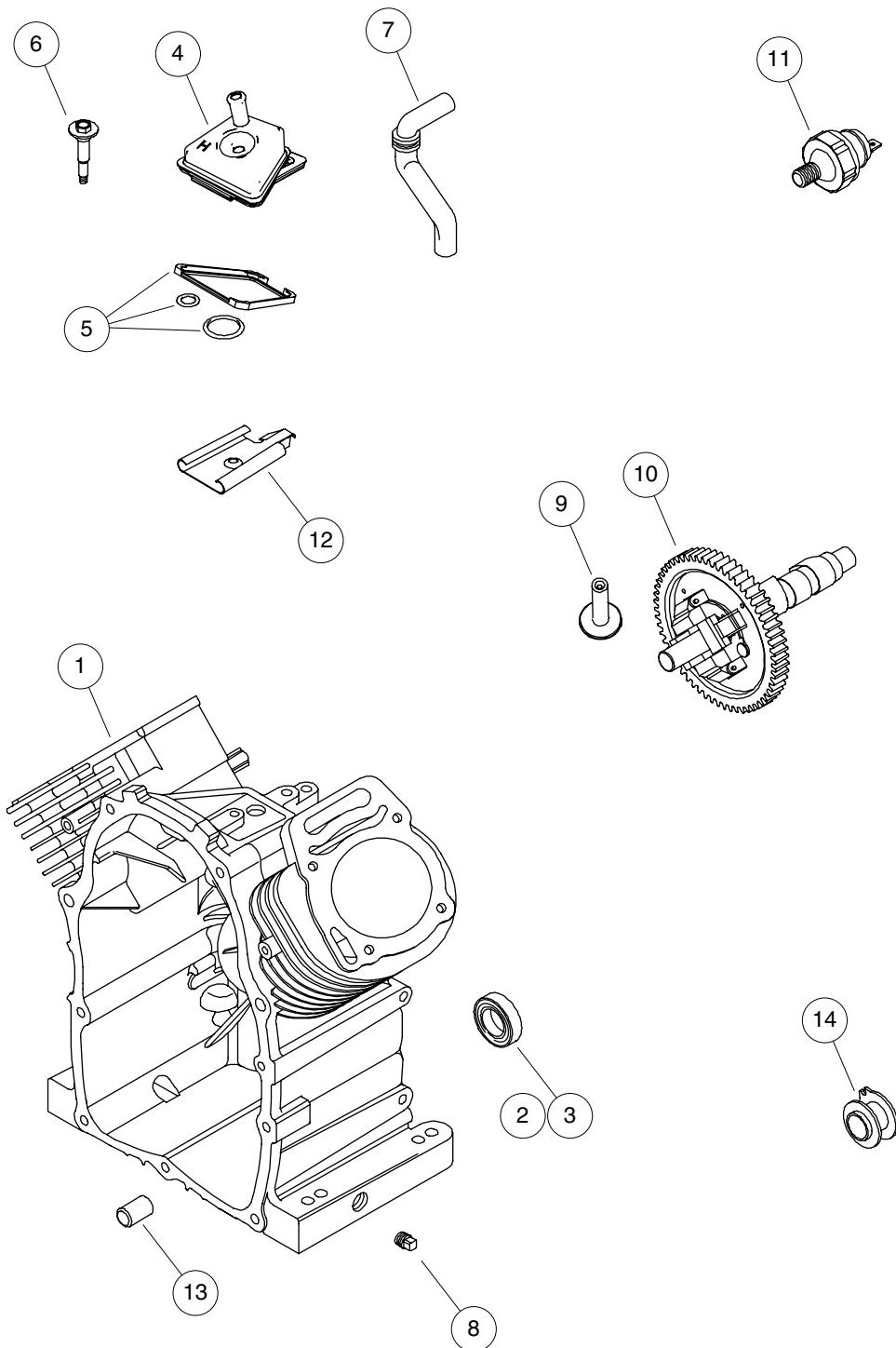
000903-002

# CYLINDER HEAD & VALVES

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	525 77 08-01	Head, Cylinder, 1 .....	1
2	525 77 09-01	Head, Cylinder, 2 .....	1
3	525 77 10-01	Gasket, Cylinder Head .....	2
4	525 77 16-01	Screw, Cylinder Head .....	8
5	525 77 22-01	Cap, Oil Fill .....	1
6	525 77 33-01	Valve, Exhaust .....	2
7	525 77 34-01	Valve, Intake .....	2
8	525 77 35-01	Spring Valve, B&s 14 Hp .....	4
9	525 77 37-01	Retainer, Valve .....	4
10	525 77 38-01	Keeper, Valve .....	4
11	525 77 39-01	Tappet, Valve .....	4
12	525 77 68-01	Stud, Exhaust Manifold .....	4
13	525 77 72-01	Adjuster, Rocker Arm .....	4
14	525 77 89-01	Washer, Sealing, Rocker, Cover .....	4
15	525 78 03-01	Plug, Sprak, B&s 14 Hp .....	2
16	525 78 04-01	Gasket, Dipstick .....	1
17	525 78 41-01	Clamp, Hose, 1 .....	2
18	525 78 47-01	Boot, Spark Plug .....	2
19	525 78 71-01	Stud, Rocker Arm, B & S 14 Hp .....	4
20	525 78 76-01	Seal, Valve .....	4
21	525 78 77-01	Bushing, Valve Guide .....	4
22	525 78 85-01	Screw, Ac Base To Cart, 1 .....	1
23	525 78 90-01	Gasket, Rocker Cover .....	2
24	525 78 91-01	Cover, Rocker, 1 .....	1
25	525 78 92-01	Cover, Rocker, 2 .....	1
26	525 78 95-01	Rod, Push, Intake, Steel .....	2
27	525 78 96-01	Rod, Push, Exhaust, Aluminum .....	2
28	525 78 99-01	Arm, Rocker .....	4
29	525 79 08-01	Pivot, Rocker Arm, B&s 14 Hp .....	4
30	525 79 09-01	Nut, Exhaust Manifold .....	4
31	525 79 10-01	Screw, Rocker Cover Stud .....	4

**7****G**

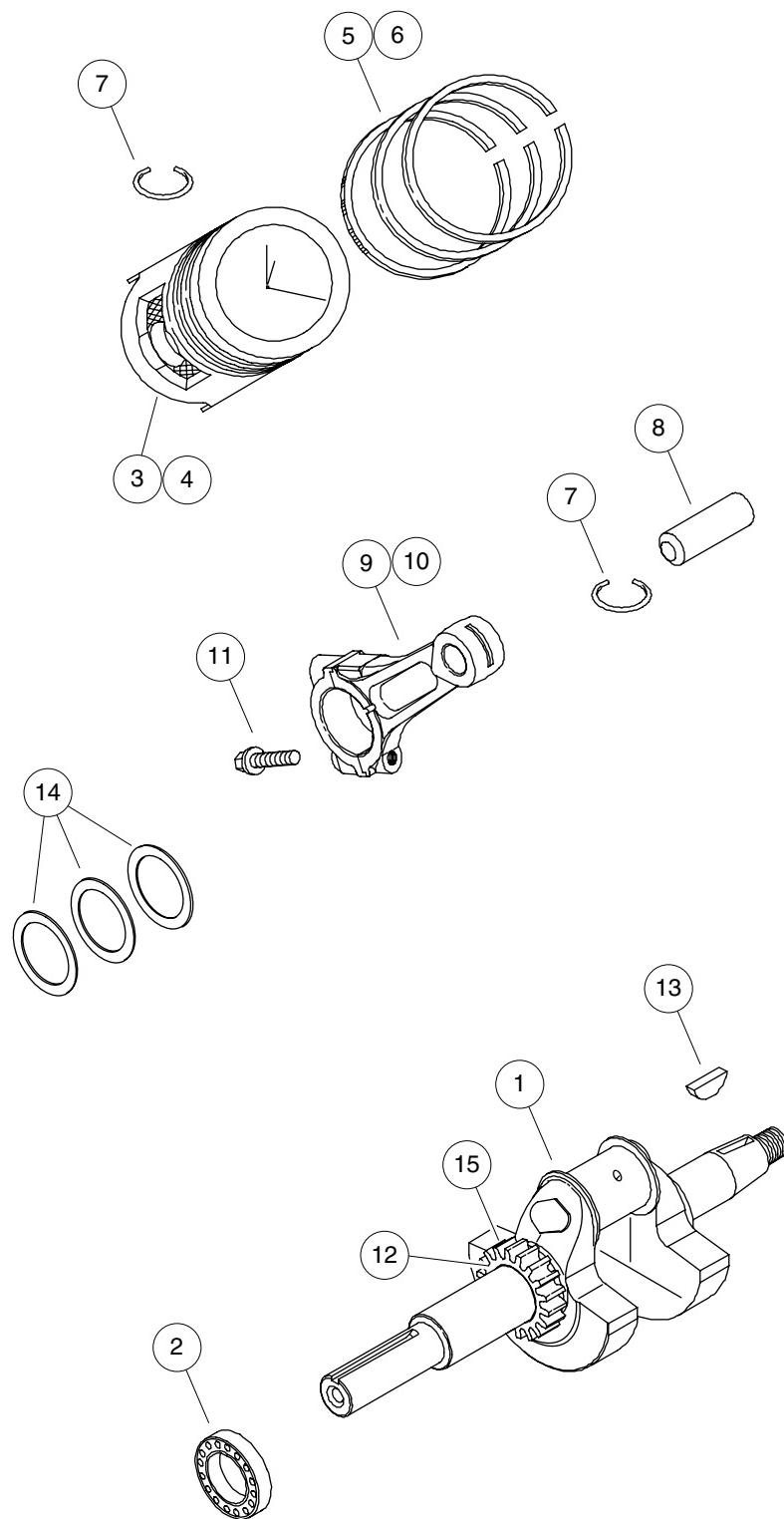
000903-001

# CYLINDER ASSEMBLY

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ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	525 77 05-01	Assembly, Cylinder .....	1
2	525 77 06-01	Kit, Bush & Seal, Magneto Side .....	1
3	525 77 07-01	Seal, Oil, Magneto Side .....	1
4	525 77 11-01	Assembly, Breather .....	1
5	525 77 12-01	Gasket, Breather .....	1
6	525 77 13-01	Screw, Breather Assembly .....	1
7	525 77 14-01	Tube, Breather .....	1
8	525 77 17-01	Plug, Oil Drain .....	1
9	525 77 39-01	Tappet, Valve .....	4
10	525 77 40-01	Camshaft .....	1
11	525 77 83-01	Switch, Oil Pressure, B&s 14hp .....	1
12	525 78 36-01	Baffle, Breather .....	1
13	525 78 56-01	Pin, Locating .....	2
14	525 78 94-01	Spool, Governor .....	1

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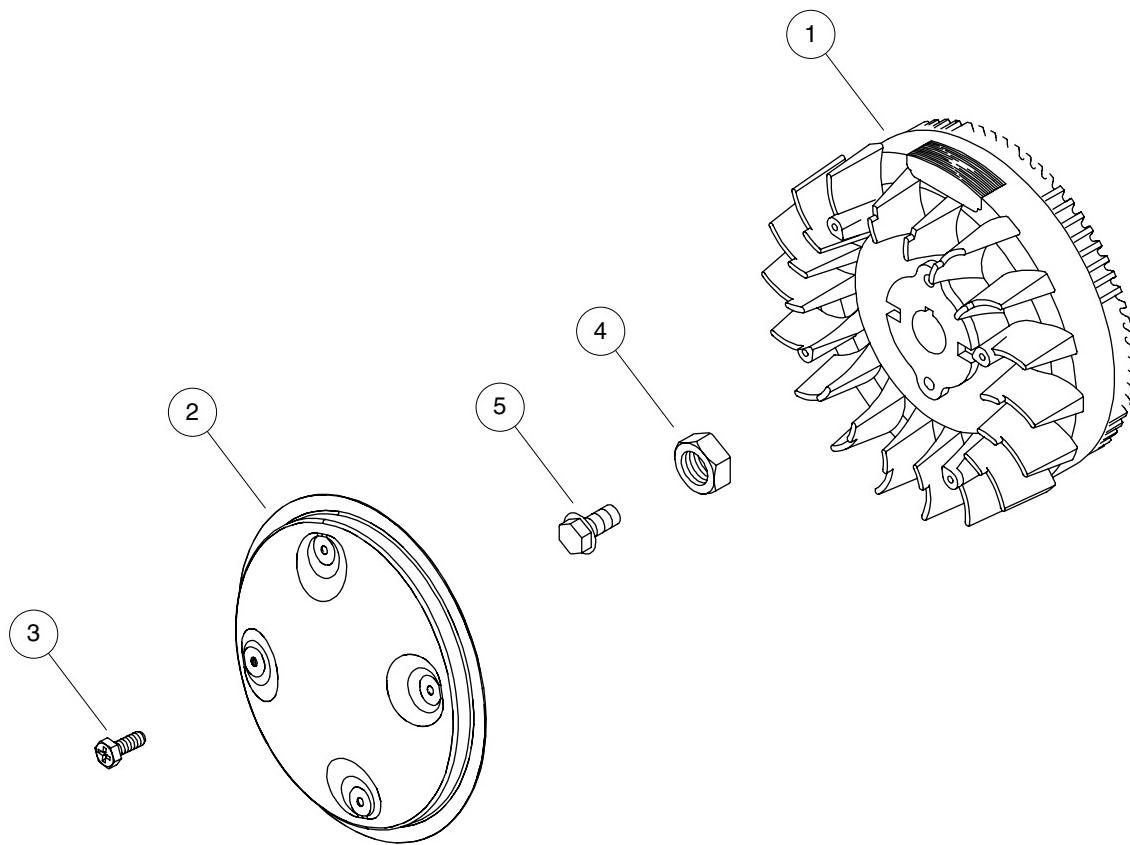
000903-003

# CRANKSHAFT AND PISTONS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	7
1	525 77 18-01	Crankshaft, B&s 14 Hp .....	1
2	525 77 19-01	Bearing, Ball .....	1
3	525 77 24-01	Assembly, Piston .....	2
4	525 77 25-01	Assembly, Piston,.020"over .....	2
5	525 77 26-01	Set, Ring .....	2
6	525 77 27-01	Set, Ring, .020" Oversize .....	2
7	525 77 28-01	Lock, Piston Pin .....	2
8	525 77 29-01	Piston, Pin .....	2
9	525 77 30-01	Rod, Connecting .....	2
10	525 77 31-01	Rod, Connection, .020"under .....	2
11	525 77 32-01	Screw, Connecting Rod .....	4
12	525 77 67-01	Key, Timing .....	1
13	525 78 09-01	Key, Woodruff .....	1
14	525 78 40-01	Shim, Bearing End Play .....	1
15	525 78 62-01	Gear, Timing .....	1

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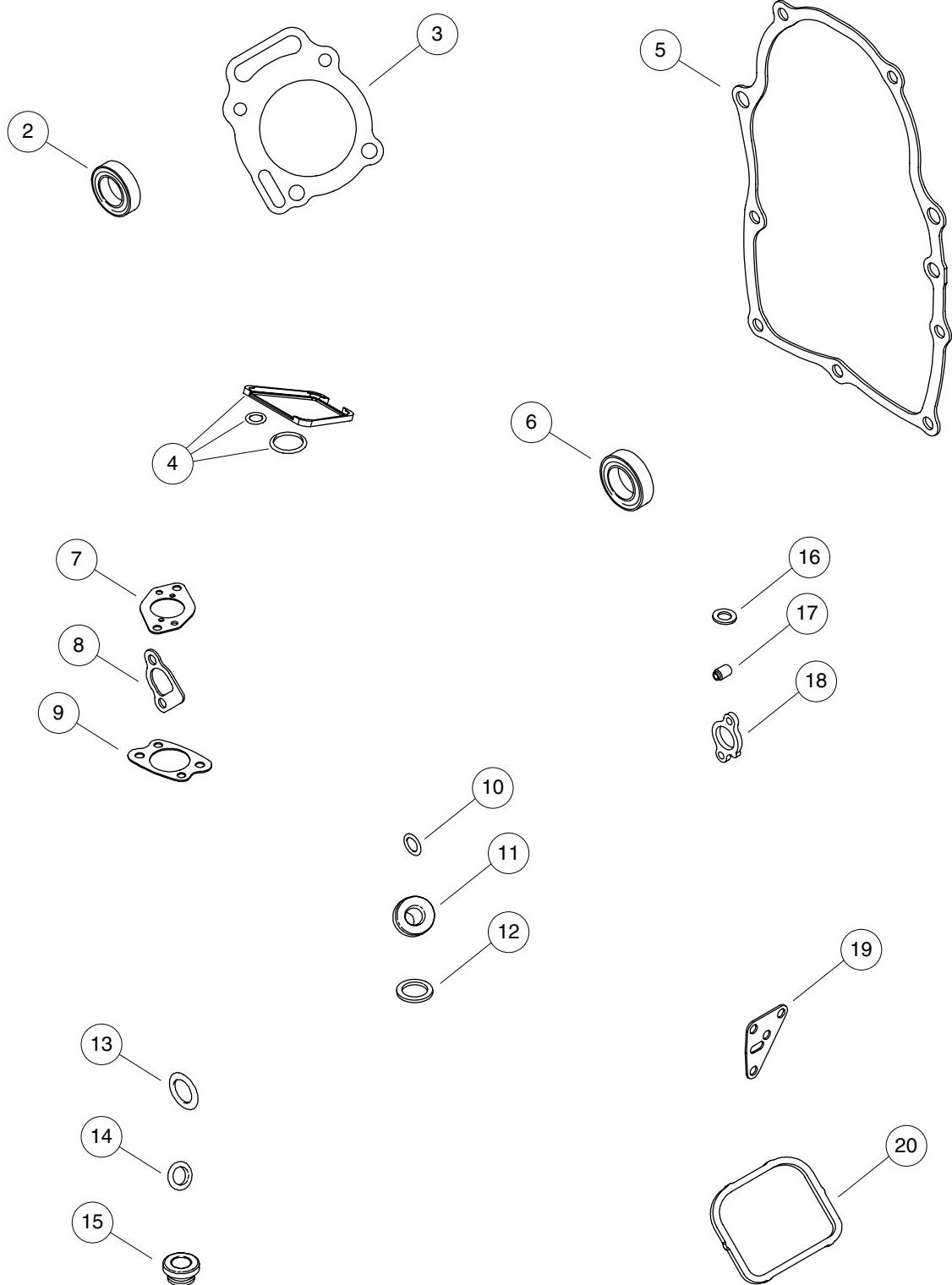
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000889-011

**FLYWHEEL****7****G**

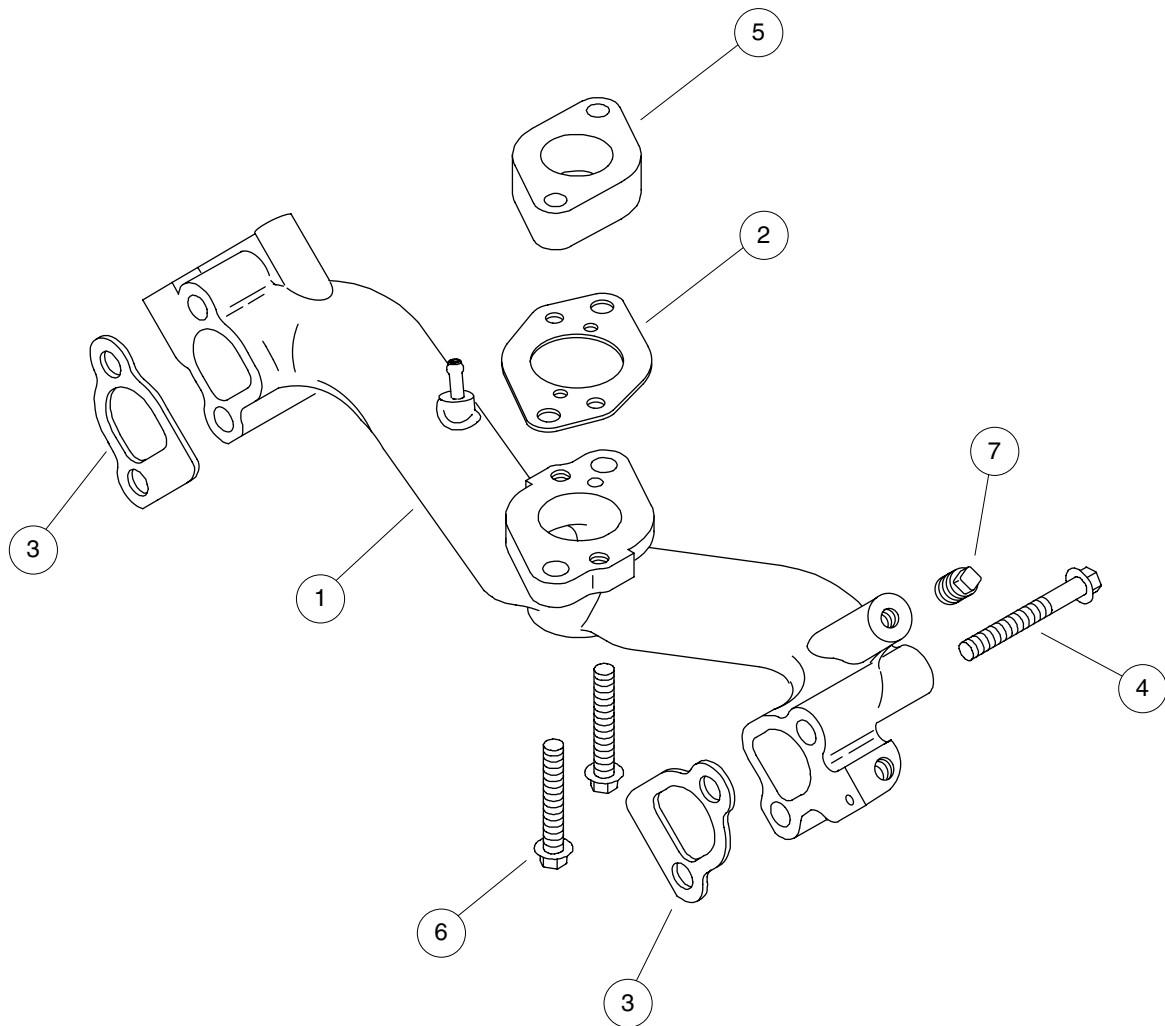
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	525 77 23-01	Flywheel, B&S 14 Hp .....	1
2	525 77 45-01	Screen, Rotating .....	1
3	525 77 46-01	Screw, Rotating Screen .....	4
4	525 78 00-01	Nut, Flywheel .....	1
5	525 79 01-01	Screw, Flywheel .....	1

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000889-002

# ENGINE GASKETS AND SEALS

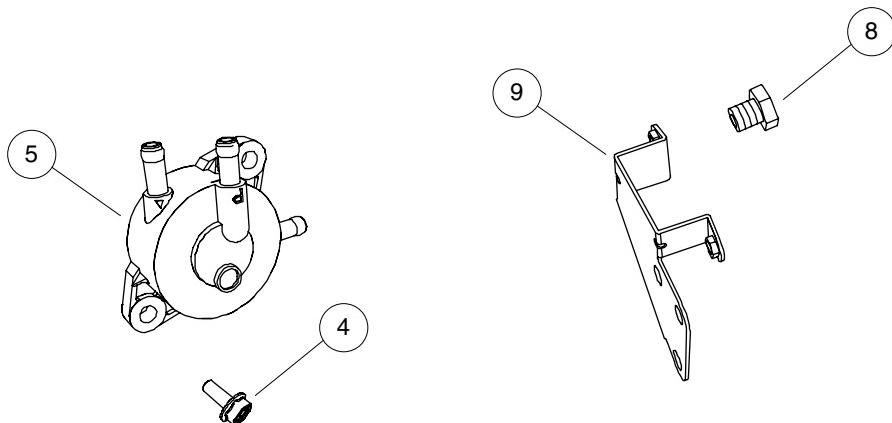
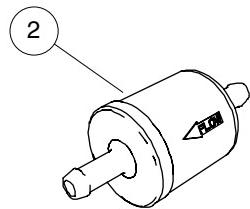
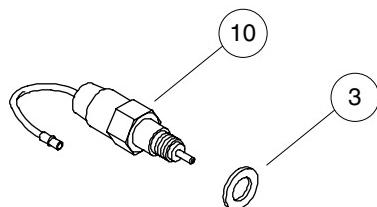
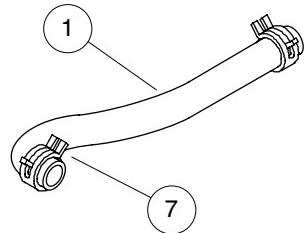
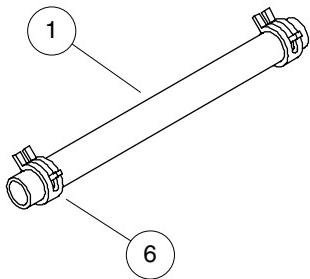
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	7
1	525 78 05-01	Gasket, Set, Engine (includes items 2 through 20) .....	1
2	525 77 07-01	Seal, Oil, Magneto Side .....	1
3	525 77 10-01	Gasket, Cylinder Head .....	2
4	525 77 12-01	Gasket, Breather .....	1
5	525 77 15-01	Gasket, Crankcase .....	1
6	525 77 21-01	Seal, Oil, Pto Side .....	1
7	525 77 42-01	Gasket, Intake, Manifold-carb .....	1
8	525 77 43-01	Gasket, Intake .....	2
9	525 77 70-01	Gasket, Air Cleaner .....	1
10	525 77 88-01	Seal, O Ring, Oil Pump .....	1
11	525 77 89-01	Washer, Sealing, Rocker, Cover .....	4
12	525 78 04-01	Gasket, Dipstick .....	1
13	525 78 14-01	Seal, O Ring, Crankcase Cover .....	1
14	525 78 18-01	Seal, O Ring, Oil Pump Screen .....	1
15	525 78 29-01	Seal, Dipstick Tube .....	1
16	525 78 53-01	Seal, Governor Shaft .....	1
17	525 78 76-01	Seal, Valve .....	4
18	525 78 79-01	Gasket, Exhaust .....	2
19	525 78 87-01	Gasket, Oil Adapter, 1 .....	1
20	525 78 90-01	Gasket, Rocker Cover .....	2

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000889-005

# INTAKE MANIFOLD

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	7
1	525 77 41-01	Manifold, Intake .....	1
2	525 77 42-01	Gasket, Intake, Manifold-carb .....	1
3	525 77 43-01	Gasket, Intake .....	2
4	525 77 44-01	Screw, Intake Manifold .....	4
5	525 77 63-01	Spacer, Carburetor .....	1
6	525 78 07-01	Screw, Carburetor .....	2
7	525 78 13-01	Plug, B & S 14 Hp .....	1

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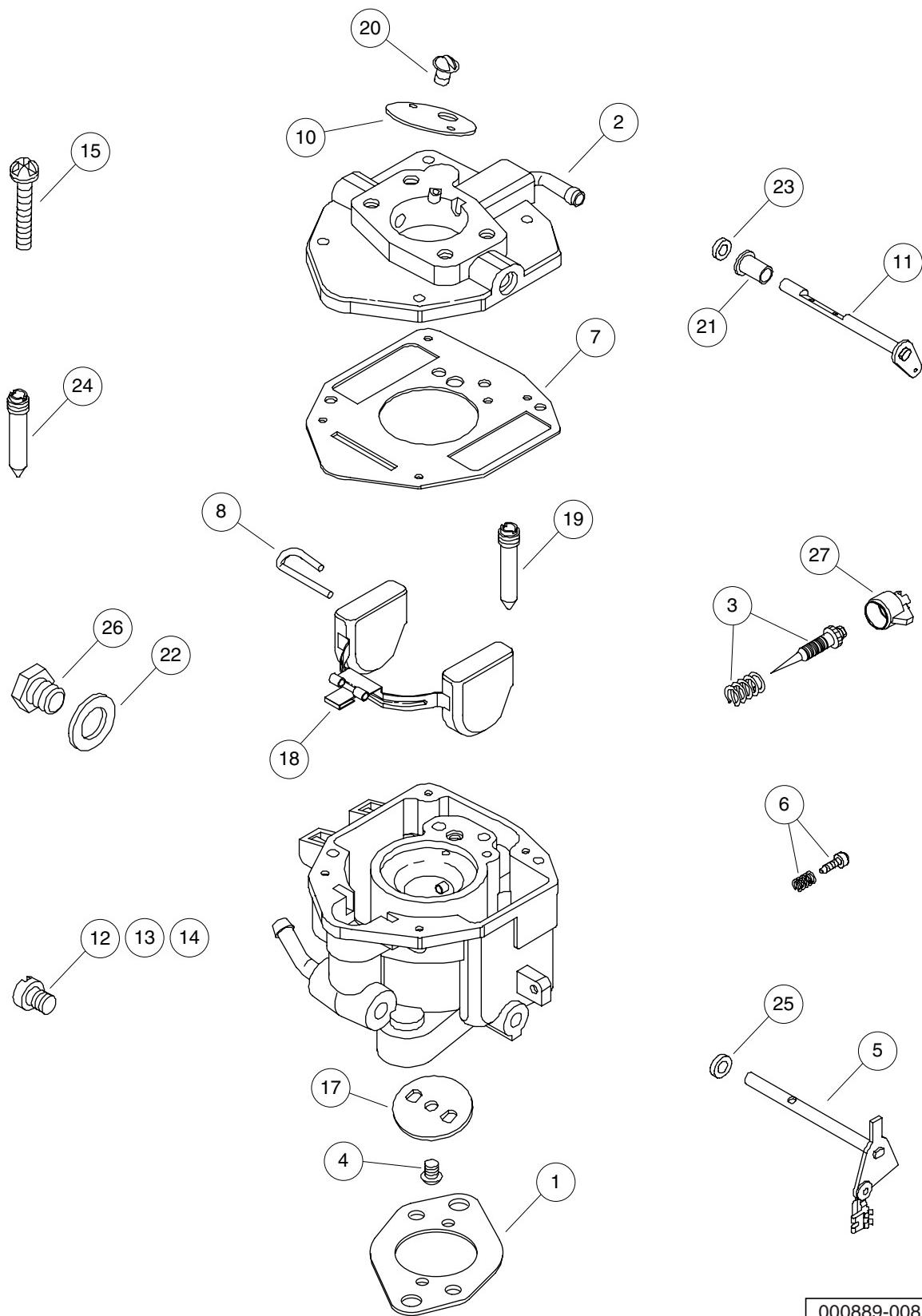
000889-012

# FUEL PUMP AND FILTER

ITEM	PART NO.	DESCRIPTION	QTY
1	531 30 95-42	1 2 3 4 Fuel Line .....	1
2	525 77 84-01	Filter, Fuel, B & S 14 Hp .....	1
3	525 77 91-01	Washer, Sealing, Solenoid .....	1
4	525 78 10-01	Screw, Fuel Pump .....	2
5	525 78 11-01	Pump, Fuel .....	1
6	525 78 41-01	Clamp, Hose, 1 .....	2
7	525 78 42-01	Clamp, Hose, 2 .....	2
8	525 78 45-01	Screw, Fuel Pump Bracket .....	3
9	525 78 63-01	Bracket, Fuel Pump .....	1
10	525 78 81-01	Solenoid, Fuel .....	1

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000889-008

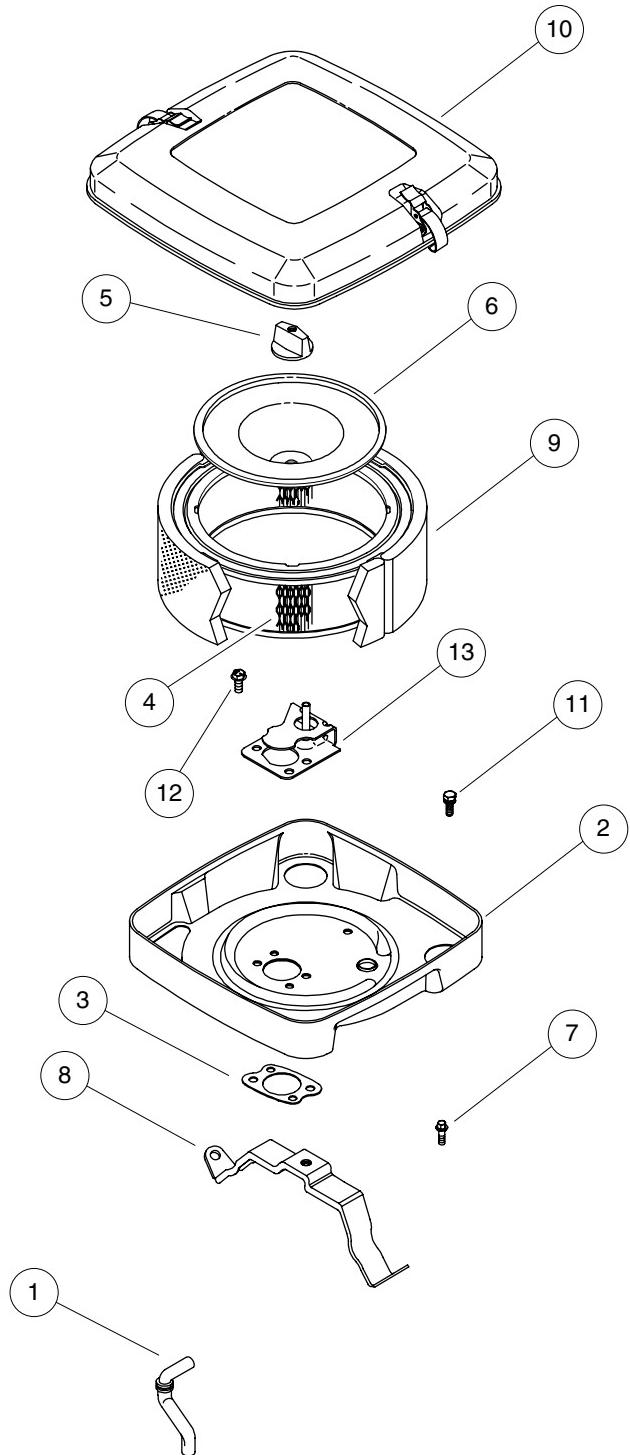
# CARBURETOR

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	525 77 42-01	Gasket, Intake, Manifold-carb .....	1
2	525 77 48-01	Body, Upper Carburetor .....	1
3	525 77 49-01	Kit, Idle Mixture .....	1
4	525 77 50-01	Screw, Throttle Valve .....	1
5	525 77 51-01	Shaft, Throttle .....	1
6	525 77 52-01	Kit, Idle Speed .....	1
7	525 77 53-01	Gasket, Carburetor Body .....	1
8	525 77 54-01	Pin, Float Hinge .....	1
9	525 77 55-01	Valve, Float Needle .....	1
10	525 77 56-01	Valve, Choke .....	1
11	525 77 57-01	Shaft, Choke .....	1
12	525 77 58-01	Jet, Main, 0-5000 Ft (0-1500m) .....	1
13	525 77 59-01	Jet, Main, 5000-9000 Ft (1500-2700m) .....	1
14	525 77 60-01	Jet, Main, 9000-up Ft (2700m-up) .....	1
15	525 77 61-01	Screw, Carb Body .....	4
16	525 77 62-01	Kit, Carburetor Overhaul .....	1
17	525 77 64-01	Valve, Throttle .....	1
18	525 77 65-01	Float, Carburetor .....	1
19	525 77 66-01	Nozzle, Carburetor, Standard .....	1
20	525 77 81-01	Screw, Choke Valve .....	1
21	525 77 85-01	Bushing, Choke Shaft .....	1
22	525 77 90-01	Washer, Sealing, Carb Plug .....	1
23	525 78 46-01	Seal, Choke & Throttle Shaft .....	1
24	525 78 51-01	Kit, Needle & Seat .....	1
25	525 78 69-01	Spacer, Throttle .....	1
26	525 78 82-01	Plug, Carburetor .....	1
27	525 79 07-01	Cap, Limiter .....	1

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000889-007

# AIR CLEANER

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ITEM	PART NO.	DESCRIPTION	QTY
1	525 77 14-01	1 2 3 4 Tube, Breather .....	1
2	525 77 69-01	Base, Air Cleaner, Metal .....	1
3	525 77 70-01	Gasket, Air Cleaner .....	1
4	525 78 15-01	Filter, Air Cleaner Cartridge .....	1
5	525 78 17-01	Knob, Air Cleaner .....	1
6	525 78 49-01	Retainer, Air Filter .....	1
7	525 78 72-01	Screw, Ac Mounting Strap .....	2
8	525 78 73-01	Strap, Ac Mounting .....	1
9	525 78 83-01	Filter, Pre Cleaner .....	1
10	525 78 84-01	Cover, Air Cleaner .....	1
11	525 78 85-01	Screw, Ac Base To Cart, 1 .....	4
12	525 78 86-01	Screw, Ac Base To Cart, 2 .....	4
13	525 78 88-01	Shield, Carburetor .....	1

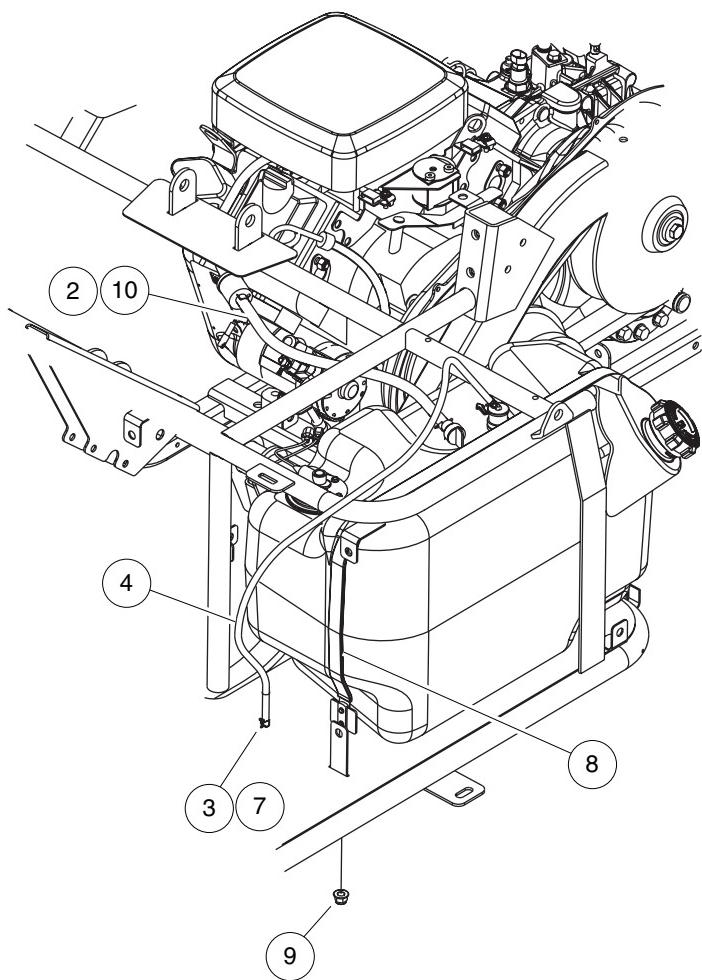
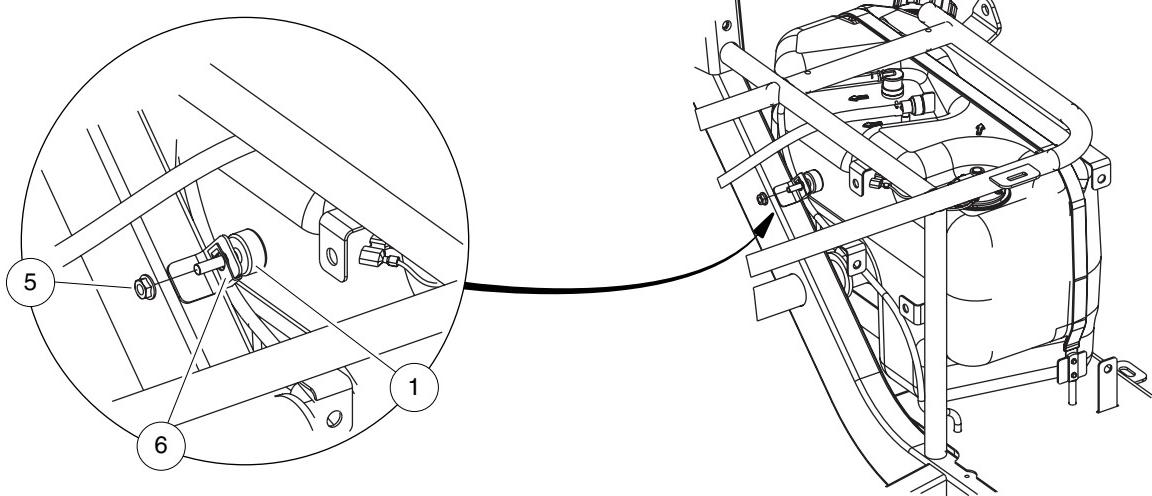
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# FUEL SYSTEM

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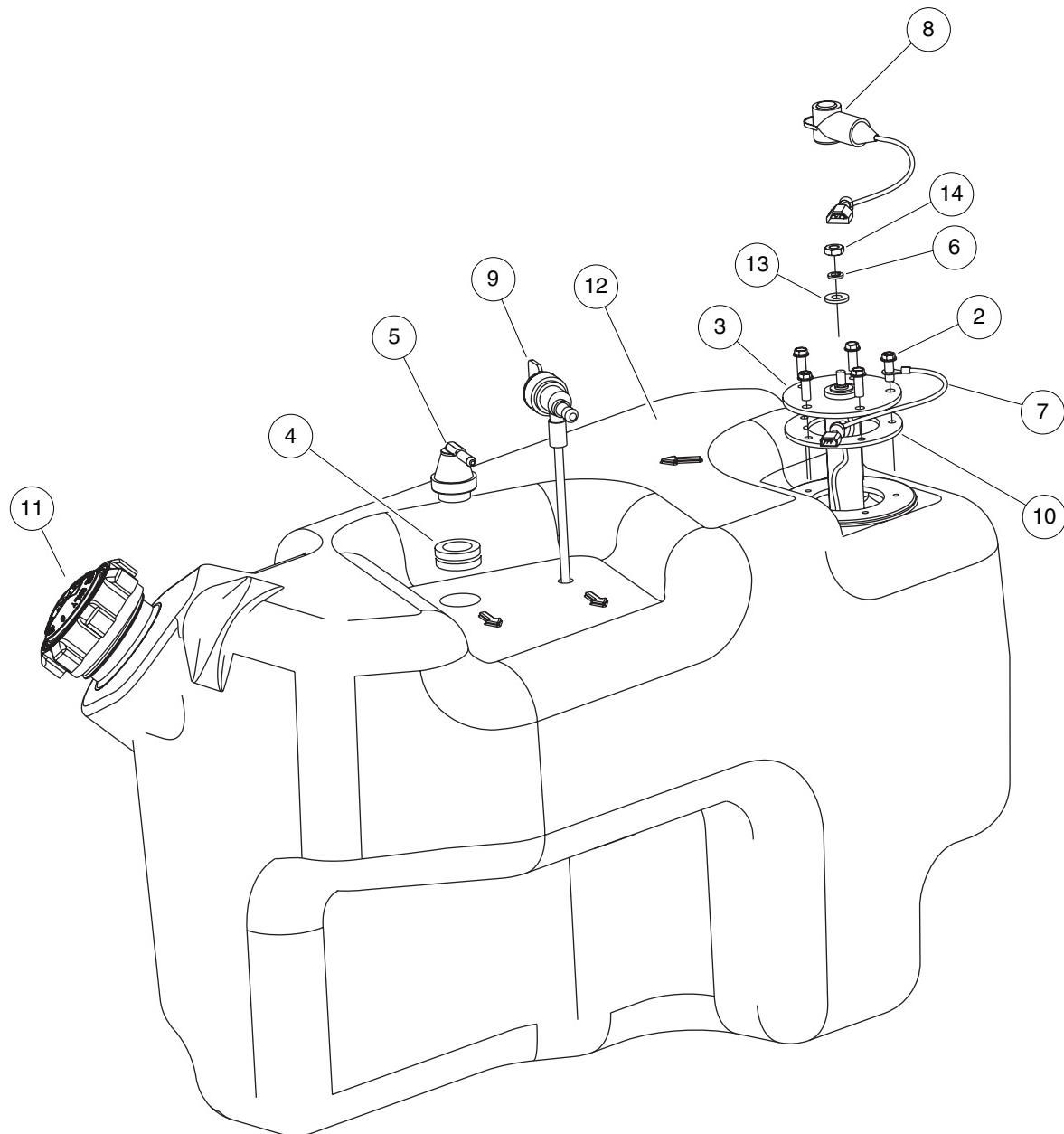
000912-001

# FUEL SYSTEM

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	603 00 01-13	Bumper, Rubber .....	1
2	603 00 01-49	Clamp, 0.460 Red Hose .....	2
3	603 00 01-85	Clamp, 0.301 ID Hose .....	2
4	603 00 02-40	Fuel Line (available by the foot) .....	1
5	523 34 59-07	Nut, Lock Hx Flanged 1/4-20 .....	1
6	603 00 31-54	U-Nut, 1/4-20 .....	1
7	603 00 05-03	Vent Barb .....	1
8	603 00 10-00	Strap, Tank, Fuel .....	1
9	603 00 13-08	Lock Nut, Flg M8 X 1.25 Nylon .....	1
10	531 30 95-42	Fuel Line .....	1
11	525 79 50-01	Plug, Ribbed, Round, 1.5" .....	1

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000883-001

# FUEL TANK

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	525 32 82-41	Asm, Tank, Fuel (includes items 2 through 14) .....	1
2	603 00 01-73	Screw, #10-16 Hex-Head Hi-Lo .....	5
3	****	Sending Unit, Fuel Level * .....	1
4	603 00 02-41	Insulation Grommet .....	1
5	603 00 02-42	Vent, Fuel Tank .....	1
6	603 00 00-61	Lockwasher, #10 Split .....	1
7	N/A	Wire Asm, Blk, 170mm .....	1
8	N/A	Wire Asm, Org, 170mm .....	1
9	523 34 59-19	Valve - Fuel Pickup Tube .....	1
10	603 00 30-57	Gasket, Rubber .....	1
11	531 30 95-43	Cap, Fuel Tank, Gasoline .....	1
12	525 32 82-41	Tank, Fuel, Xrt950 .....	1
13	603 00 00-51	Washer, #10 Type A Flat .....	1
14	603 00 00-97	Nut, #10-32 Brass Hex .....	1
		**** Special order item available upon request.	
		* Note: Must replace fuel sending unit gasket when servicing this component.	

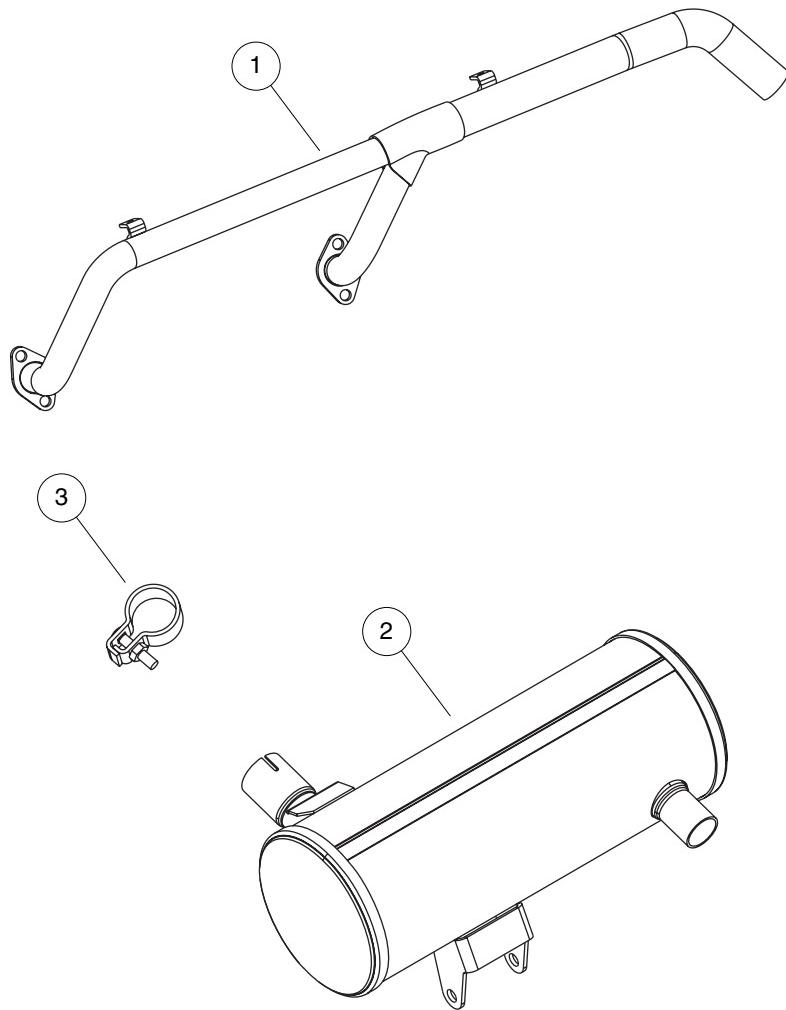
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# EXHAUST SYSTEM

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000907-001

## EXHAUST SYSTEM

ITEM	PART NO.	DESCRIPTION	QTY	
1	525 32 82-01	Manifold, Exhaust, B&S 14hp .....	1	9
2	525 32 82-02	Muffler, B&S 14hp .....	1	G
3	525 79 66-01	Clamp, Muffler, 1.38 Dia .....	1	

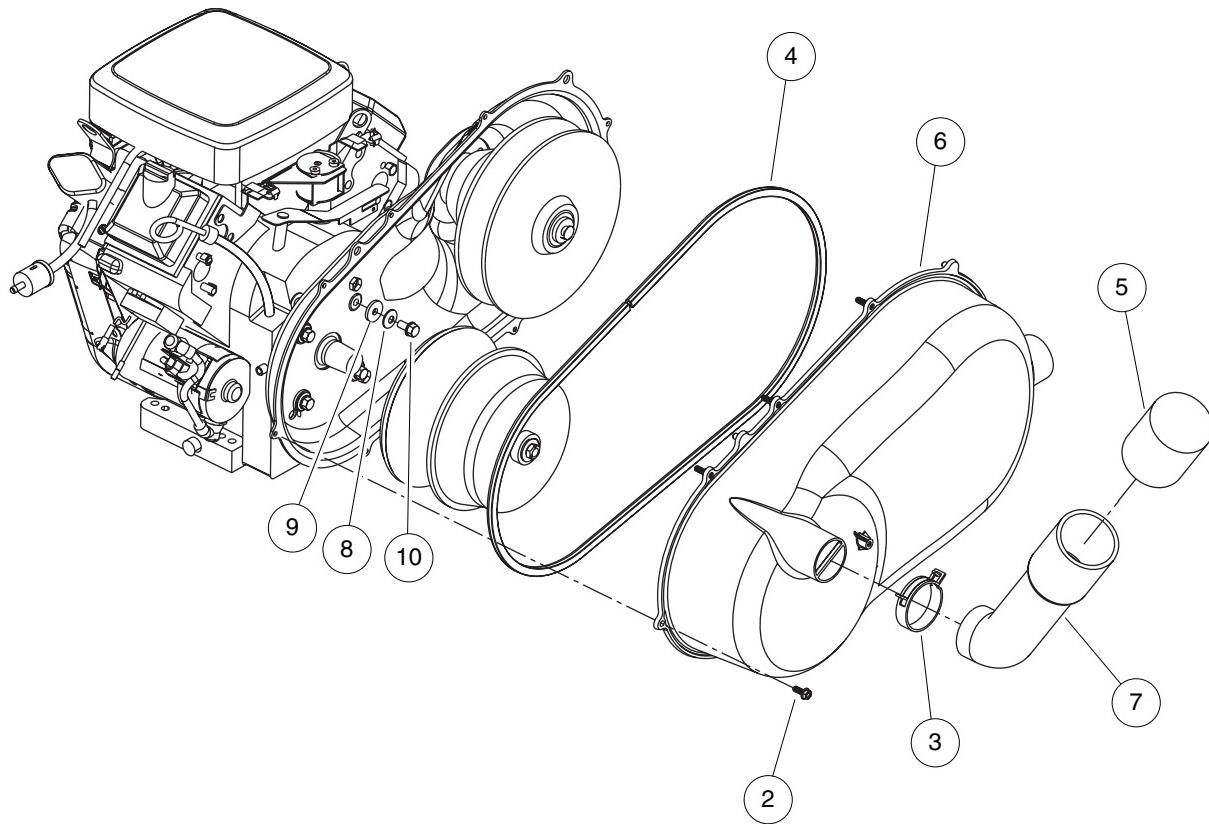
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# **CLUTCHES**

**10**

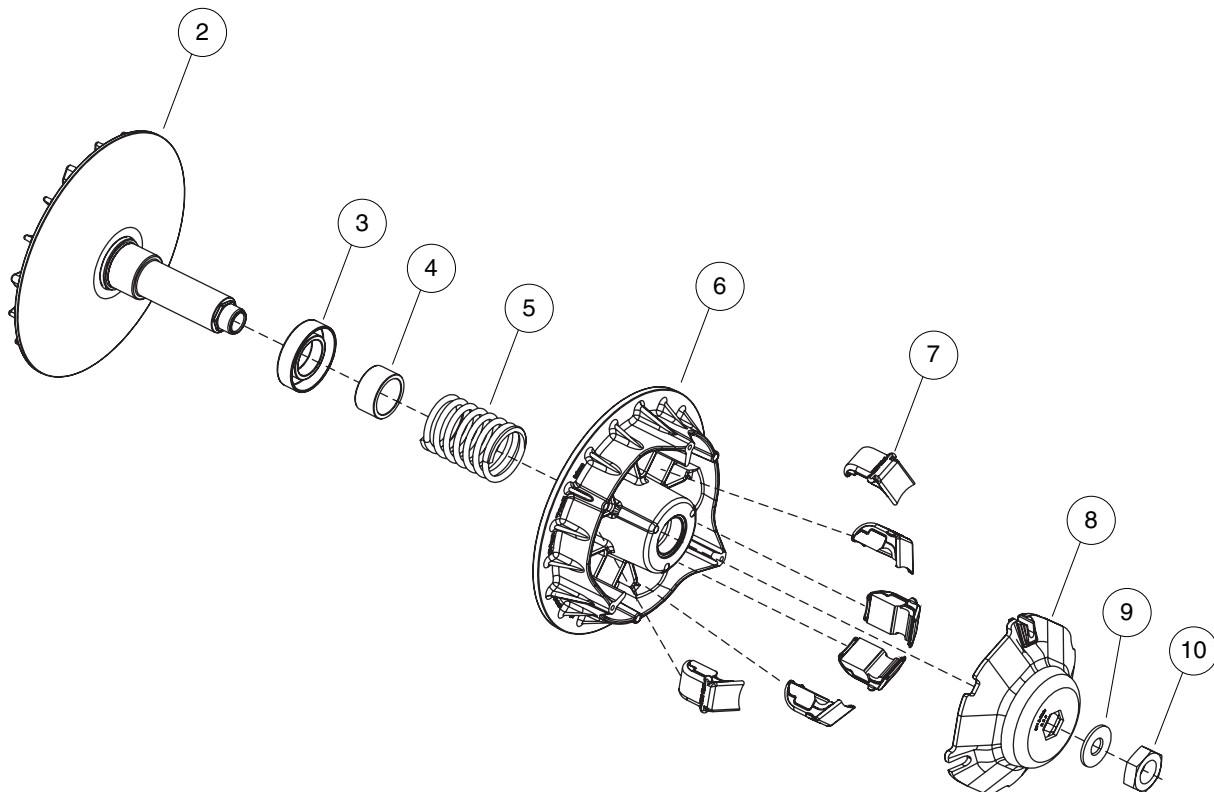
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0000882-001

# CLUTCH COVER – SEALED

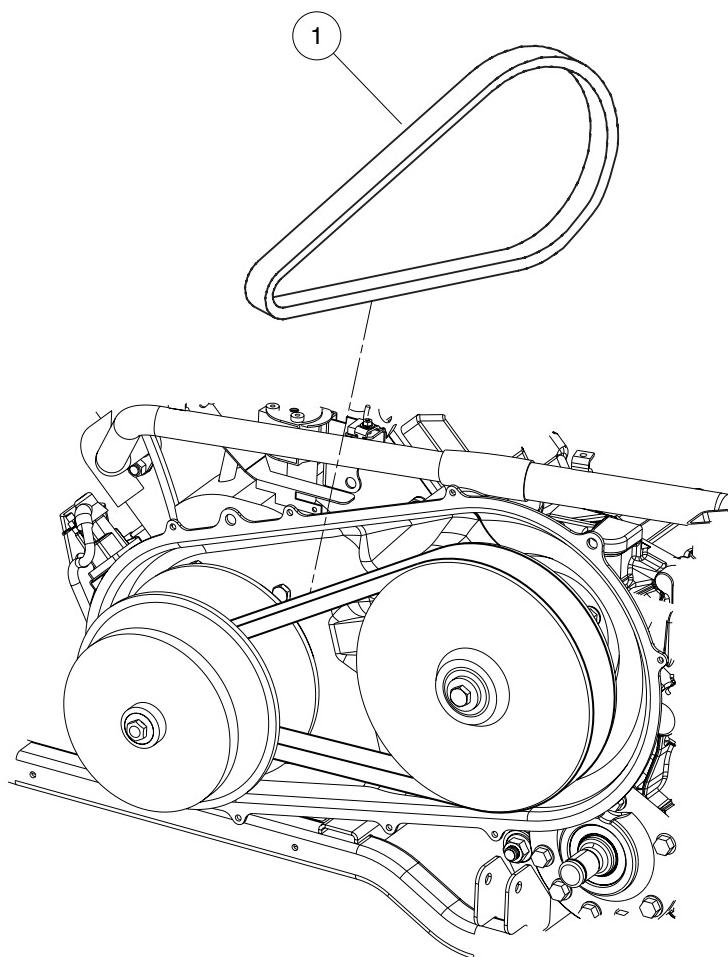
ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		10
1	N/A	Instl, Cvt Cover, Sealed (includes items 2 through 10) .....	1	
2	603 00 08-74	Screw, M6 X 16 Tt Hx Fl Hd .....	8	
3	603 00 09-76	Clamp, Hose, Ctb 64mm .....	1	
4	523 34 59-18	Gasket, Cover, Cvt, Xrt 950 .....	1	
5	603 00 13-23	Filter, Inlet, Cover, CVT .....	1	
6	525 32 82-39	Cover, Cvt, Outer .....	1	
7	525 32 82-40	Hose, Cvt, Inlet .....	1	
8	525 79 26-01	Washer, 5/16, Cone .....	4	
9	525 79 29-01	Washer, 5/16, Neoprene .....	4	
10	525 79 42-01	Screw, 5/16-24 X .625 Loctite .....	4	



000901-001

# DRIVE CLUTCH

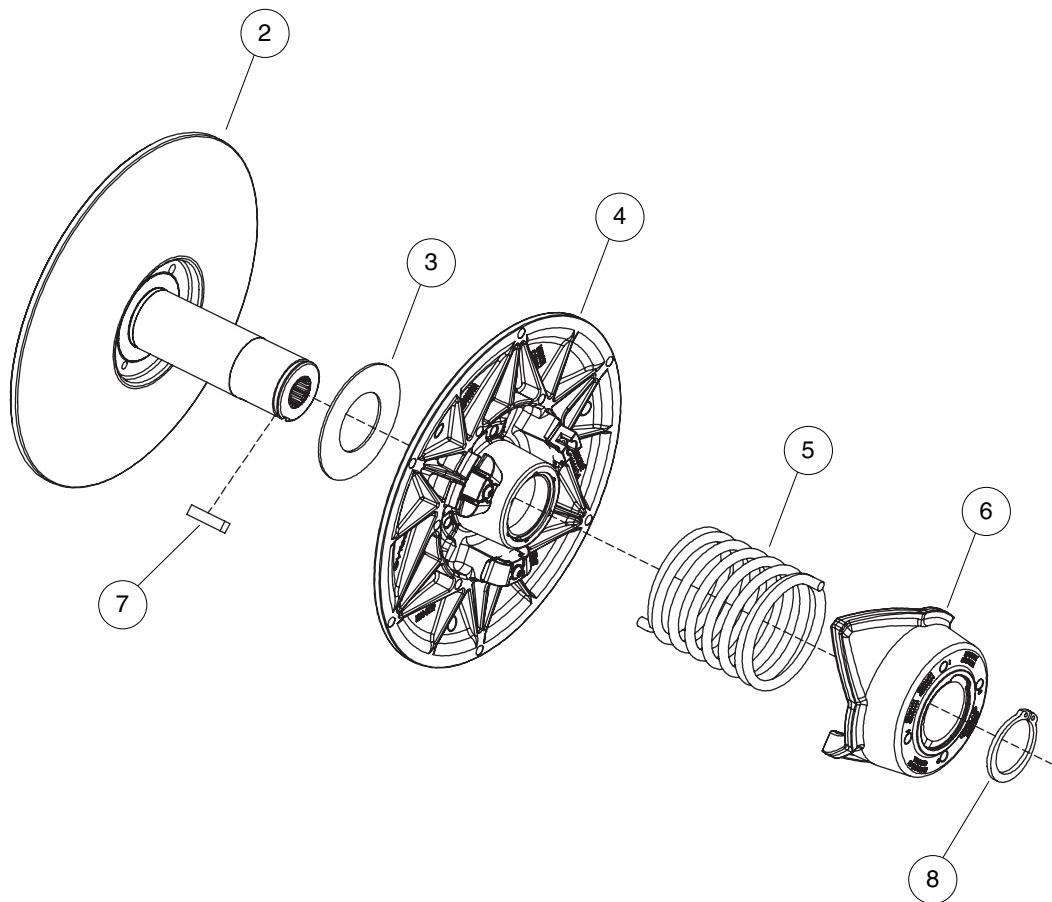
ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		10
1	523 34 59-96	Clutch, Drive, Cvtech (includes items 2 through 10) .....	1	G
2	525 32 82-80	Asm, Fixed Flange, Drive .....	1	
3	525 32 82-81	Seat, Spring, Drive .....	1	
4	525 32 82-82	Stopper, Drive .....	1	
5	525 32 82-83	Spring, Drive .....	1	
6	525 32 82-84	Flange, Sliding, Drive .....	1	
7	525 32 82-85	Asm, Block .....	6	
8	525 32 82-86	Asm, Cap .....	1	
9	525 32 82-87	Washer, Lock, M20 .....	1	
10	525 32 82-88	Nut, Hex, M20x1.5 .....	1	



000915-001

## DRIVE BELT

ITEM	PART NO.	DESCRIPTION	QTY	
1	523 34 59-98	1 2 3 4 Belt, Cvt .....	1	<b>10</b> <b>G</b>



000901-002

# DRIVEN CLUTCH

ITEM	PART NO.	DESCRIPTION	QTY	10 G
		1 2 3 4		
1	523 34 59-97	Clutch, Driven, Cvtech (includes items 2 through 8) (includes items 2 through 8) .....	1	
2	525 32 82-64	Flange, Fixed, Driven .....	1	
3	525 32 82-65	Washer, Driven Clutch, Cvtech .....	1	
4	525 32 82-66	Asm, Flange, Sliding, Driven .....	1	
5	525 32 82-67	Spring, Driven Clutch, Cvtech .....	1	
6	525 32 82-68	Cam, Machined .....	1	
7	525 32 82-69	Key, Cam .....	1	
8	525 32 82-70	Ring, Snap, External .....	1	

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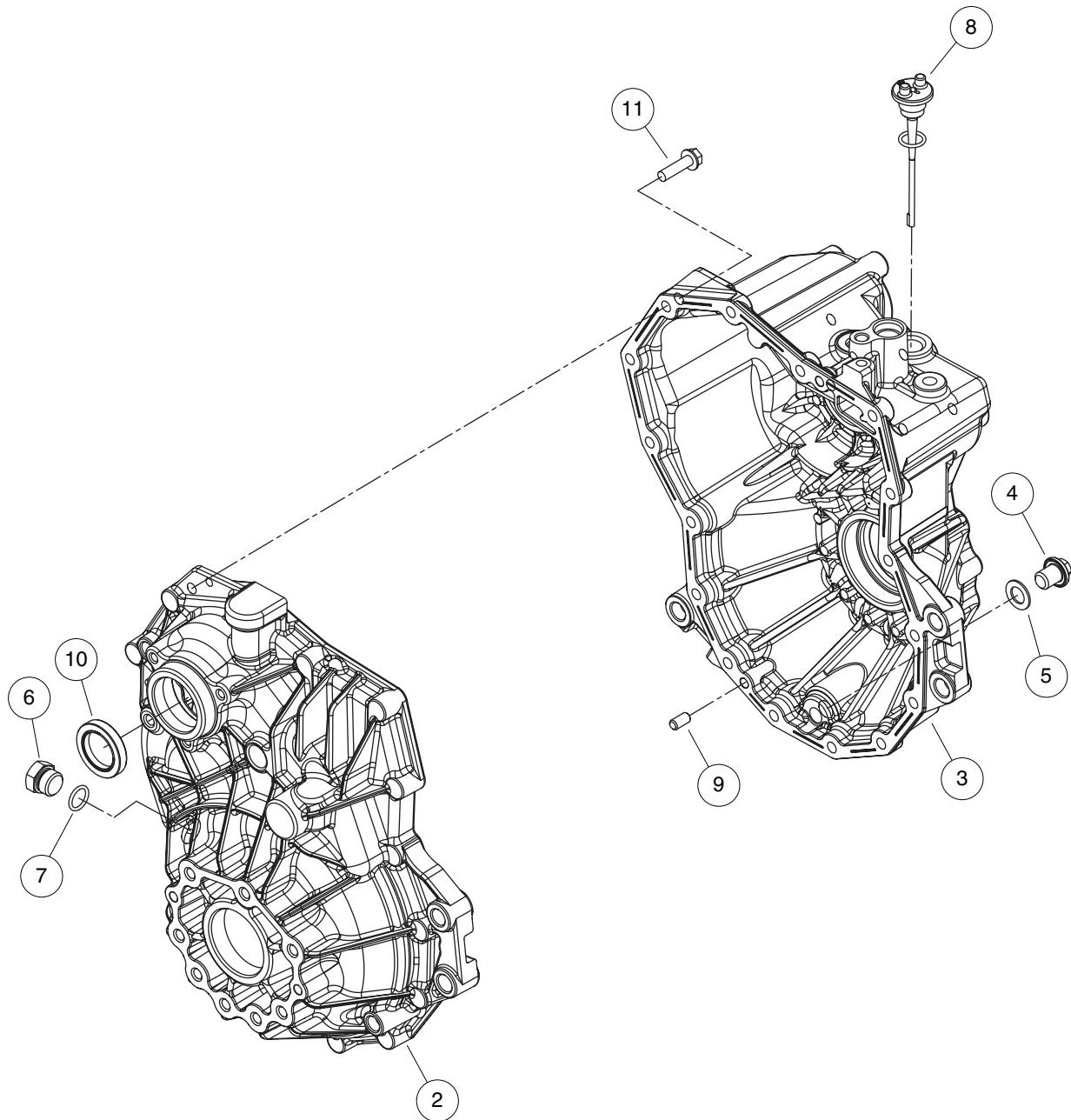
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# DRIVETRAIN COMPONENTS

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000909-002

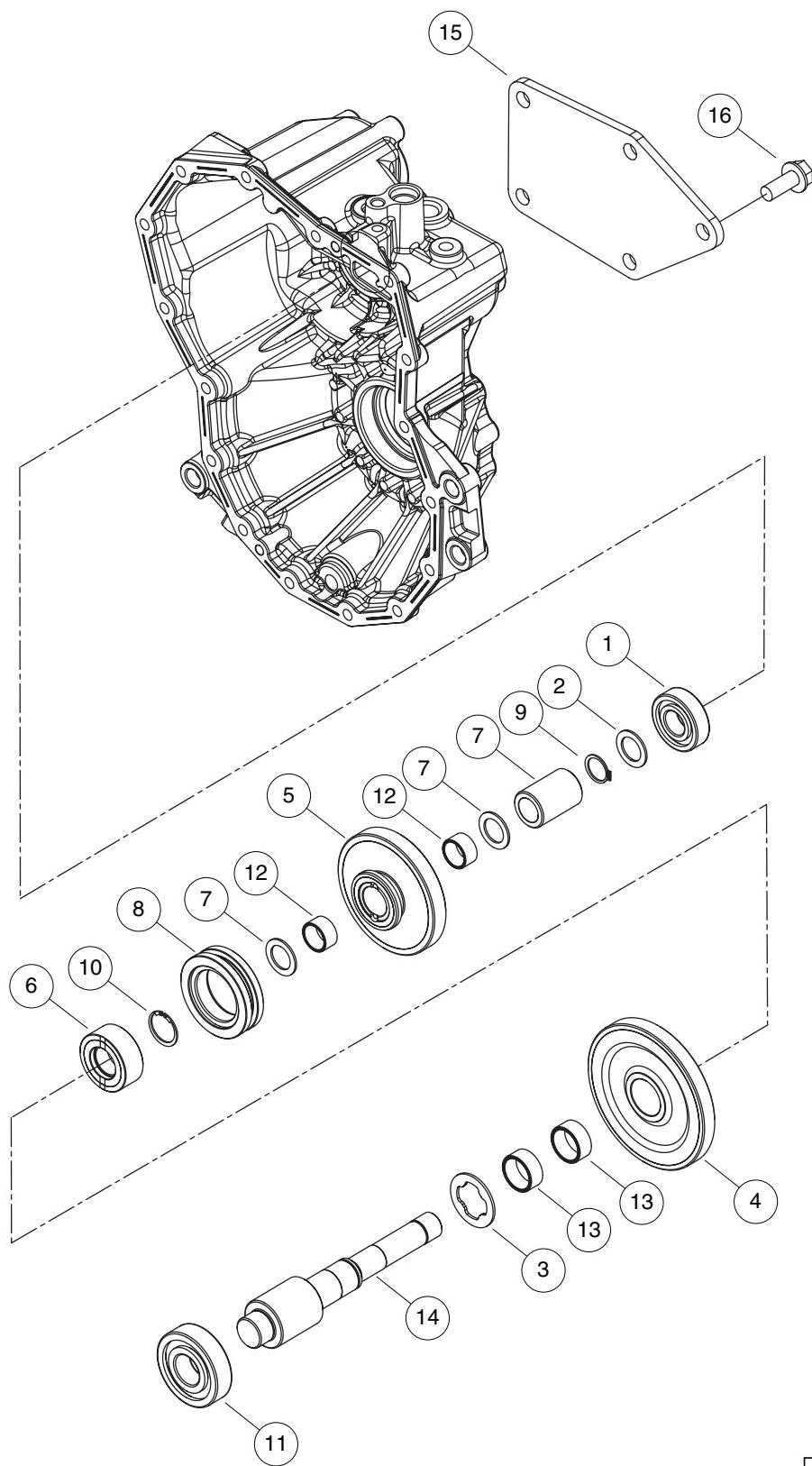
# TRANSAXLE – 2WD

ITEM	PART NO.	DESCRIPTION	QTY	11
		<b>1 2 3 4</b>		G
1	523 34 59-35	Transaxle, Kanzaki, Uv30c, 2wd .....	1	
2	N/A	Housing, Transaxle, Kanzaki, L .....	1	
3	N/A	Housing, transaxle, Kanzaki, R .....	1	
4	N/A	Bolt, M14x16, T/A Housing asm .....	1	
5	N/A	Washer, Drain Plug, T/A Housing .....	1	
6	N/A	Plug, 3/4-16, W/P CMP .....	1	
7	N/A	Packing, P 16.0, Transaxle .....	1	
8	N/A	Dipstick CMP, T/A Housing ASM .....	1	
9	N/A	Pin, 8X14, Transaxle .....	2	
10	N/A	Seal, TC304508, T/A Housing ASM .....	1	
11	N/A	Bolt, M8X30 .....	16	

Note: Note: The parts on this page are components of the 2WD transaxle.

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000909-005

# TRANSAXLE – 2WD (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Bearing, 6204, Transaxle .....	1
2	N/A	Washer, 20 X 30 X 1.6, Reduction Shaft .....	3
3	N/A	Washer, 25X44X2, Reduction Shaft ASM .....	1
4	N/A	Gear, Reduction, FWD .....	1
5	N/A	Gear, Reduction, REV .....	1
6	N/A	Collar, Spline, Reduction Shaft ASM .....	1
7	N/A	Collar, Reduction Shaft ASM .....	1
8	N/A	Shifter, Reduction Shaft ASM .....	1
9	N/A	Ring, 20, Transaxle .....	1
10	N/A	Ring, 24, Reduction Shaft asm .....	1
11	N/A	Bearing, 6305 NTN, Reduction Shaft .....	1
12	N/A	Needle, 202413, Redn Shaft asm .....	2
13	N/A	Needle, 253013, Transaxle .....	2
14	N/A	Shaft, Reduction, 2WD .....	1
15	N/A	Cover, PTO, FRT Cover .....	1
16	N/A	Bolt, 8 X 20, FRT Drive Cover .....	5

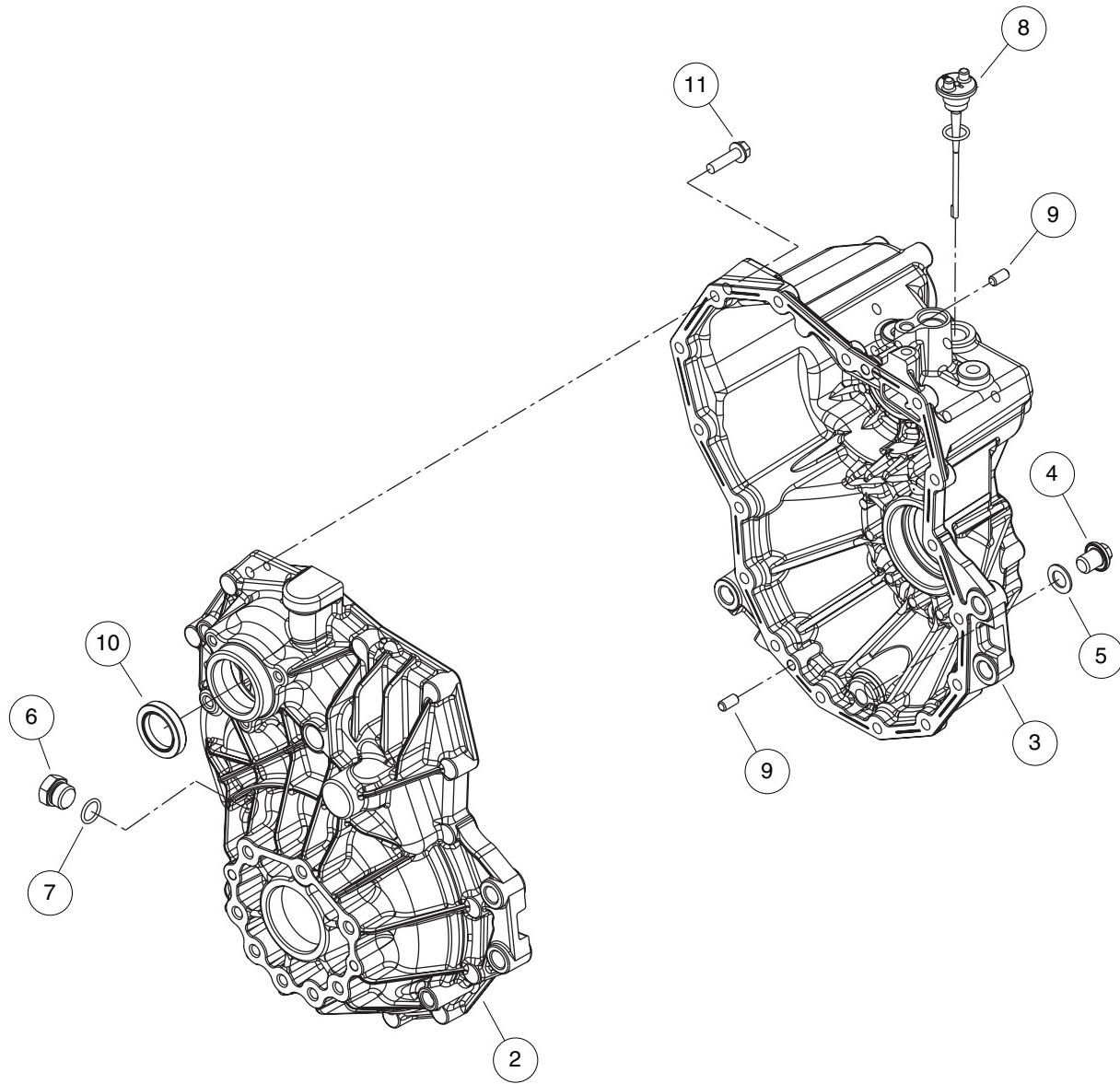
Note: Note: The parts on this page are components of the 2WD transaxle.

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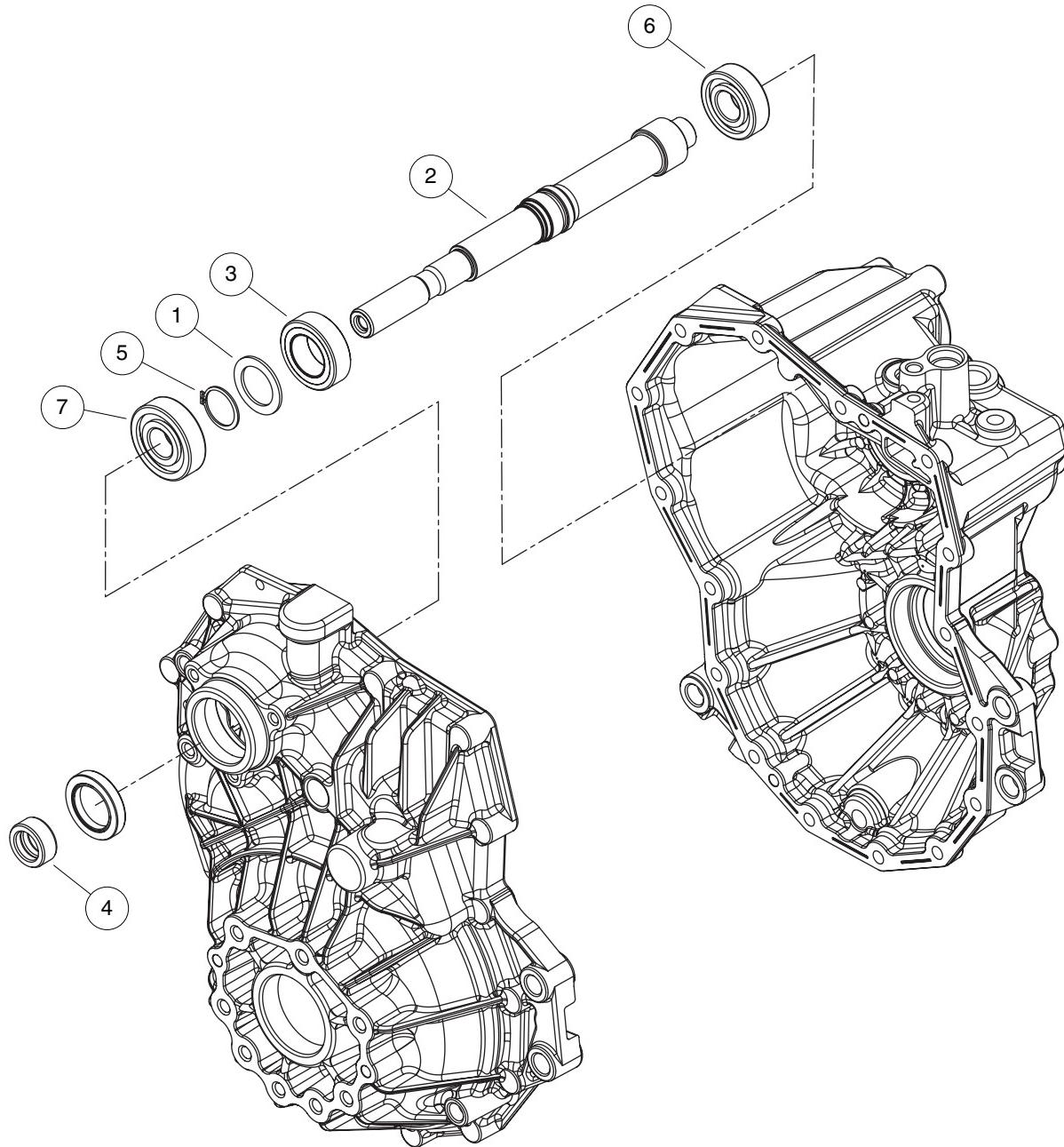


000909-001

# TRANSAXLE – 4WD

ITEM	PART NO.	DESCRIPTION	QTY	11
		<b>1 2 3 4</b>		<b>G</b>
1	523 34 59-36	Transaxle, Kanzaki, Uv30c, 4wd .....	1	
2	N/A	Housing, Transaxle, Kanzaki, L .....	1	
3	N/A	Housing, transaxle, Kanzaki, R .....	1	
4	N/A	Bolt, M14x16, T/A Housing asm .....	1	
5	N/A	Washer, Drain Plug, T/A Housing .....	1	
6	N/A	Plug, 3/4-16, W/P CMP .....	1	
7	N/A	Packing, P 16.0, Transaxle .....	1	
8	N/A	Dipstick CMP, T/A Housing ASM .....	1	
9	N/A	Pin, 8X14, Transaxle .....	3	
10	N/A	Seal, TC304508, T/A Housing ASM .....	1	
11	N/A	Bolt, M8X30 .....	16	

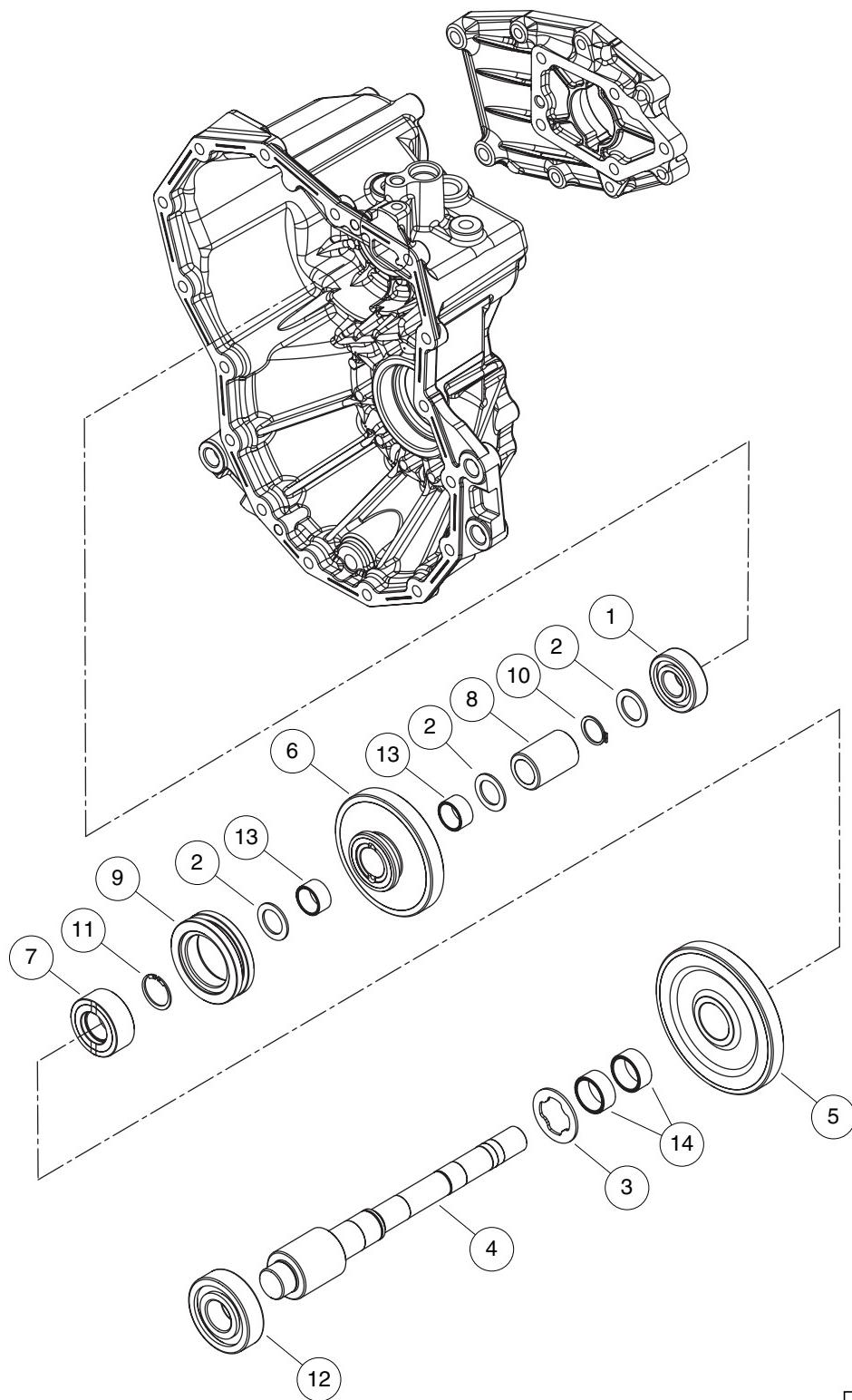
Note: Note: The parts on this page are components of the 4WD transaxle.



000909-003

## TRANSAXLE – 2WD AND 4WD (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY	11
		1 2 3 4		G
1	N/A	Washer, 27X40X2, I/P Shaft .....	1	
2	N/A	Shaft, Input, Transaxle .....	1	
3	N/A	Gear, Input, I/P Shaft ASM .....	1	
4	525 79 63-01	Sleeve, 20X30X13, I/P Shaft .....	1	
5	N/A	Ring, 26, I/P Shaft ASM .....	1	
6	N/A	Bearing, 6204, Transaxle .....	1	
7	N/A	Bearing, 6304, I/P Shaft ASM .....	1	
Note: Note: The parts on this page are components of the 4WD transaxle.				

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000909-004

# TRANSAXLE – 4WD (CONTINUED)

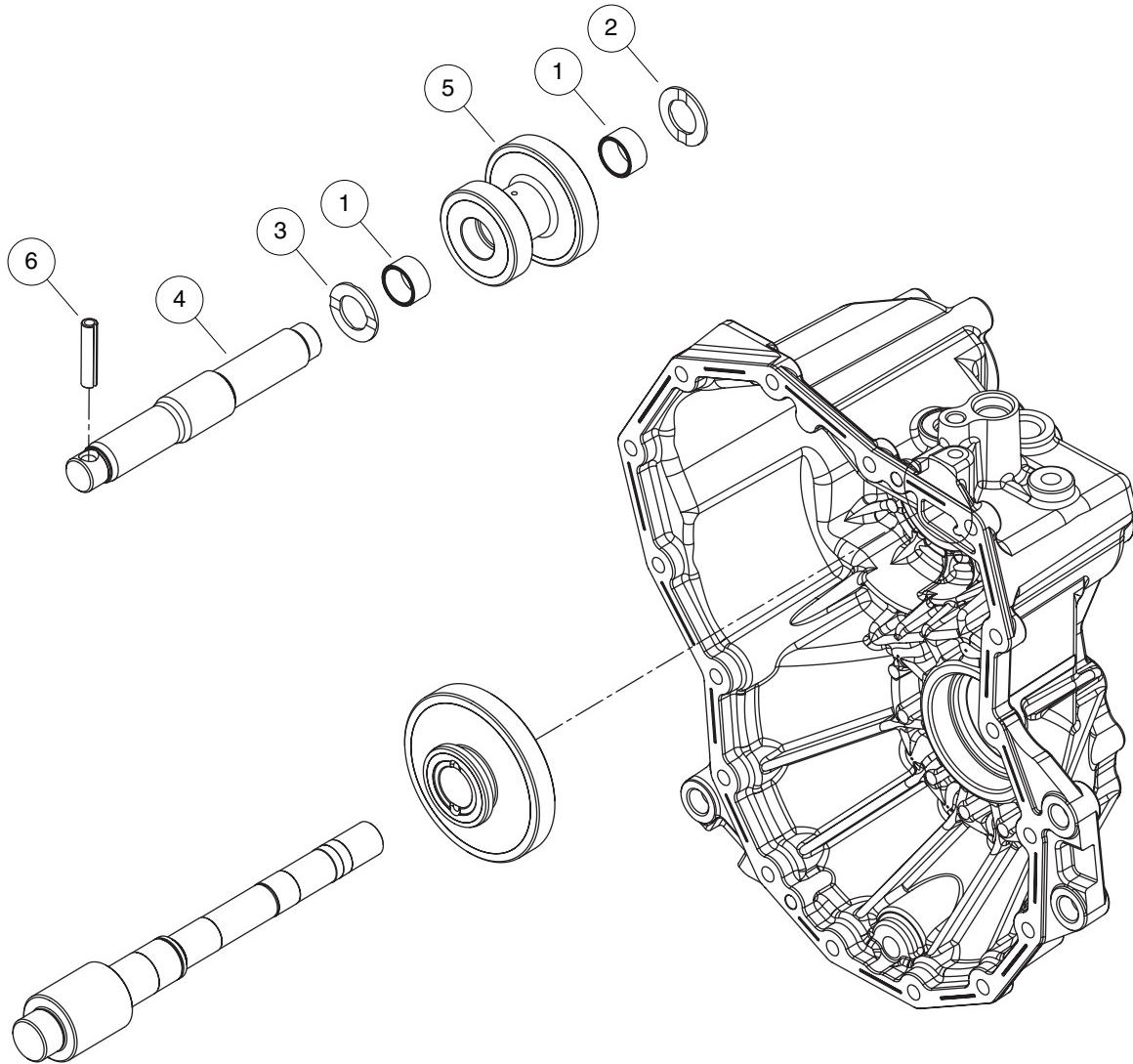
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Bearing, 6204, Transaxle .....	1
2	N/A	Washer, 20 X 30 X 1.6, Reduction Shaft .....	3
3	N/A	Washer, 25X44X2, Reduction Shaft ASM .....	1
4	N/A	Shaft, Reduction, 4WD .....	1
5	N/A	Gear, Reduction, FWD .....	1
6	N/A	Gear, Reduction, REV .....	1
7	N/A	Collar, Spline, Reduction Shaft ASM .....	1
8	N/A	Collar, Reduction Shaft ASM .....	1
9	N/A	Shifter, Reduction Shaft ASM .....	1
10	N/A	Ring, 20, Transaxle .....	1
11	N/A	Ring, 24, Reduction Shaft asm .....	1
12	N/A	Bearing, 6305 NTN, Reduction Shaft .....	1
13	N/A	Needle, 202413, Redn Shaft asm .....	2
14	N/A	Needle, 253013, Transaxle .....	2
Note: Note: The parts on this page are components of the 4WD transaxle.			

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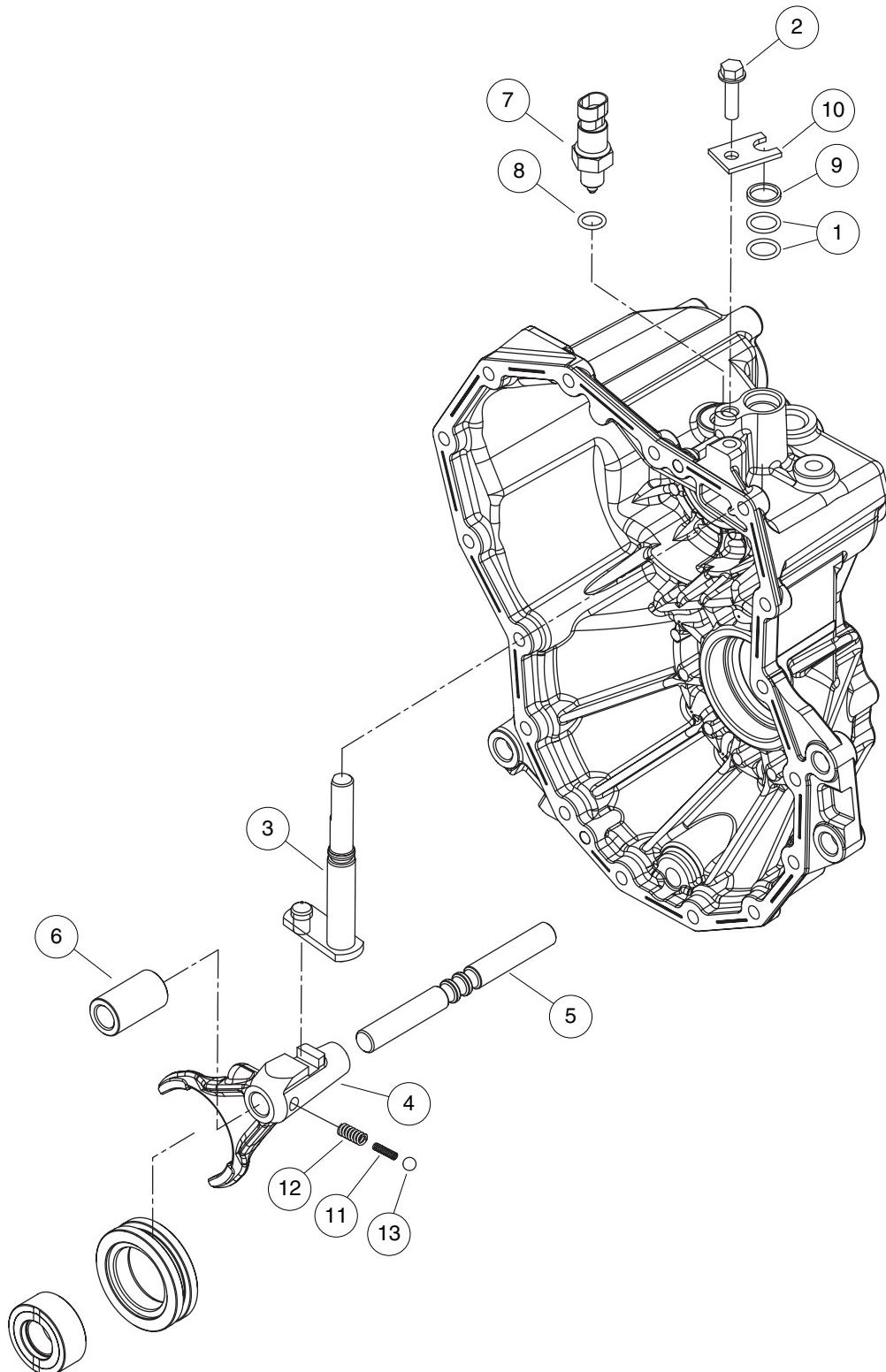
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000909-006

## TRANSAXLE – 2WD AND 4WD (CONTINUED)

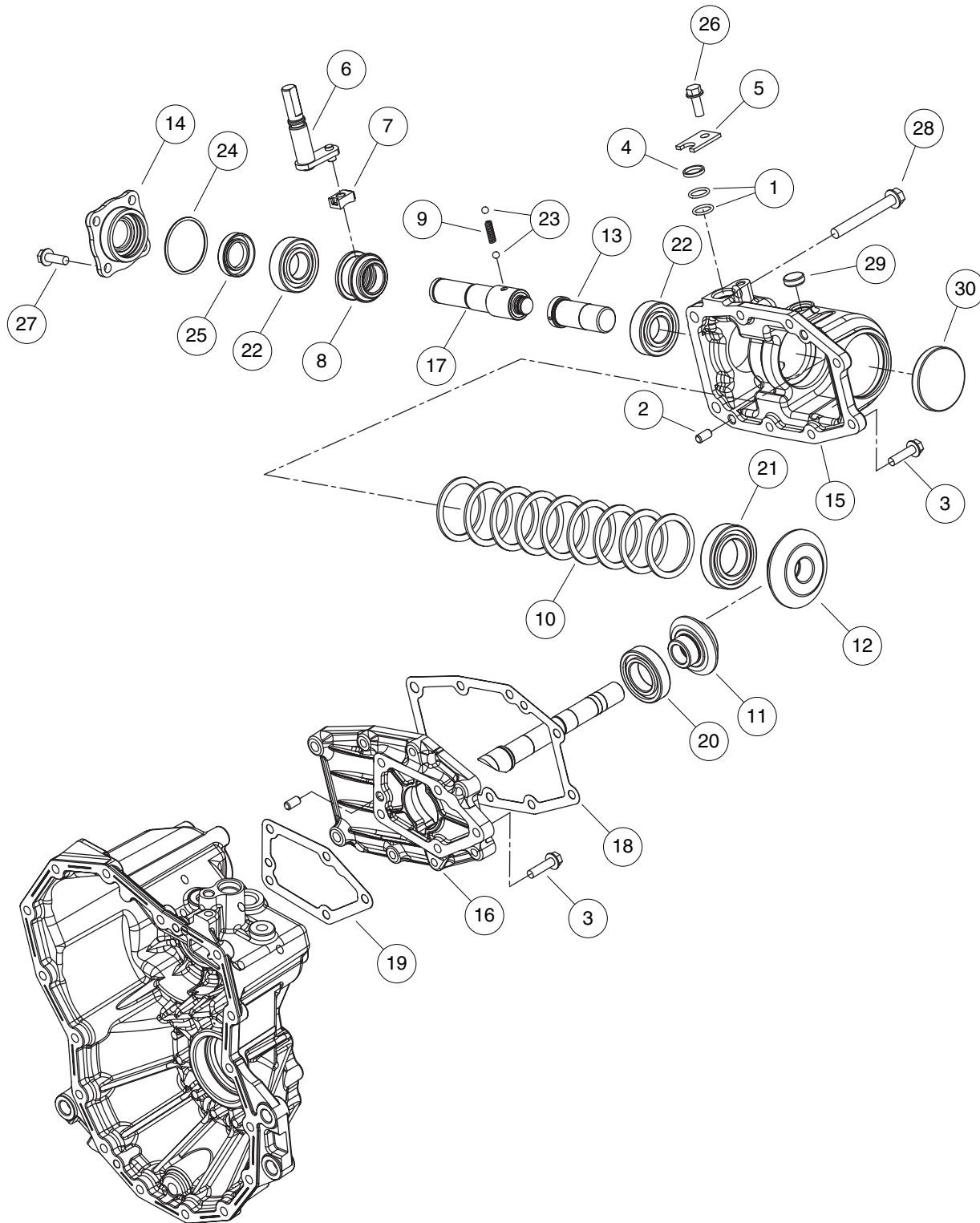
ITEM	PART NO.	DESCRIPTION	QTY	11
		<b>1 2 3 4</b>		<b>G</b>
1	N/A	Needle, 253013, Transaxle .....	2	
2	N/A	Washer, 20x34x2, Rev Shaft asm .....	1	
3	N/A	Washer, 25x36x2, Rev Shaft asm .....	1	
4	N/A	Shaft, Idle, Reverse .....	1	
5	N/A	Gear, Idle, Reverse .....	1	
6	N/A	Pin, 8.0X40, Transaxle .....	1	

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000909-007

# TRANSAXLE – 2WD AND 4WD (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY	11
		1 2 3 4		G
1	N/A	Packing, P 16.0, Transaxle .....	2	
2	N/A	Bolt, M8X30 .....	1	
3	N/A	Arm, Shift, CMP .....	1	
4	N/A	Fork, Shift .....	1	
5	N/A	Shaft, Shift Fork .....	1	
6	N/A	Collar, Fork Shaft .....	1	
7	N/A	Switch, Safety, CMP .....	1	
8	N/A	Packing, P12.5, Shift Asm .....	1	
9	N/A	Collar, Shift Arm .....	1	
10	N/A	Plate, Keep, Transaxle .....	1	
11	N/A	Spring, Inner, Shift Asm .....	1	
12	N/A	Spring, 23, Shift Asm .....	1	
13	N/A	Ball, 5/16, Shift Asm .....	1	
Note: Note: The parts on this page are components of the 4WD transaxle.				

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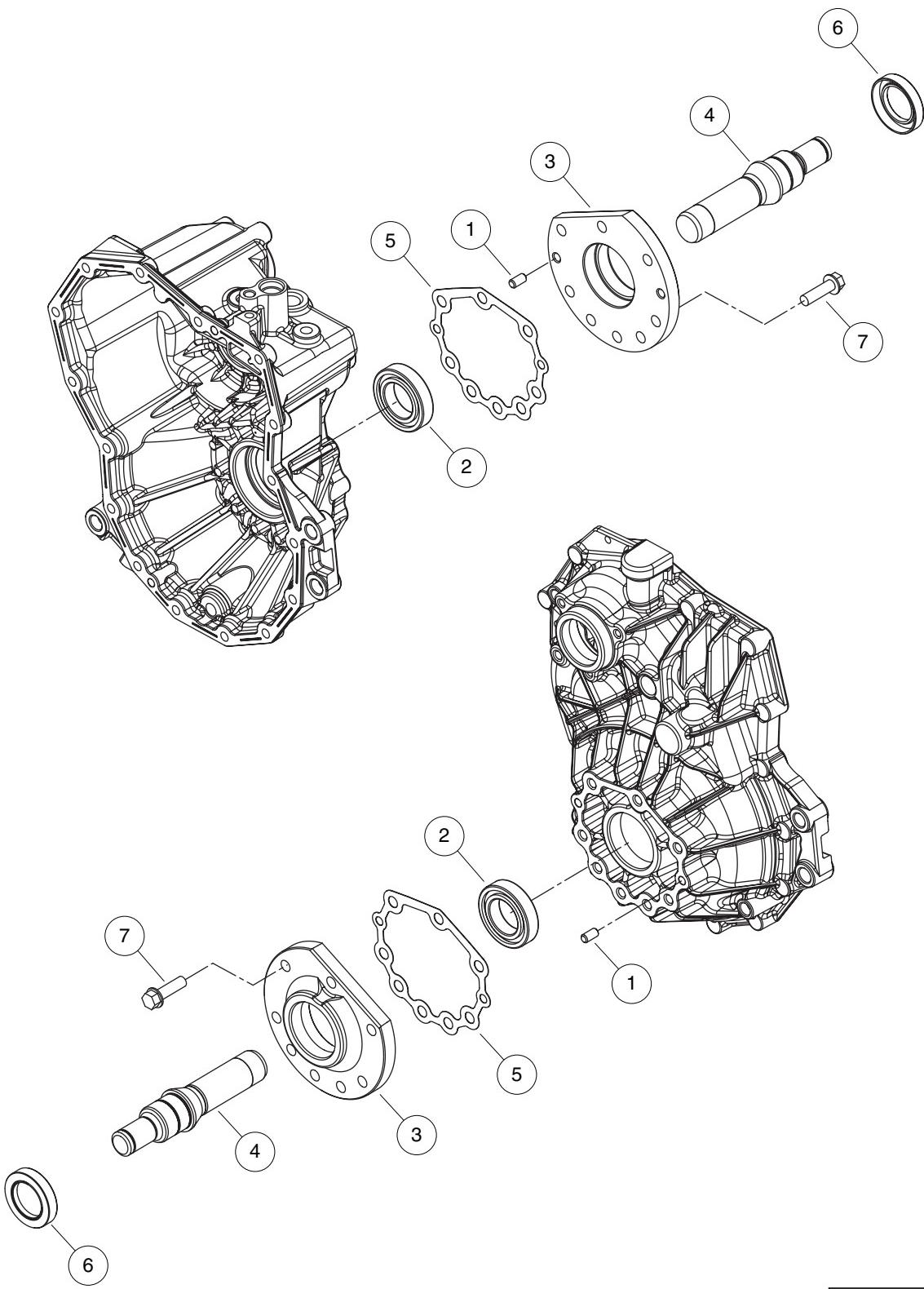
000909-008

# TRANSAXLE – 4WD (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Packing, P 16.0, Transaxle .....	2
2	N/A	Pin, 8X14, Transaxle .....	2
3	N/A	Bolt, M8X30 .....	11
4	N/A	Collar, Shift Arm .....	1
5	N/A	Plate, Keep, Transaxle .....	1
6	N/A	Arm, Shift, 4WD, CMP .....	1
7	N/A	Block, Shift, PTO FRT Asm .....	1
8	N/A	Colar, Front Shift .....	1
9	N/A	Spring, 26, PTO FRT Asm .....	1
10	N/A	Kit, Shim, PTO, FRT Asm .....	1
11	N/A	Gear, Front Drive, 20T .....	1
12	N/A	Gear, Front Drive, 26T .....	1
13	N/A	Shaft, Front Drive .....	1
14	N/A	Cap, Front Drive .....	1
15	N/A	Case, Front Drive .....	1
16	N/A	Cover, Front Drive .....	1
17	N/A	Shaft, PTO, Transaxle, Kanzaki .....	1
18	N/A	Packing, Front Drive .....	1
19	N/A	Packing, PTO, FRT, Asm .....	1
20	N/A	Bearing, 6006 NTN, PTO FRT Asm .....	1
21	N/A	Bearing, 6007 NTN, Transaxle .....	1
22	N/A	Bearing, 6205 NTN, PTO FRT Asm .....	2
23	N/A	Packing, G50.0, PTO FRT Asm .....	1
25	N/A	Seal, TC254208, PTO FRT Asm .....	1
26	N/A	Bolt, 8X22, PTO FRT Asm .....	1
27	N/A	Bolt, 8X25, PTO FRT Asm .....	4
28	N/A	Bolt, 10x 80, Pto Frt Asm .....	2
29	N/A	Cap, Sealing, 20, PTO FRT Asm .....	1
30	N/A	Cap, Sealing 62, PTO FRT Asm .....	1

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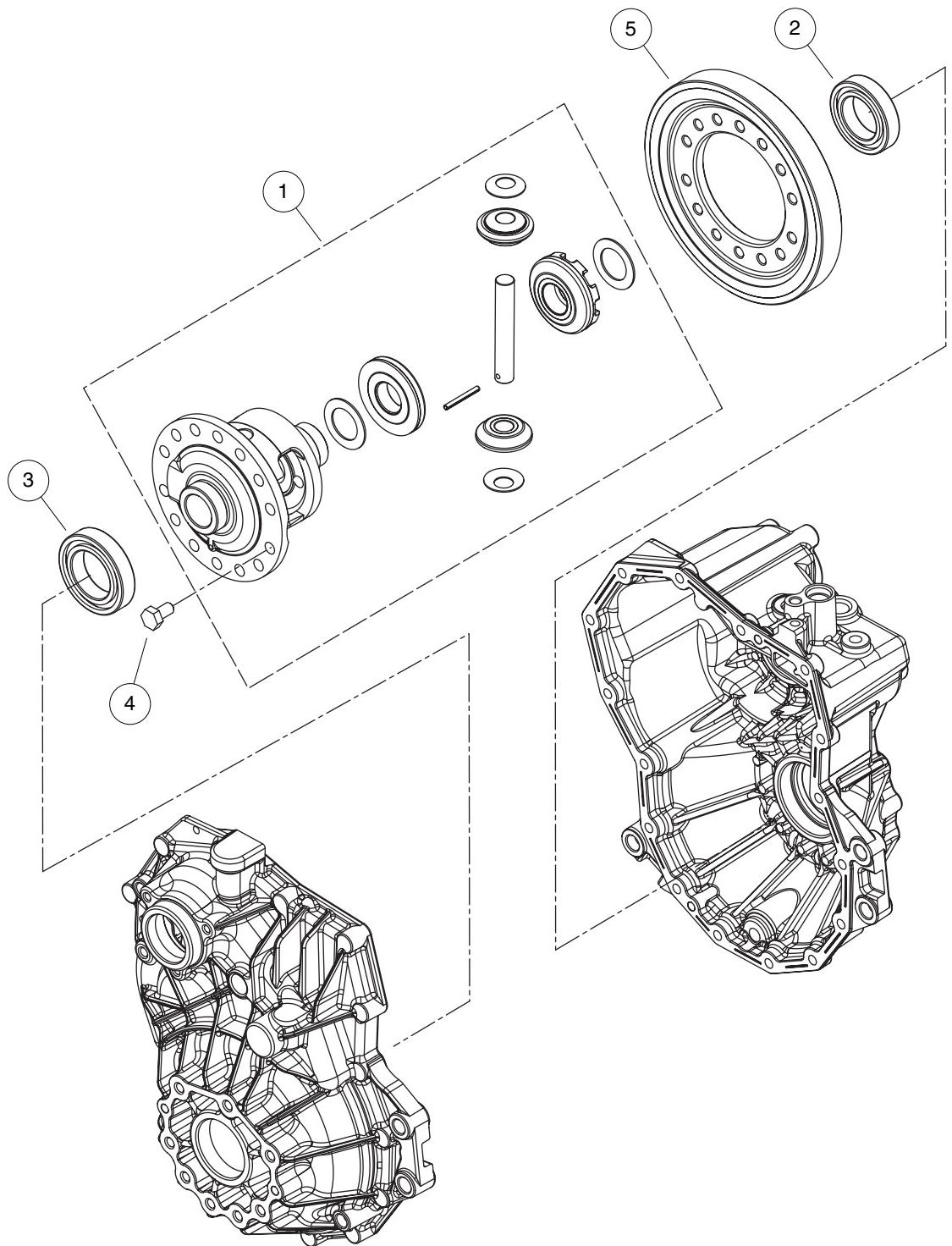
000909-009

## TRANSAXLE – 2WD AND 4WD (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY	11
		1 2 3 4		G
1	N/A	Pin, 8X14, Transaxle .....	4	
2	N/A	Bearing, 6007 NTN, Transaxle .....	2	
3	N/A	Housing, Axle, Kanzaki .....	2	
4	N/A	Shaft, Axle, Kanzaki .....	2	
5	N/A	Packing, Axle Housing, Kanzaki .....	2	
6	N/A	Seal, TC355511, Axle Housing Asm .....	2	
7	N/A	Bolt, 10 X 35, Axle Housing Asm .....	16	

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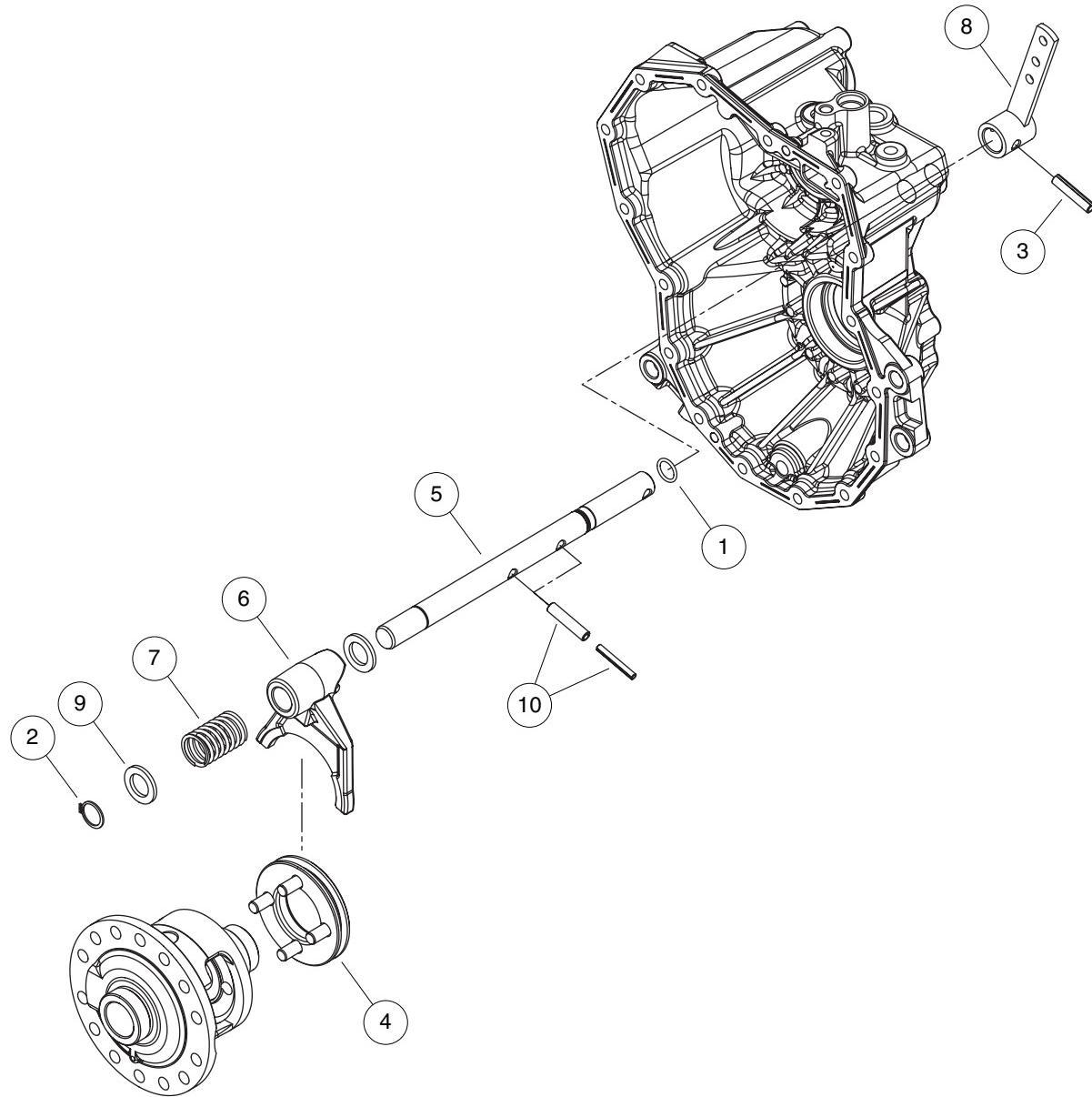
000909-011

## TRANSAXLE – 2WD AND 4WD (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>11</b>
1	N/A	Differential, CMP, T/A Kanzaki .....	1	
2	N/A	Bearing, 6008 NTN, Diff .....	1	
3	N/A	Bearing, 6009 NTN, Diff .....	1	
4	N/A	Bolt, 10 X 20 .....	14	
5	N/A	Final Gear .....	1	

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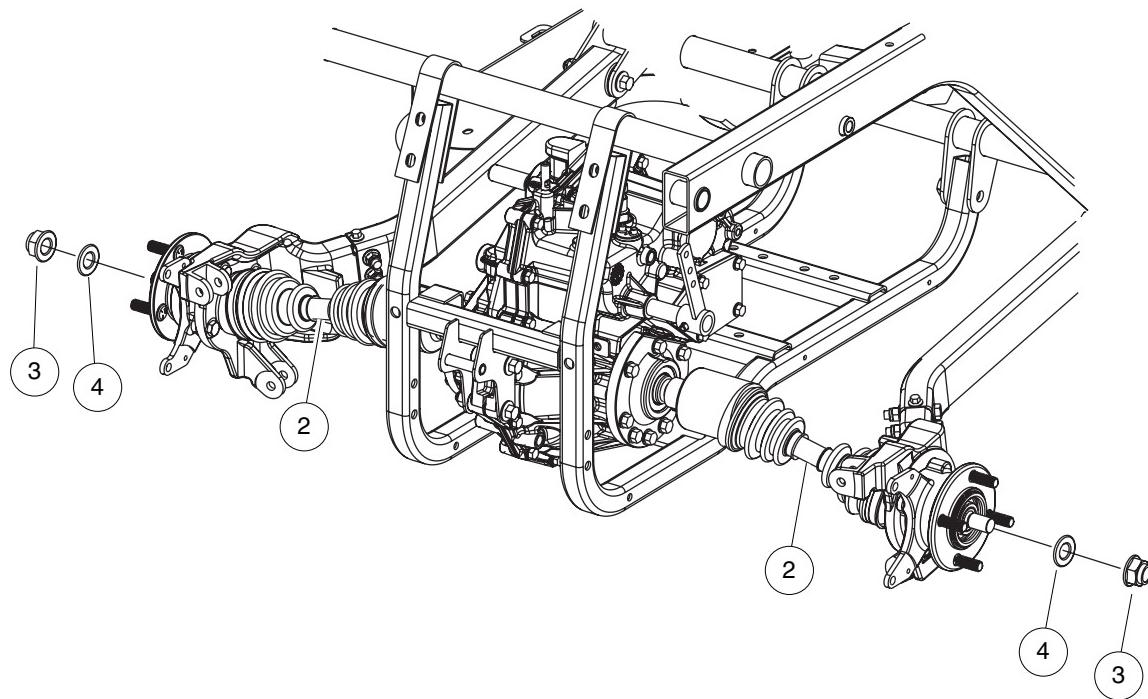
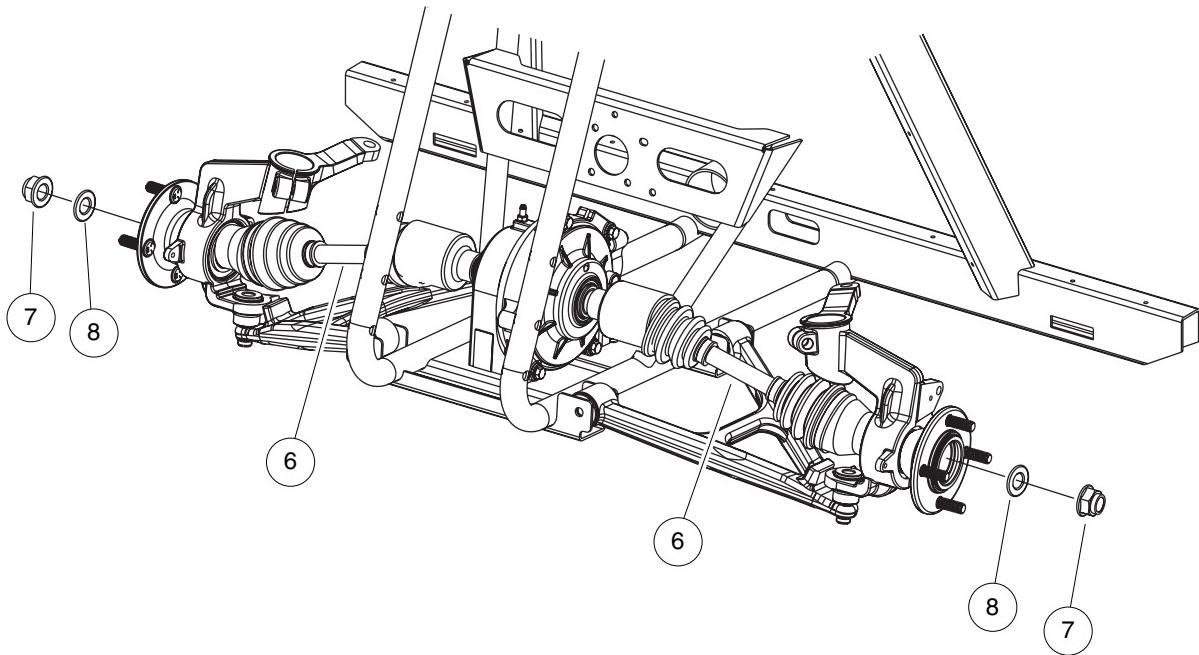
000909-012

## TRANSAXLE – 2WD AND 4WD (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Packing, P 16.0, Transaxle .....	1
2	N/A	Ring, 20, Transaxle .....	1
3	N/A	Pin, 8.0X40, Transaxle .....	2
4	N/A	Slider, Diff Lock .....	1
5	N/A	Shaft, Diff Lock .....	1
6	N/A	Fork, Diff Lock .....	1
7	N/A	Spring, Diff Lock .....	1
8	N/A	Arm, Diff Lock CMP .....	1
9	N/A	Spacer, 20 X 32 X 3.2, Diff Lock .....	2
10	N/A	Spring Pin, CMP .....	2

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000897-001

# HALF SHAFTS

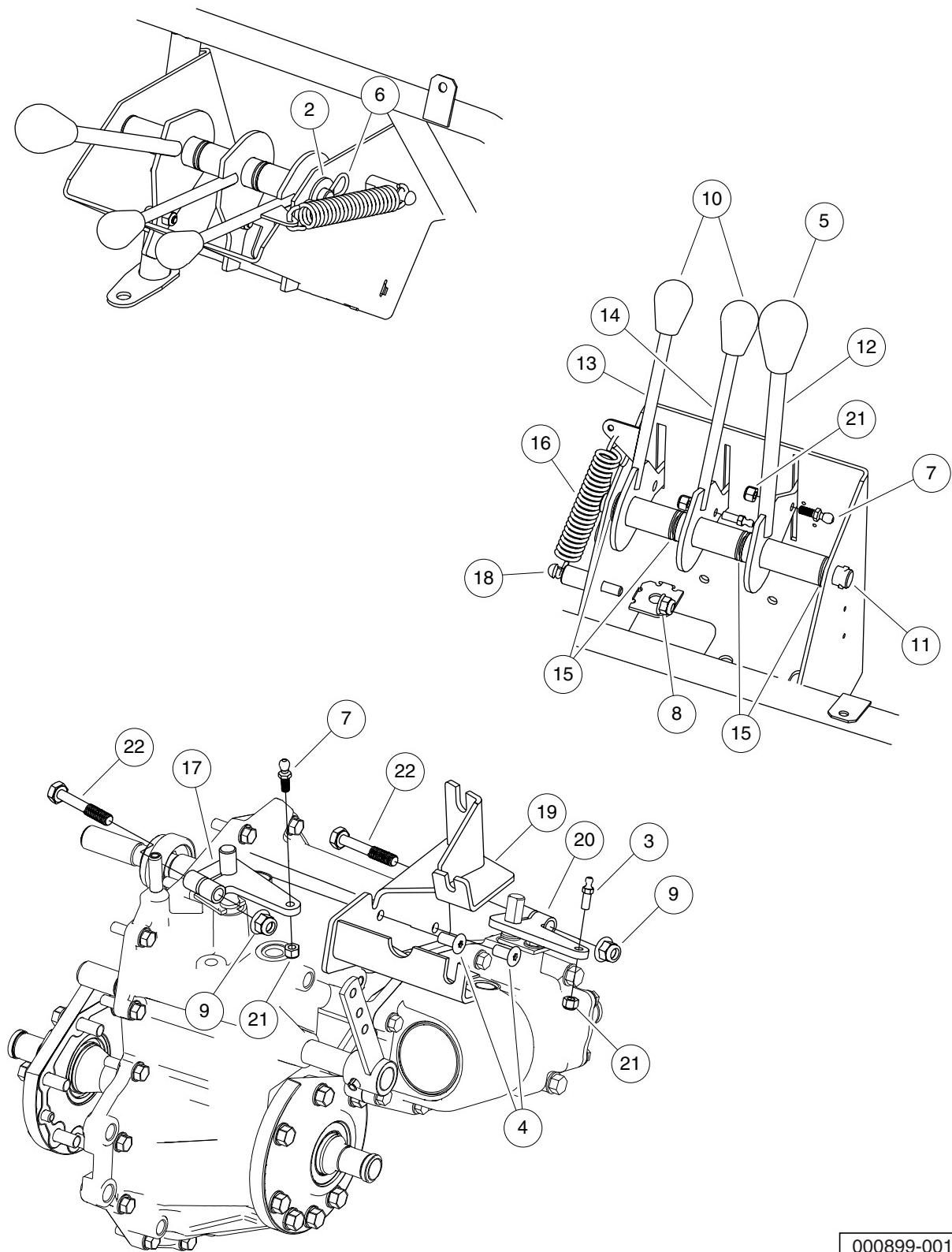
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Instl, Halfshaft, Rear (includes items 2 through 4) .....	1
2	525 32 82-57	Halfshaft, Rear, 4x4 .....	2
3	525 79 52-01	Nut, Stake, M18, Halfshaft .....	2
4	525 79 60-01	Washer, Flat, M18 .....	2
5	N/A	Instl, Halfshaft, Front (includes items 6 through 8) .....	1
6	525 32 82-04	Halfshaft, Front, 4x4 .....	2
7	525 79 52-01	Nut, Stake, M18, Halfshaft .....	2
8	525 79 60-01	Washer, Flat, M18 .....	2

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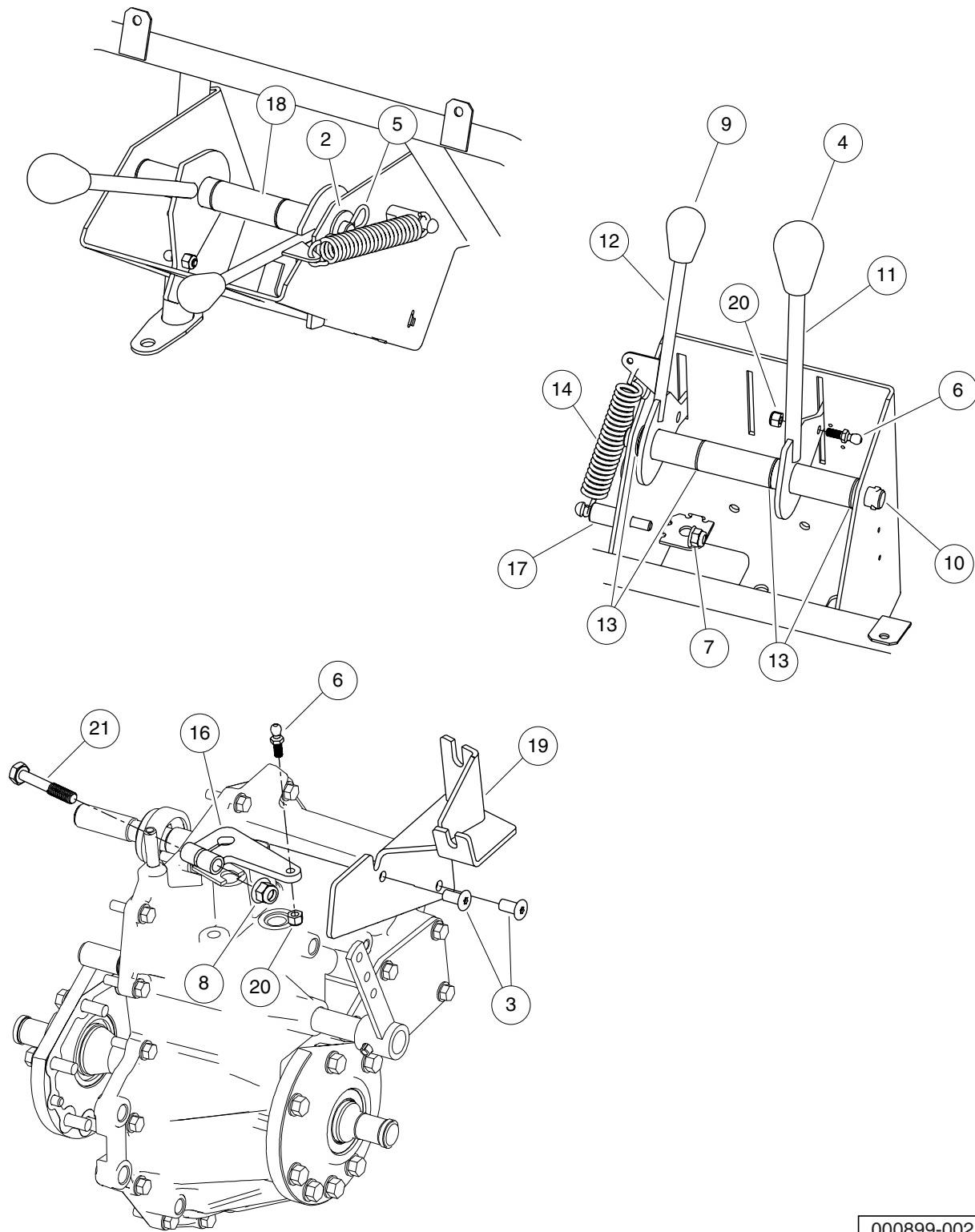
000899-001

# FORWARD/REVERSE SHIFTER – 4WD

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Instl, Control, Dash, 4wd (includes items 2 through 22) .....	1
2	523 34 59-01	Washer, 5/8 Type A Plain Flat .....	1
3	603 00 01-17	Stud, 1/4-28 X 0.560 Ball .....	2
4	603 00 02-77	Screw, M8-1.25 X 18mm Torx .....	2
5	603 00 09-24	Knob, Fnr .....	1
6	603 00 11-95	Pin, Bow Tie 0.120 X 2.750 .....	1
7	603 00 12-88	Stud, Ball, .346 Dia .....	2
8	603 00 13-08	Lock Nut, Flg M8 X 1.25 Nylon .....	1
9	603 00 15-86	Nut Flg M10 X 1.5 Nylon .....	2
10	523 34 59-67	Knob, Black, 32mm Dia .....	2
11	523 34 59-69	Pin, Shifter, Controls .....	1
12	525 32 82-05	Weldment, Shifter, Dash, Fnr .....	1
13	525 32 82-06	Weldment, Shifter, Diff .....	1
14	525 32 82-07	Weldment, Shifter, 4x4 .....	1
15	525 32 82-08	Bushing, Flange, 16 Id X 19 .....	6
16	525 32 82-09	Spring, Ext, 22mmx 119mm .....	1
17	525 32 82-28	Weldment, Lever, Trans, Fnr .....	1
18	525 32 82-53	Stud, Mtg, Spring .....	1
19	525 79 54-01	Weldment, Brkt, Cable, 4wd .....	1
20	525 79 56-01	Weldment, Lever, Axle, 4x4 .....	1
21	603 00 00-94	Locknut, 1/4-28 Nylon Insert .....	4
22	603 00 04-41	Bolt, M10 X 1.5 X 60 .....	2

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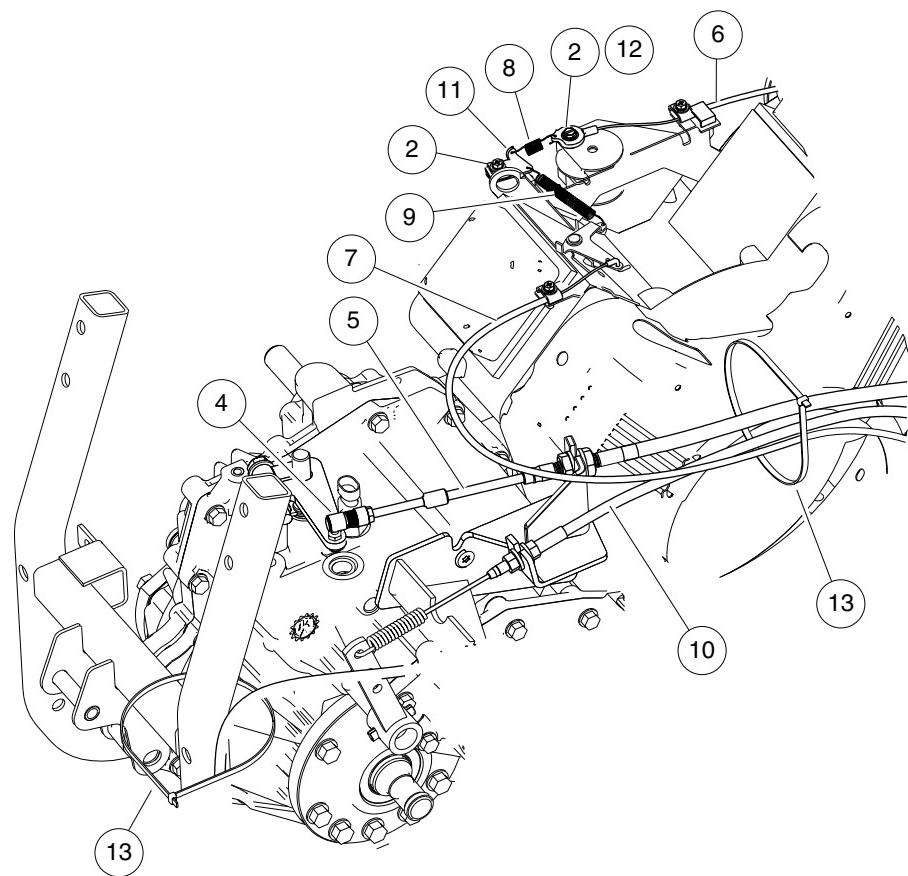
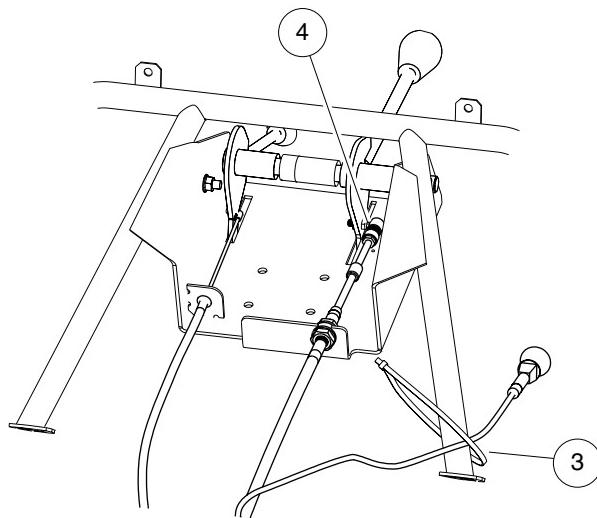
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# FORWARD/REVERSE SHIFTER – 2WD

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Instl, Control, Dash, 2wd (includes items 2 through 21) .....	1
2	523 34 59-01	Washer, 5/8 Type A Plain Flat .....	1
3	603 00 02-77	Screw, M8-1.25 X 18mm Torx .....	2
4	603 00 09-24	Knob, Fnr .....	1
5	603 00 11-95	Pin, Bow Tie 0.120 X 2.750 .....	1
6	603 00 12-88	Stud, Ball, .346 Dia .....	2
7	603 00 13-08	Lock Nut, Flg M8 X 1.25 Nylon .....	1
8	603 00 15-86	Nut Flg M10 X 1.5 Nylon .....	1
9	523 34 59-67	Knob, Black, 32mm Dia .....	1
10	523 34 59-69	Pin, Shifter, Controls .....	1
11	525 32 82-05	Weldment, Shifter, Dash, Fnr .....	1
12	525 32 82-06	Weldment, Shifter, Diff .....	1
13	525 32 82-08	Bushing, Flange, 16 Id X 19 .....	4
14	525 32 82-09	Spring, Ext, 22mmx 119mm .....	1
15	525 32 82-12	Cover, Shifter .....	1
16	525 32 82-28	Weldment, Lever, Trans, Fnr .....	1
17	525 32 82-53	Stud, Mtg, Spring .....	1
18	525 79 47-01	Spacer, 16.5 Id X 58 Mm .....	1
19	525 79 55-01	Weldment, Brkt, Cable, 2wd .....	1
20	603 00 00-94	Locknut, 1/4-28 Nylon Insert .....	2
21	603 00 04-41	Bolt, M10 X 1.5 X 60 .....	1

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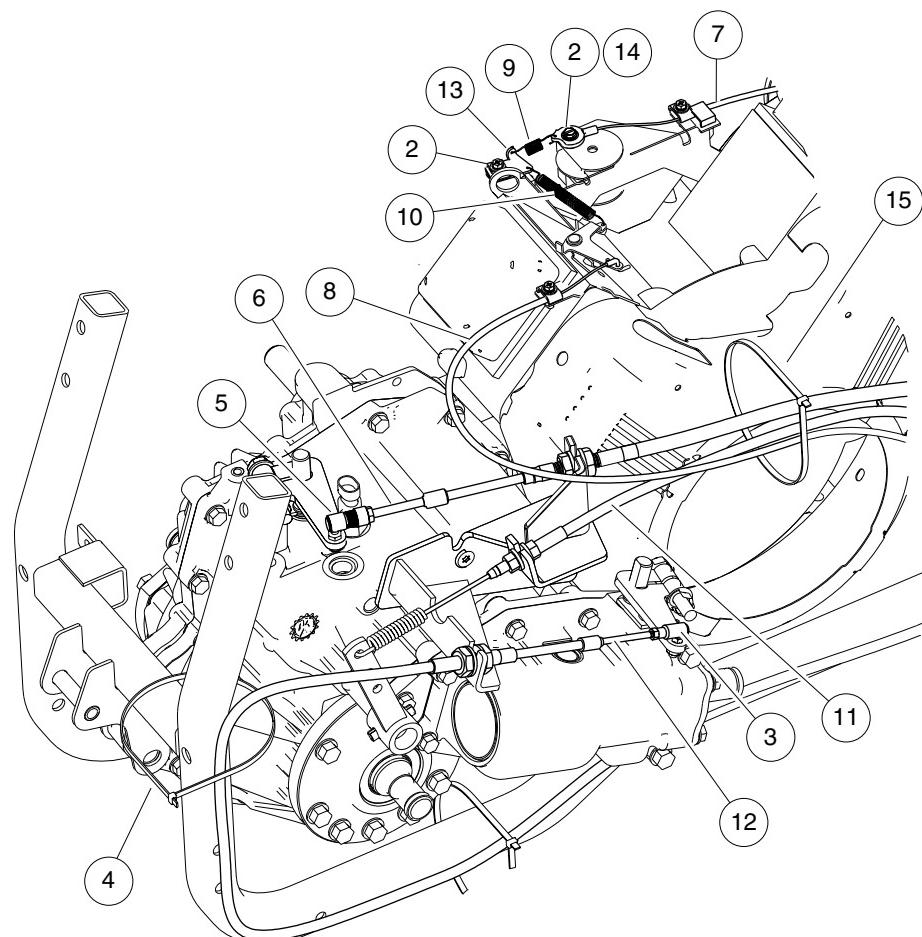
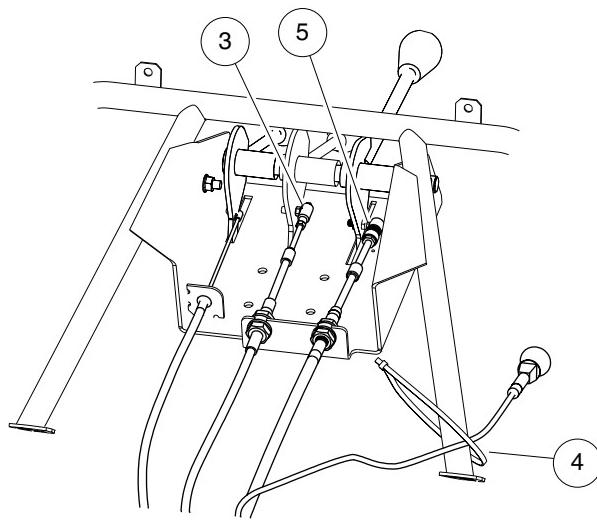
000910-002

# CONTROL CABLES – 2WD

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Instl, Control Cables, 2wd (includes items 2 through 13) .....	1
2	523 34 59-06	Screw, #10-32 X .625 Hx Washer .....	2
3	523 34 59-12	Tie Wrap, Heavy Duty .....	1
4	603 00 12-89	Joint, Ball, .346 Dia .....	2
5	523 34 59-64	Cable, Trans, Fnr .....	1
6	525 32 82-15	Cable, Accel, B&s .....	1
7	525 32 82-16	Cable, Choke, B&s .....	1
8	525 32 82-52	Spring, Ext, 9mm Dia .....	1
9	525 79 51-01	Spring, Ext, 7mm Dai, X 55 .....	1
10	525 79 57-01	Cable, Trans, Diff-lock .....	1
11	525 79 69-01	Bkt, Spring, Engine, B&s .....	1
12	603 00 00-51	Washer, #10 Type A Flat .....	1
13	603 00 00-93	Tie Wrap, 11" Nylon .....	10

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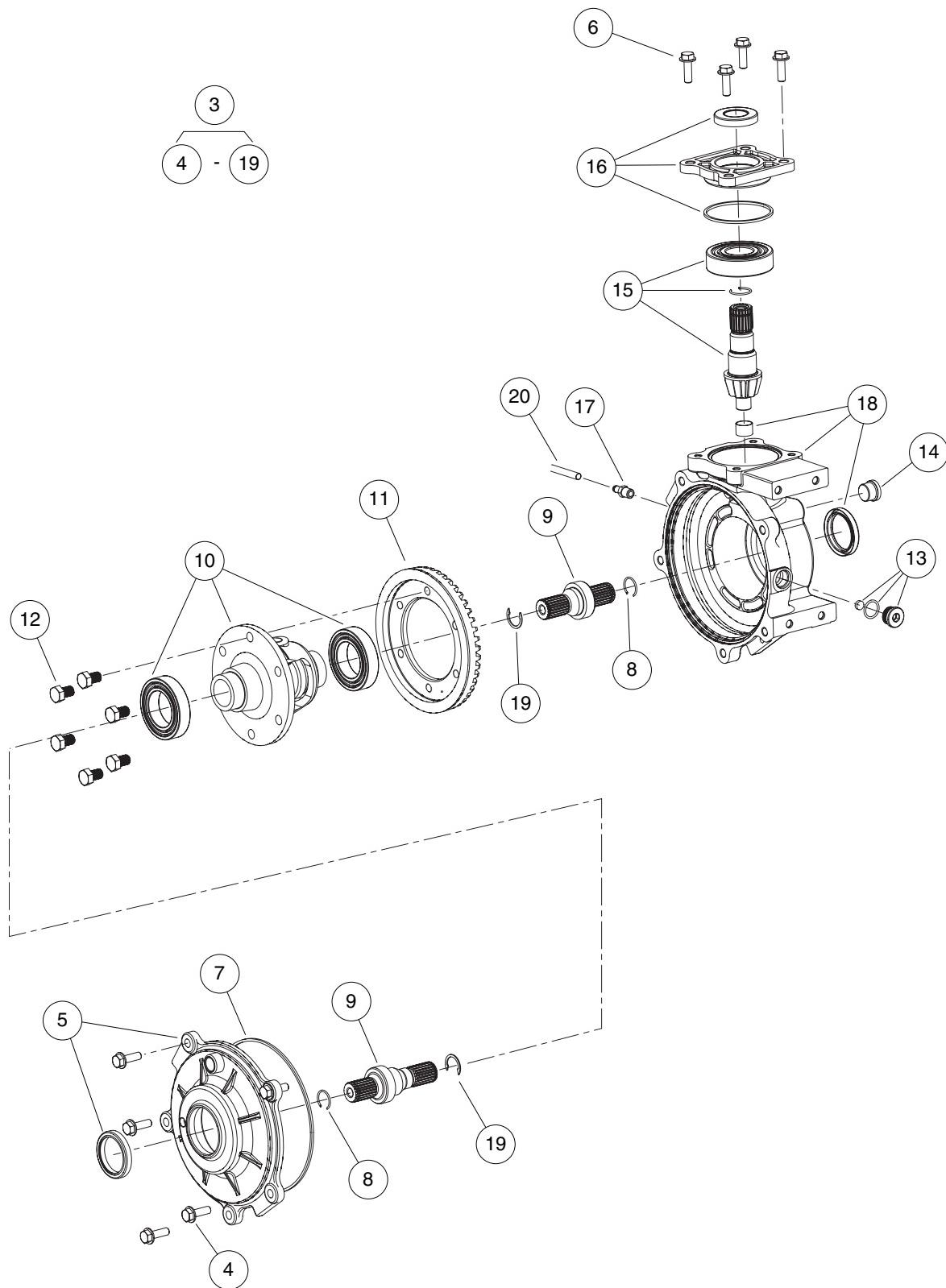
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000910-001

# CONTROL CABLES – 4WD

ITEM	PART NO.	DESCRIPTION	QTY	11	G
		1 2 3 4			
1	N/A	Instl, Control Cables, 4wd (includes items 2 through 15) .....	1		
2	523 34 59-06	Screw, #10-32 X .625 Hx Washer .....	2		
3	603 00 01-37	Joint, #10-32 Ball .....	2		
4	523 34 59-12	Tie Wrap, Heavy Duty .....	1		
5	603 00 12-89	Joint, Ball, .346 Dia .....	2		
6	523 34 59-64	Cable, Trans, Fnr .....	1		
7	525 32 82-15	Cable, Accel, B&s .....	1		
8	525 32 82-16	Cable, Choke, B&s .....	1		
9	525 32 82-52	Spring, Ext, 9mm Dia .....	1		
10	525 79 51-01	Spring, Ext, 7mm Dai, X 55 .....	1		
11	525 79 57-01	Cable, Trans, Diff-lock .....	1		
12	525 79 59-01	Cable, Transaxle, 3228 Mm .....	1		
13	525 79 69-01	Bkt, Spring, Engine, B&s .....	1		
14	603 00 00-51	Washer, #10 Type A Flat .....	1		
15	603 00 00-93	Tie Wrap, 11" Nylon .....	13		

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000908-001

# FRONT DIFFERENTIAL

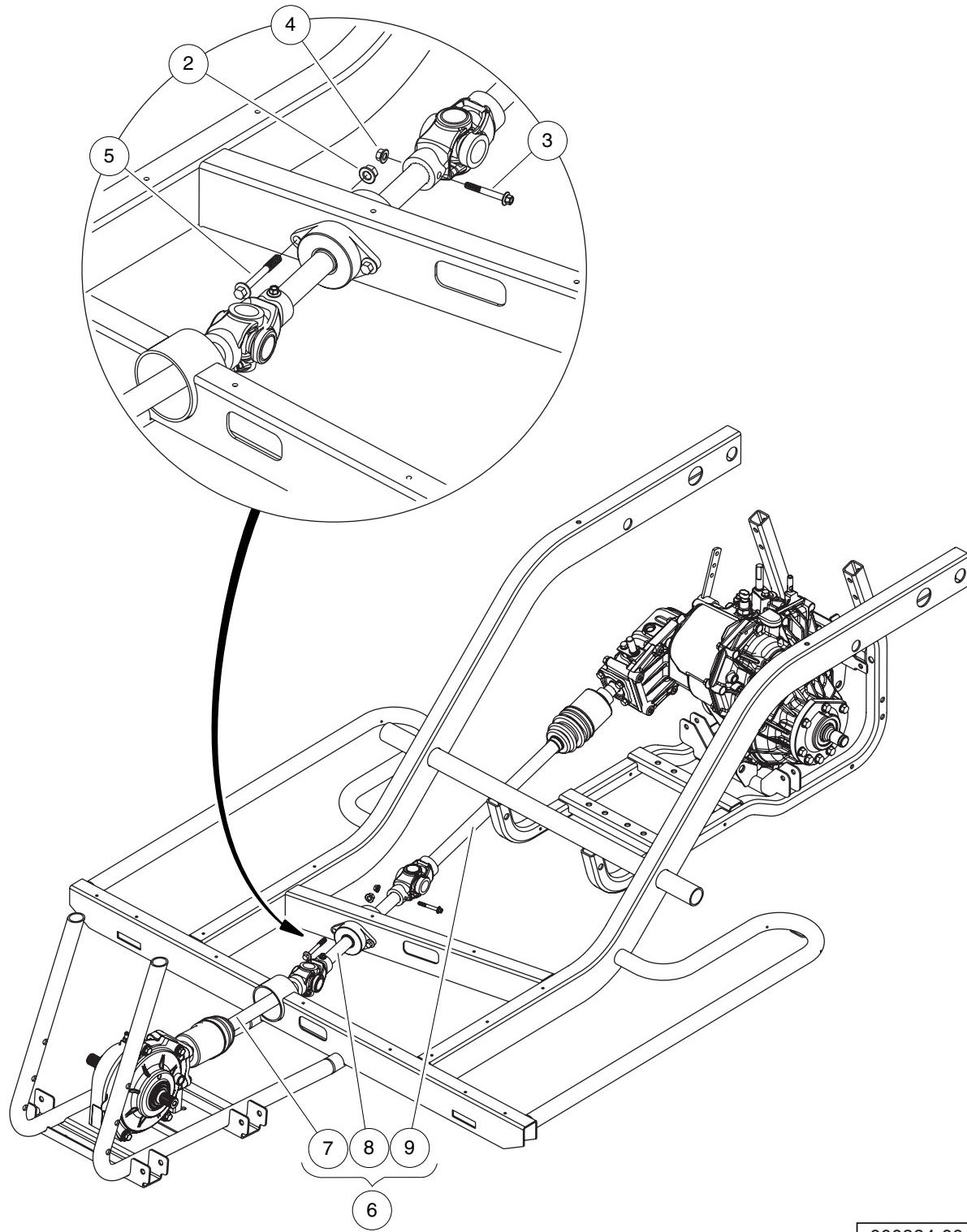
ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	N/A	Instl, Front Diff (includes items 2 through 20) .....	1
2	N/A	Never Seeze lubricating compound (Not Shown) .....	2
3	523 34 59-99	Diff, Front, Open, Hilliard (includes items 4 through 19) .....	1
4	603 00 11-71	Bolt Flanged Head, 3/8-16x1.0 with Loctite .....	4
5	525 79 11-01	Assembly, Output Cover .....	1
6	525 79 12-01	Kit, Cover Bolt .....	1
7	525 79 13-01	Kit, Seal .....	1
8	525 79 14-01	Kit, External Retaining Ring .....	1
9	525 79 15-01	Kit, Stub Shaft .....	1
10	525 79 16-01	Kit, Open Differential .....	1
11	525 79 17-01	Ring Gear .....	1
12	525 79 18-01	Kit, Ring Gear Bolt .....	1
13	525 79 19-01	Assembly, Drain Plug .....	1
14	525 79 20-01	Plug, 3/4-16 Hollow Head .....	1
15	525 79 21-01	Kit, Pinion Gear .....	1
16	525 79 22-01	Kit, Input Cover .....	1
17	525 79 23-01	Vent Fitting .....	1
18	525 79 24-01	Kit, Gearcase Assembly .....	1
19	525 79 25-01	Kit, Internal Retaining Ring .....	1
20	525 79 61-01	Hose, Vent, Yellow, Front Diff .....	1

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000884-001

# PROP SHAFTS

ITEM	PART NO.	DESCRIPTION	QTY	11	G
		1 2 3 4			
1	N/A	Instl, Propshaft, XRT 950 (includes items 2 through 6) .....	1		
2	603 00 12-98	Nut,m8,all Metal Lock .....	2		
3	523 34 59-21	Bolt-m6x1.0x45 Hex Flhd,blk .....	2		
4	523 34 59-22	Nut-m6x1.0 Fl Mtl Lock,blk .....	2		
5	603 00 13-06	Bolt Flanged Head, M8 X 1.25 X 65 .....	2		
6	525 32 82-03	Asm, Prop Shaft, 4x4 (includes items 7 through 9) .....	1		
7	525 32 82-24	Propshaft, Front, 4x4 .....	1		
8	525 32 82-25	Propshaft, Center, 4x4 .....	1		
9	525 32 82-26	Propshaft, Rear, 4x4 .....	1		

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# MAINTENANCE AND SERVICE TOOLS

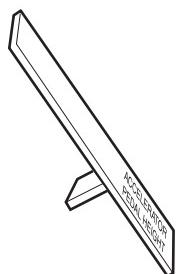
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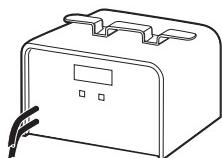
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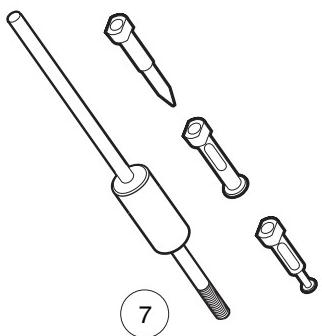
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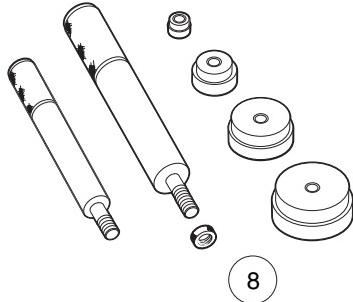
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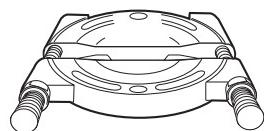
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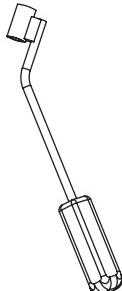
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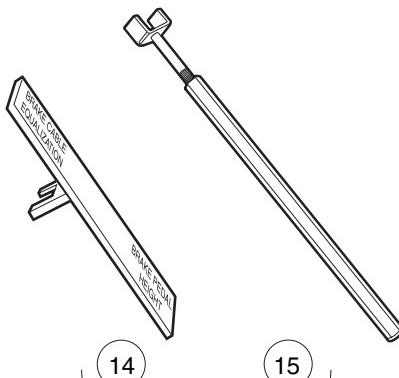
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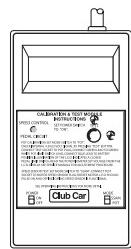
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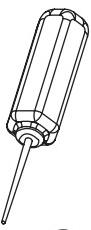
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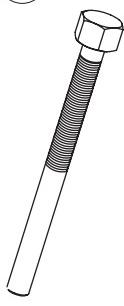
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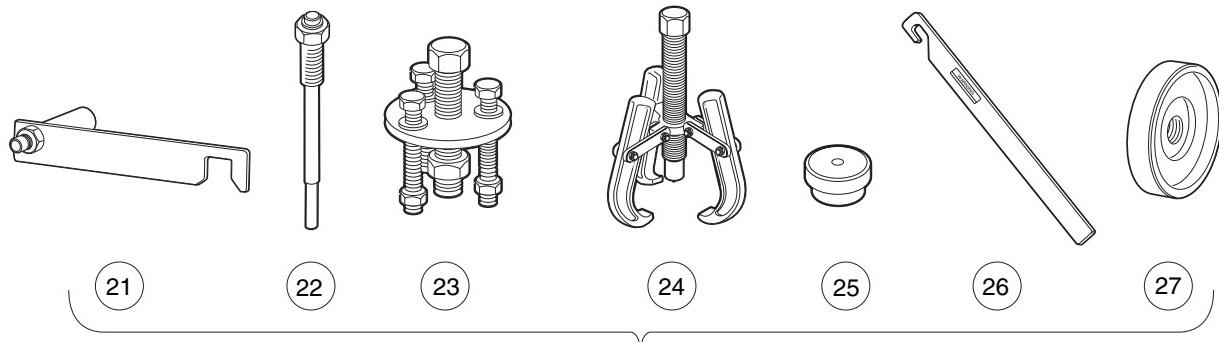
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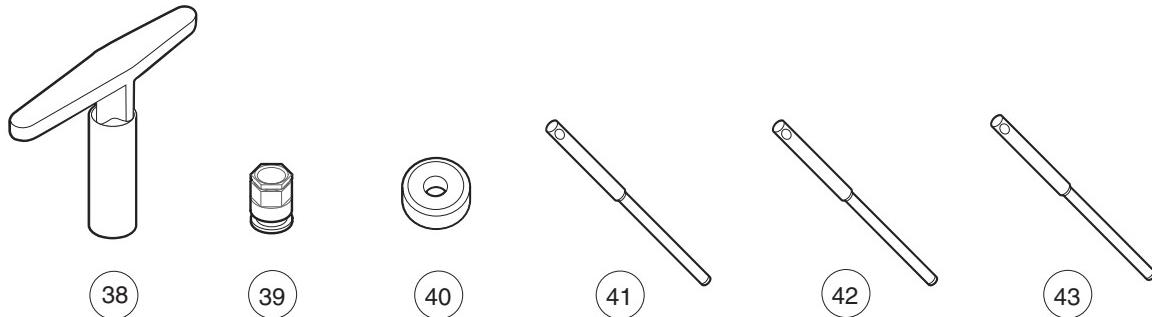
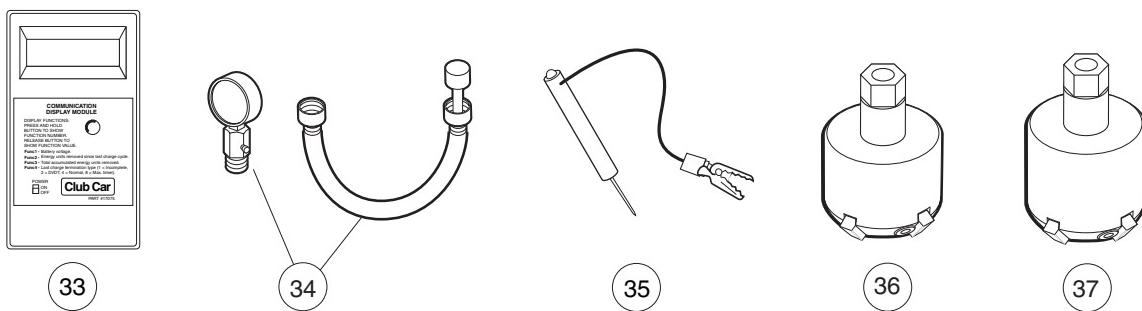
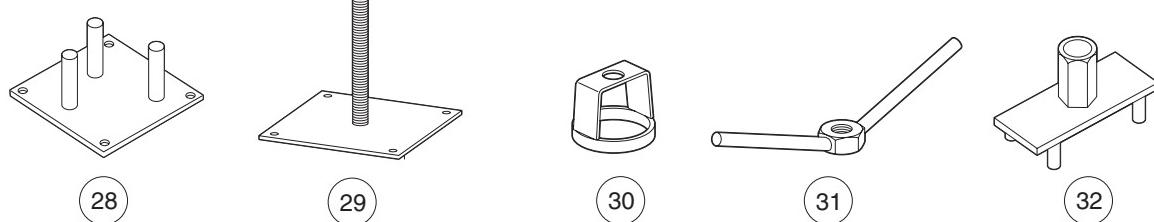
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# MAINTENANCE AND SERVICE TOOLS

ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC
		<b>1 2 3 4</b> The following tool list includes all tools available from Husqvarna for maintenance and service procedures for gasoline, electric, and/or diesel vehicles, both past and present models. Be sure to carefully examine the tool list for applicability to your vehicle before ordering.			
1	603 00 18-32	Accelerator Pedal Adjustment Tool .....		1	1
2	603 00 18-33	Adhesive, Guide Ring, 3-Gram Tube .....			1
3	603 00 18-34	Arbor .....		1	
4	603 00 18-35	Battery Discharge Machine, 36/48 Volt .....			1
5	603 00 00-03	Battery Terminal Protector Spray .....	1	1	1
6	603 00 18-37	Battery Thermometer .....	1	1	1
7	603 00 18-38	Bearing and Oil Seal Remover Assembly .....	1	1	1
8	603 00 18-39	Bearing Driver Set .....	1	1	1
9	603 00 18-40	Bearing Puller .....	1	1	1
10	603 00 18-41	Bearing Puller Wedge Attachment .....	1	1	1
11	603 00 18-42	Brake Adjustment Tool (used only on vehicles with manually adjusted mechanical brakes) .....		1	1
12	603 00 18-43	Brake Cable Release Tool .....	1	1	1
13	603 00 18-44	Brake Pedal Adjustment Tool Kit (includes items 14 and 15).....			1
14	****	Brake Pedal Adjustment Tool .....			1
15	****	Brake Pedal Tension Tool .....			1
16	603 00 18-46	Calibration Test Module .....			1
17	603 00 18-47	Cam Installation Tool .....		1	
18	603 00 18-48	Charger Bezel Tool .....			1
19	603 00 18-49	Clutch Removal Tool (for 4x4 vehicles) .....	1	1	
		Please refer to the maintenance and service manual for proper tool application.			
	****	Special order item available upon request			

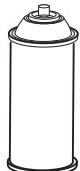
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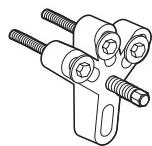


## MAINTENANCE AND SERVICE TOOLS, CONTINUED

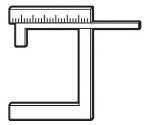
ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC	
		<b>1 2 3 4</b>				<b>12</b>
20	603 00 18-50	Clutch Tool Kit (includes items 21 - 27) .....		1		<b>G</b>
21	603 00 18-51	Clutch Alignment Tool (for pre-unitized transaxle vehicles built prior to 1997 model year) .....		1		<b>E</b>
22	603 00 18-52	Drive Clutch Puller (for Kawasaki engines only) .....		1		<b>D</b>
23	603 00 18-53	Drive Clutch Hub Puller (for Kawasaki engines only) .....		1		
24	603 00 18-54	Driven Clutch Cam Puller (for Kawasaki engines only) .....		1		
25	603 00 18-55	Driven Clutch Puller Plug (for Kawasaki engines only) .....		1		
26	603 00 18-56	Drive Clutch Holder Tool Assembly (for Kawasaki engines only) .....		1		
27	603 00 18-57	Press Weldment (for Kawasaki engines only) .....		1		
28	603 00 18-58	Drive ClutchFixed Sheave Tool (for 4x4 vehicles).....			1	
29	603 00 18-60	Driven Clutch Spring Compression Base (for use with items 30 and 31) (for 4x4 vehicles) .....	1	1		
30	603 00 18-61	Driven Clutch Spring Compression Collar (for use with items 29 and 31) (for 4x4 vehicles) .....	1	1		
31	603 00 18-62	Driven Clutch Spring Compression Nut (for use with items 29 and 30) (for 4x4 vehicles) .....	1	1		
32	603 00 18-59	Drive Clutch Spider Removal Tool (for 4x4 vehicles) .....	1	1		
33	603 00 18-63	Communication Display Module .....			1	
34	603 00 18-64	Compression Gauge and Adapter .....		1		
35	603 00 18-67	Continuity Tester .....		1	1	
36	603 00 29-35	Cutter, Valve Seat, #122 .....		1		
37	603 00 29-36	Cutter, Valve Seat #115 .....		1		
38	603 00 29-38	Wrench, T, #505.....		1		
39	603 00 29-38	Adapter, T-Wrench.....		1		
40	603 00 18-75	Cutter, Valve Seat, 60 Degree (requires item 51) (for Honda GX620 Gasoline Engines) .....		1		
41	603 00 29-39	Pilot, 6.6 MM .....		1		
42	603 00 29-40	Pilot, 6.62 MM.....		1		
43	603 00 29-41	Pilot, 6.65 MM.....		1		
		Please refer to the maintenance and service manual for proper tool application.				

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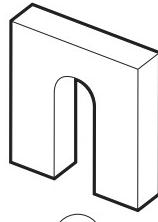
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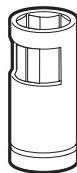
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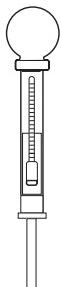
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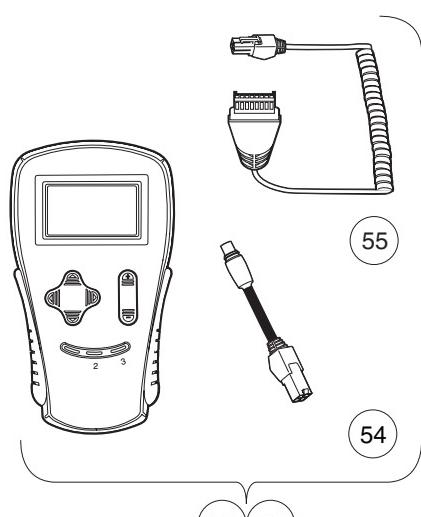
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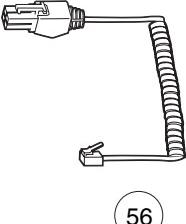
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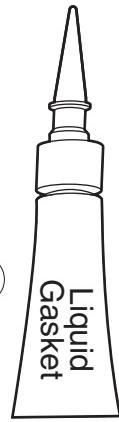
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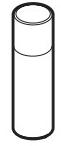
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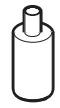
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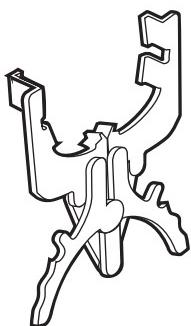
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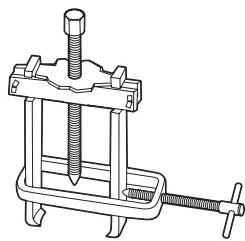
ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC	
		1 2 3 4				<b>12</b>
44	603 00 00-01	Dry Moly Lubricant .....	1	1	1	<b>G</b>
45	603 00 18-81	Flywheel Puller Kit (for Kawasaki Engines) .....		1		
46	603 00 18-83	Gauge, Carburetor Float Level (for Honda GX620 Gasoline Engines) .....		1		<b>E</b>
47	603 00 18-86	Gear Yoke .....	1	1	1	
48	603 00 18-87	Governor Shaft Installation Tool (for Kawasaki Engine Vehicles) .....		1		<b>D</b>
49	603 00 18-89	Hydraulic Brake Adjuster (for HUV 4213) .....			1	
50	603 00 18-90	Hydrometer .....	1	1	1	
51	603 00 18-92	Internal Retaining Ring Pliers .....	1	1	1	
52	603 00 26-87	IQ Display Module (IQDM) Kit (for electric vehicles only) .. (includes items 54 and 55)			1	
53	603 00 33-69	IQ Display Module (IQDM-P) Kit (for electric vehicles only) .. (includes items 54 and 55)			1	
54	603 00 18-94	Adaptor, Cable .....			1	
55	603 00 18-95	IQDM Series 2 Cable .....			1	
56	603 00 18-96	IQDM Series 1 Cable (replacement) .....			1	
57	603 00 06-07	Liquid Gasket (transaxle case) .....	1	1	1	
58	603 00 29-92	Moly-Teflon Lubricant (4-oz. (113-gram) tube) .....			1	
59	603 00 33-70	Paint, Touch-Up – Beige .....			1	
59	603 00 33-71	Paint, Touch-Up – Black .....			1	
59	603 00 33-72	Paint, Touch-Up – Burgundy .....			1	
59	603 00 33-73	Paint, Touch-Up – Classic Blue (Navy) .....			1	
59	603 00 33-74	Paint, Touch-Up – Dark Gray .....	1	1	1	
59	603 00 33-75	Paint, Touch-Up – Dark Green .....	1	1	1	
59	603 00 33-76	Paint, Touch-Up – Gray .....	1	1	1	
59	603 00 33-77	Paint, Touch-Up – Red .....	1	1	1	
59	603 00 33-78	Paint, Touch-Up – Royal Blue (Pacific Blue) .....			1	
59	603 00 33-79	Paint, Touch-Up – White .....	1	1	1	
60	603 00 33-80	Paint, Precedent Underbody – Gray .....			1	
61	603 00 33-81	Paint Pen, Touch-Up, Precedent Underbody – Black .....			1	
		Please refer to the maintenance and service manual for proper tool application.				

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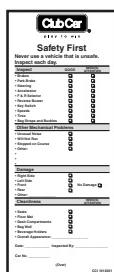
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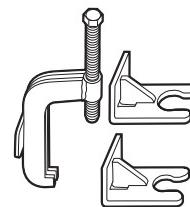
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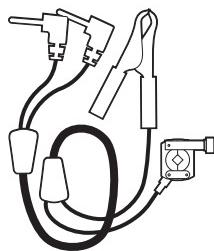
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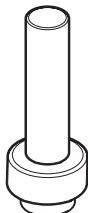
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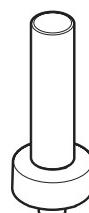
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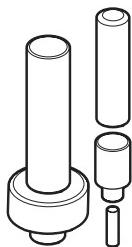
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## MAINTENANCE AND SERVICE TOOLS, CONTINUED

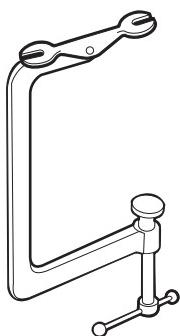
ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC	
		1 2 3 4				<b>12</b>
62	603 00 19-10	Piston Ring Compressor Kit (FE290, FE350 and FE400 engines) .....		1		<b>G</b>
63	603 00 19-11	Piston Ring Pliers (for Kawasaki Engines) .....		1		
64	603 00 19-13	Puller, Special Use (for Kubota D722 Diesel Engines) .....	1			<b>E</b>
65	603 00 19-14	Retaining Ring Pliers, 45° External .....	1	1	1	
66	603 00 19-15	Retaining Ring Pliers, 90° Internal .....	1	1	1	
67	603 00 19-16	Safety First Card (50 per pack) .....	1	1	1	
68	603 00 19-17	Seal Puller .....	1	1	1	
69	603 00 19-18	Spanner Wrench (for coil over shock front suspension vehicles only) .....	1	1		
70	603 00 19-19	Steering Column Bearing Press Tool .....		1	1	
71	603 00 19-20	Steering Column Retaining Ring Tool .....		1	1	
72	603 00 19-21	Steering Wheel Puller Tool .....	1	1	1	
73	603 00 20-07	Tachometer (includes gasoline engine pick up lead only) .....	1	1		
74	603 00 19-23	Tachometer Diesel Probe (for use with item 73) .....	1			
75	603 00 19-24	Transaxle Axle Seal Tool .....		1		
76	603 00 19-25	Transaxle Pinion Seal Tool .....		1		
77	603 00 19-26	Transmission Tool Kit .....		1		
78	603 00 00-05	Tune-Up Kit, All OHV (for Kawasaki Engines) (includes air filter, spark plug, oil filter, fuel filters) (not shown) .....		1		
79	603 00 00-35	Tune-Up Kit, Gx620 (for Honda Engines) (includes air filter, spark plug, oil filter, fuel filters) (not shown) .....		1		
80	603 00 00-40	Tune-Up Kit, D722 (for Kubota Engines) (includes air filter, oil filter, fuel filters, water separator filter) (not shown) .....	1			
81	603 00 36-13	Tune-Up Kit, Precedent (for FE290/350 Engines) (includes air filter, spark plug, oil filter, fuel filters) (not shown) .....			1	
82	603 00 42-82	Tune-Up Kit, FH680D (for Kawasaki V-Twin Engines) (includes air filter, spark plug, oil filter, fuel filters) (not shown) .....		1		
83	603 00 19-28	Valve Clearance Adjuster Screw Holder (for FE290 engines only) .....		1		
84	603 00 19-29	Valve Guide Driver (for Honda GX620 Gasoline Engines) .....		1		
85	603 00 19-30	Valve Guide Reamer (FE290, FE350, and FE400 only) .....		1		
86	603 00 19-31	Valve Guide Reamer, 6.6 mm (for Honda GX620 Gasoline Engines) .....		1		

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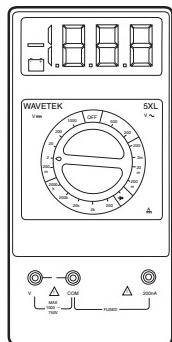
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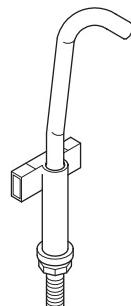
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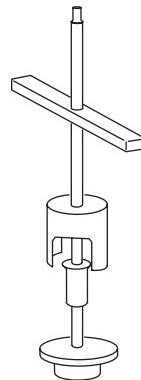
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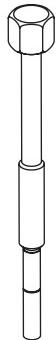
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## MAINTENANCE AND SERVICE TOOLS, CONTINUED

ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC	
		1 2 3 4				<b>12</b>
87	603 00 19-27	Valve Seat Cutter Guide .....		1		<b>G</b>
88	603 00 18-78	Valve Seat Cutter T-Wrench .....		1		
89	603 00 18-36	Valve Seat Cutter, 45° (32 mm diameter) (for FE290 engines only) .....		1		<b>E</b>
90	603 00 01-00	Valve Seat Cutter, 45°/30° (35 mm diameter) .....		1		
91	603 00 00-43	Valve Spring Compressor .....		1		
92	603 00 00-38	Volt Ohm Meter .....	1	1	1	<b>D</b>
93	603 00 27-87	Tool, Tensioning, Starter Generator (For gasoline vehicles) .....		1		
94	N/A	Puller, Drive Clutch, HUV4414 .....		1		
95	N/A	Tool, Disassembly, Driven Clutch, HUV4414 .....		1		



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